B. Materials Reference

CHAPTER 24

THERMAL AND WATER VAPOR TRANSMISSION DATA

Building Envelopes	. 24.1
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THIS chapter presents thermal and water vapor transmission data based on steady-state or equilibrium conditions. Chapter 3 covers heat transfer under transient or changing temperature conditions. Chapter 22 discusses selection of insulation materials and procedures for determining overall thermal resistances by simplified methods.

BUILDING ENVELOPES

Thermal Transmission Data for Building Components

The steady-state thermal resistances (R-values) of building components (walls, floors, windows, roof systems, etc.) can be calculated from the thermal properties of the materials in the component; or the heat flow through the assembled component can be measured directly with laboratory equipment such as the guarded hot box (ASTM Standard C 236) or the calibrated hot box (ASTM Standard C 976).

Tables I through 6 list thermal values, which may be used to calculate thermal resistances of building walls, floors, and ceilings. The values shown in these tables were developed under ideal conditions. In practice, overall thermal performance can be reduced significantly by such factors as improper installation and shrinkage, settling, or compression of the insulation (Tye and Desjarlais 1983; Tye 1985, 1986).

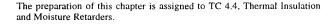
Most values in these tables were obtained by accepted ASTM test methods described in ASTM Standards C 177 and C 518 for materials and ASTM Standards C 236 and C 976 for building envelope components. Because commercially available materials vary, not all values apply to specific products.

The most accurate method of determining the overall thermal resistance for a combination of building materials assembled as a building envelope component is to test a representative sample by a hot box method. However, all combinations may not be conveniently or economically tested in this manner. For many simple constructions, calculated R-values agree reasonably well with values determined by hot box measurement.

The performance of materials fabricated in the field is especially subject to the quality of workmanship during construction and installation. Good workmanship becomes increasingly important as the insulation requirement becomes greater. Therefore, some engineers include additional insulation or other safety factors based on experience in their design.

Figure 1 shows how convection affects surface conductance of several materials. Other tests on smooth surfaces show that the average value of the convection part of the surface conductance decreases as the length of the surface increases.

Vapor retarders, which are discussed in Chapters 22 and 23, require special attention. Moisture from condensation or other sources may reduce the thermal resistance of insulation, but the effect of moisture must be determined for each material. For example, some materials with large air spaces are not affected signifi-



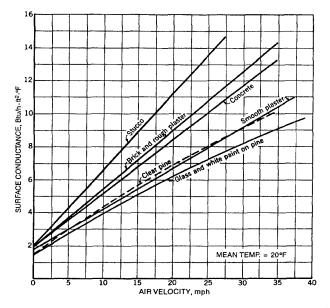


Fig. 1 Surface Conductance for Different Surfaces as Affected by Air Movement

cantly if the moisture content is less than 10% by weight, while the effect of moisture on other materials is approximately linear.

Ideal conditions of components and installations are assumed in calculating overall R-values (i.e., insulating materials are of uniform nominal thickness and thermal resistance, air spaces are of uniform thickness and surface temperature, moisture effects are not involved, and installation details are in accordance with design). The National Institute of Standards and Technology Building Materials and Structures Report BMS 151 shows that measured values differ from calculated values for certain insulated constructions. For this reason, some engineers decrease the calculated R-values a moderate amount to account for departures of constructions from requirements and practices.

Tables 3 and 2 give values for well-sealed systems constructed with care. Field applications can differ substantially from laboratory test conditions. Air gaps in these insulation systems can seriously degrade thermal performance as a result of air movement due to both natural and forced convection. Sabine et al. (1975) found that the tabular values are not necessarily additive for multiple-layer, low-emittance air spaces, and tests on actual constructions should be conducted to accurately determine thermal resistance values.

Values for foil insulation products supplied by manufacturers must also be used with caution because they apply only to systems that are identical to the configuration in which the product was tested. In addition, surface oxidation, dust accumulation, condensation, and other factors that change the condition of the low-emittance surface can reduce the thermal effectiveness of

Table 1 Surface Conductances and Resistances for Air

		Surface Emittance, ε							
Position of Surface	Direction of Heat	refle	on- ctive 0.90	Reflective $\varepsilon = 0.20$ $\varepsilon =$: 0.05		
	Flow	h_i	R	h_i	R	h_i	R		
STILL AIR									
Horizontal	Upward	1.63	0.61	0.91	1.10	0.76	1.32		
Sloping-45°	Upward	1.60	0.62	0.88	1.14	0.73	1.37		
Vertical	Horizontal	1.46	0.68	0.74	1.35	0.59	1.70		
Sloping—45°	Downward	1.32	0.76	0.60	1.67	0.45	2.22		
Horizontal	Downward	1.08	0.92	0.37	2.70	0.22	4.55		
MOVING AIR (A	ny position)	h_{σ}	R						
15-mph Wind (for winter)	Any	6.00	0.17						
7.5-mph Wind (for summer)	Any	4.00	0.25	_	-	-	_		

Notes

- 1. Surface conductance h_i and h_o measured in $Btu/h \cdot ft^2 \cdot \Upsilon$; resistance R in $\Upsilon \cdot ft^2 \cdot h/Btu$.
- 2. No surface has both an air space resistance value and a surface resistance value.
- For ventilated attics or spaces above ceilings under summer conditions (heat flow down), see Table 5.
- 4. Conductances are for surfaces of the stated emittance facing virtual blackbody surroundings at the same temperature as the ambient air. Values are based on a surface-air temperature difference of 10°F and for surface temperatures of 70°F.
- See Chapter 3 for more detailed information, especially Tables 5 and 6, and see Figure 1 for additional data.
- 6. Condensate can have a significant impact on surface emittance (see Table 2).

these insulation systems (Hooper and Moroz 1952). Deterioration results from contact with several types of solutions, either acidic or basic (e.g., wet cement mortar or the preservatives found in decay-resistant lumber). Polluted environments may cause rapid and severe material degradation. However, site inspections show a predominance of well-preserved installations and only a small number of cases in which rapid and severe deterioration has occurred. An extensive review of the reflective building insulation system performance literature is provided by Goss and Miller (1989).

CALCULATING OVERALL THERMAL RESISTANCES

Relatively small, highly conductive elements in an insulating layer called thermal bridges can substantially reduce the average thermal resistance of a component. Examples include wood and metal studs in frame walls, concrete webs in concrete masonry walls, and metal ties or other elements in insulated wall panels. The following examples illustrate the calculation of R-values and U-factors for components containing thermal bridges.

These conditions are assumed in calculating the design R-values:

- Equilibrium or steady-state heat transfer, disregarding effects of thermal storage
- · Surrounding surfaces at ambient air temperature
- Exterior wind velocity of 15 mph for winter (surface with $R = 0.17^{\circ} \text{F} \cdot \text{ft}^2 \cdot \text{h/Btu}$) and 7.5 mph for summer (surface with $R = 0.25^{\circ} \text{F} \cdot \text{ft}^2 \cdot \text{h/Btu}$)
- Surface emittance of ordinary building materials is 0.90

Wood Frame Walls

The average overall R-values and U-factors of wood frame walls can be calculated by assuming either parallel heat flow paths through areas with different thermal resistances or by assuming isothermal planes. Equations (1) through (5) from Chapter 22 are used.

Table 2 Emittance Values of Various Surfaces and Effective Emittances of Air Spaces^a

		Effective Emittance ϵ_{eff} of Air Space			
Surface	Average Emittance ε	One Surface Emittance ε; Other, 0.9	Both Surfaces Emittance ε		
Aluminum foil, bright	0.05	0.05	0.03		
Aluminum foil, with condensate just visible (> 0.7 gr/ft ²)	0.30 ^b	0.29			
Aluminum foil, with condensate clearly visible (> 2.9 gr/ft ²)	0.70 ^b	0.65	_ ,		
Aluminum sheet	0.12	0.12	0.06		
Aluminum coated paper, polished	0.20	0.20	0.11		
Steel, galvanized, bright	0.25	0.24	0.15		
Aluminum paint	0.50	0.47	0.35		
Building materials: wood, paper, masonry, nonnetallic paints	0.90	0.82	0.82		
Regular glass	0.84	0.77	0.72		

These values apply in the 4 to 40 μm range of the electromagnetic spectrum.

^bValues are based on data presented by Bassett and Trethowen (1984).

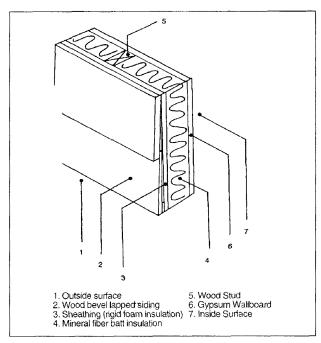


Fig. 2 Insulated Wood Frame Wall (Example 1)

The framing factor or fraction of the building component that is framing depends on the specific type of construction, and it may vary based on local construction practices—even for the same type of construction. For stud walls 16 in. on center (OC), the fraction of insulated cavity may be as low as 0.75, where the fraction of studs, plates, and sills is 0.21 and the fraction of headers is 0.04. For studs 24 in. OC, the respective values are 0.78, 0.18, and 0.04. These fractions contain an allowance for multiple studs, plates, sills, extra framing around windows, headers, and band joists. These assumed framing fractions are used in the following example, to illustrate the importance of including the effect of framing in determining the overall thermal conductance of a building. The actual framing fraction should be calculated for each specific construction.

Table 3 Thermal Resistances of Plane Air Spaces^{a,b,c}, °F·ft²·h/Btu

		Air S	pace			n. Air S _l					in. Air S		
Position of	Direction of	Mean	Temp.	<u> </u>	Effective	Emitta	nce ε _{eff} d,e			Effective	Emitta	nce ε _{eff} d,e	
Air Space	Heat Flow	Temp.d, °F		0.03	0.05	0.2	0.5	0.82	0.03	0.05	0.2	0.3	0.82
	A	90	10	2.13	2.03	1.51	0.99	0.73	2.34	2.22	1.61	1.04	0.75
	Ť	50 50	30 10	1.62 2.13	1.57 2.05	1.29 1.60	0.96 1.11	0.75 0.84	1.71 2.30	1.66 2.21	1.35 1.70	0.99 1.16	0.77 0.87
Horiz.	Up	0 .	20	1.73	1.70	1.45	1.12	0.91	1.83	1.79	1.52	1.16	0.93
		0	10	2.10	2.04	1.70	1.27	1.00	2.23	2.16	1.78	1.31	1.02
	•	-50	20	1.69	1.66	1.49	1.23	1.04	1.77	1.74	1.55	1.27	1.07
		-50 90	10 10	2.04	2.00	1.75	1.40	1.16	2.16	2.11	1.84	1.46	1.20
	1	50	30	2.44 2.06	2.31 1.98	1.65 1.56	1.06 1.10	0.76 0.83	2.96 1.99	2.78 1.92	1.88 1.52	1.15 1.08	0.81 0.82
45°		50	10	2.55	2.44	1.83	1.22	0.90	2.90	2.75	2.00	1.29	0.94
Slope	Up /	0	20	2.20	2.14	1.76	1.30	1.02	2.13	2.07	1.72	1.28	1.00
оторс		0	10	2.63	2.54	2.03	1.44	1.10	2.72	2.62	2.08	1.47	1.12
		-50 -50	20 10	2.08 2.62	2.04 2.56	1.78 2.17	1.42 1.66	1.17 1.33	2.05 2.53	2.01 2.47	1.76 2.10	1.41 1.62	1.16 1.30
		90	10	2.47	2.34	1.67	1.06	0.77	3.50	3.24	2.08	1.02	0.84
		50	30	2.57	2.46	1.84	1.23	0.90	2.91	2.77	2.01	1.30	0.94
		50	10	2.66	2.54	1.88	1.24	0.91	3.70	3.46	2.35	1.43	1.01
Vertical	Horiz.	0	20	2.82	2.72	2.14	1.50	1.13	3.14	3.02	2.32	1.58	1.18
		0 -50	10 20	2.93 2.90	2.82 2.82	2.20 2.35	1.53	1.15	3.77 2.90	3.59 2.83	2.64 2.36	1.73 1.77	1.26 1.39
		-50 -50	10	3.20	3.10	2.54	1.87	1.46	3.72	3.60	2.87	2.04	1.56
		90	10	2.48	2.34	1.67	1.06	0.77	3.53	3.27	2.10	1.22	0.84
	\	50	30	2.64	2.52	1.87	1.24	0.91	3.43	3.23	2.24	1.39	0.99
45°	. \	50	10	2.67	2.55	1.89	1.25	0.92	3.81	3.57	2.40	1.45	1.02
Slope	Down	0 0	20 10	2.91 2.94	2.80	2.19 2.21	1.52 1.53	1.15 1.15	3.75 4.12	3.57 3.91	2.63 2.81	1.72 1.80	1.26
	*	-50	20	3.16	2.83 3.07	2.52	1.86	1.15	3.78	3.65	2.90	2.05	1.30 1.57
	,	-50	10	3.26	3.16	2.58	1.89	1.47	4.35	4.18	3.22	2.21	1.66
		90	10	2.48	2.34	1.67	1.06	0.77	3.55	3.29	2.10	1.22	0.85
	1	50	30	2.66	2.54	1.88	1.24	0.91	3.77	3.52	2.38	1.44	1.02
Uoria	Down	50 0	10 20	2.67 2.94	2.55	1.89	1.25 1.53	0.92	3.84 4.18	3.59 3.96	2.41 2.83	1.45 1.81	1.02 1.30
Horiz.	DOWN	0	10	2.96	2.83 2.85	2.20 2.22	1.53	1.15 1.16	4.25	4.02	2.87	1.82	1.31
	▼	-50	20	3.25	3.15	2.58	1.89	1.47	4.60	4.41	3.36	2.28	1.69
		-50	10	3.28	3.18	2.60	1.90	1.47	4.71	4.51	3.42	2.30	1.71
		Air S				n. Air Sp					n. Air Sp		
		90 50	10 30	2.55 1.87	2.41 1.81	1.71 1.45	1.08 1.04	0.77 0.80	2.84 2.09	2.66 2.01	1.83 1.58	1.13 1.10	0.80 0.84
	A	50 50	10	2.50	2.40	1.43	1.04	0.80	2.80	2.66	1.95	1.10	0.84
Horiz.	Up	ő	20	2.01	1.95	1.63	1.23	0.97	2.25	2.18	1.79	1.32	1.03
		0	10	2.43	2.35	1.90	1.38	1,06	2.71	2.62	2.07	1.47	1.12
	i	-50	20	1.94	1.91	1.68	1.36	1.13	2.19	2.14	1.86	1.47	1.20
		-50 90	10 10	2.37 2.92	2.31 2.73	1.99 1.86	1.55 1.14	1.26 0.80	2.65 3.18	2.58 2.96	2.18 1.97	1.67 1.18	1.33 0.82
		50	30	2.14	2.06	1.61	1,12	0.84	2.26	2.17	1.67	1.15	0.86
45°	1	50	10	2.88	2.74	1.99	1.29	0.94	3.12	2.95	2.10	1.34	0.96
Slope	Up /	0	20	2.30	2.23	1.82	1.34	1.04	2.42	2.35	1.90	1.38	1.06
оторе		0 -50	10	2.79	2.69	2.12	1.49	1.13	2.98	2.87	2.23	1.54	1.16
	/	-50 -50	20 10	2.22 2.71	2.17 2.64	1.88 2.23	1.49 1.69	1.21 1.35	2.34 2.87	2.29 2.79	1.97 2.33	1.54 1.75	1.25
		90	io	3.99	3.66	2.25	1.27	0.87	3.69	3.40	2.15	1.24	0.85
		50	30	2.58	2.46	1.84	1.23	0.90	2.67	2.55	1.89	1.25	0.91
** **		50	10	3.79	3.55	2.39	1.45	1.02	3.63	3.40	2.32	1.42	1.01
Vertical	Horiz.	0 0	20 10	2.76 3.51	2,66 3.35	2,10 2,51	1,48 1.67	1.12 1.23	2.88 3.49	2.78 3.33	2.17 2.50	1.51 1.67	1.14 1.23
		-50	20	2.64	2.58	2.18	1.66	1.33	2.82	2.75	2.30	1.73	1.37
		-50	10	3.31	3.21	2.62	1.91	1.48	3.40	3.30	2.67	1.94	1.50
		90	10	5.07	4.55	2.56	1.36	0.91	4.81	4.33	2.49	1.34	0.90
	•	50	30	3.58	3.36	2.31	1.42	1.00	3.51	3.30	2.28	1.40	1.00
45°	Down	50 0	10 20	5.10	4.66	2.85	1.60 1.74	1.09 1.27	4.74 3.81	4.36 3.63	2.73 2.66	1.57 1.74	1.08 1.27
Slope	Down	ő	10	3.85 4.92	3.66 4.62	2.68 3.16	1.74	1.37	4.59	4.32	3.02	1.88	1.34
	7	-50	20	3.62	3.50	2.80	2.01	1.54	3.77	3.64	2.90	2.05	1.57
	•	-50	10	4.67	4.47.	3.40	2.29	1.70	4.50	4.32	3.31	2.25	1.68
		90	10	6.09	5.35	2.79	1.43	0.94	10.07	8.19	3.41	1.57	1.00
	1	50 50	30 10	6.27 6.61	5.63 5.90	3.18 3.27	1.70 1.73	1.14 1.15	9.60 11.15	8.17 9.27	3.86 4.09	1.88 1.93	1.22 1.24
Horiz.	Down	.30 0	20	7.03	6.43	3.27	2.19	1.13 L.49	10.90	9.52	4.87	2.47	1.62
		0	10	7.31	6.66	4.00	2.22	1.51	11.97	10.32	5.08	2.52	1.64
		-50 -50	20	7.73	7.20	4.77	2.85	1.99	11.64	10.49 11.56	6.02	3.25	2.18 2.22
			10	8.09	7.52	4.91	2.89	2.01	12.98		6.36	3.34	

^aSee Chapter 22, section Factors Affecting Heat Transfer across Air Spaces. Thermal see chapter 2., section 1 actions Affecting freat fraister actions Affecting freat fraister actions Affecting freather resistance values were determined from the relation, R = 1/C, where $C = h_c + \epsilon_{eff} h_r$, h_r , is the conduction-convection coefficient, $\epsilon_{eff} h_r$, is the radiation coefficient $\epsilon = 0.0068\epsilon_{eff} ((t_{in} + 460)/100)^3$, and t_{in} is the mean temperature of the air space. Values for h_c were determined from data developed by Robinson et al. (1954). Equations (5) through (7) in Yarbrough (1983) show the data in this table in analytic form. For through (7) in Yarbrough (1983) show the data in this table in analytic form, For extrapolation from this table to air spaces less than 0.5 in. (as in insulating window glass), assume $h_c = 0.159(1 + 0.0016 t_m)/t$ where t is the air space thickness in inches, and h_c is heat transfer through the air space only. Values are based on data presented by Robinson et al. (1954). (Also see Chapter 3, Tables 3 and 4, and Chapter 36). Values apply for ideal conditions, i.e., air spaces of uniform thickness bounded by plane, smooth, parallel surfaces with no air leakage to a four the space. When course tables are required, we overall 11 feature dates.

or from the space. When accurate values are required, use overall U-factors deter-

mined through calibrated hot box (ASTM C 976) or guarded hot box (ASTM C 236) testing. Thermal resistance values for multiple air spaces must be based on careful estimates of mean temperature differences for each air space.

^cA single resistance value cannot account for multiple air spaces; each air space requires a separate resistance calculation that applies only for the established boundary conditions. Resistances of horizontal spaces with heat flow downward are substantially independent of temperature difference.

^dInterpolation is permissible for other values of mean temperature, temperature difference, and effective emittance ε_{eff} . Interpolation and moderate extrapolation for air spaces greater than 3.5 in. are also permissible.

[&]quot;Effective emittance ϵ_{eff} of the air space is given by $1/\epsilon_{eff} = 1/\epsilon_1 + 1/\epsilon_2 - 1$, where ϵ_1 and ϵ_2 are the emittances of the surfaces of the air space (see Table 2).

Table 4 Typical Thermal Properties of Common Building and Insulating Materials—Design Values^a

				Resistar		
	Density,	Conductivity ^b (k), <u>Btu·in</u>	Conductance (C), Btu	Per Inch Thickness (1/k), <u>°F·ft²·h</u>	For Thickness Listed (1/C), °F·ft²·h	Specific Heat, <u>Btu</u>
Description	lb/ft ³	h∙ft²·°F	h∙ft²·°F	Btu·in_	Btu	lb∙°F
BUILDING BOARD						
Asbestos-cement board	120	4.0		0.25	_	0.24
Asbestos-cement board	120		33.00	_	0.03	
Gypsum or plaster board	120 50		16.50 3.10	-	0.06	0.26
Gypsum or plaster board	50		2.22		0.32 0.45	0.26
Gypsum or plaster board	50		1.78		0.56	
Plywood (Douglas Fir)d	34	0.80		1.25		0.29
Plywood (Douglas Fir)	34		3.20		0.31	
Plywood (Douglas Fir)	34		2.13	_	0.47	
Plywood (Douglas Fir)	34	-	1.60		0.62	
Plywood (Douglas Fir)	34		1.29		0.77	
Plywood or wood panels	34		1.07		0.93	0.29
Sheathing, regular density ^e 0.5 in.	18		0.76		1.32	0.31
	18		0.49		2.06	0.51
Sheathing intermediate density ^c 0.5 in.	22		0.49		1.09	0.31
Nail-base sheathing ^e 0.5 in.	25		0.94	_	1.06	0.31
Shingle backer0.375 in.	18		1.06		0.94	0.31
Shingle backer	18		1.28		0.78	
Sound deadening board	15		0.74		1.35	0.30
Tile and lay-in panels, plain or acoustic	18	0.40		2,50		0.14
0.5 in.	18		0.80		1.25	
Laminated paperboard	18 30	0.50	0.53	2.00	1.89	0.22
Homogeneous board from repulped paper	30	0.50 0.50	-	2.00 2.00	_	0.33 0.28
Hardboarde	50	0.50		2.00		0.20
Medium density	50	0.73		1.37		0.31
High density, service-tempered grade and service	50	0.75		1.57	. —	0.51
grade	55	0.82		1.22		0.32
High density, standard-tempered grade	63	1.00		1.00		0.32
Particleboard ^c						
Low density	37	0.71		1.41		0.31
Medium density	50	0.94	_	1.06	_	0.31
High density	62	.5	1.18		0.85	
Underlayment	40		1.22		0.82	0.29
Vaferboard	37	0.63		1.59		
Vood subfloor			1.06		0.94	0.33
BUILDING MEMBRANE					2.22	
/apor—permeable felt		_	16.70	_	0.06	
/apor—seal, 2 layers of mopped 15-lb felt/apor—seal, plastic film		_	8.35		0.12 Nort	
					Negl.	
FINISH FLOORING MATERIALS			0.40		2.00	0.24
Carpet and fibrous pad	_	_	0.48	7700/**	2.08	0.34
Cork tile	_		0.81 3.60		1.23 0.28	0.33 0.48
errazzo	_	_	12.50		0.08	0.48
ile—asphalt, linoleum, vinyl, rubber		-	20.00	_	0.05	0.30
vinyl asbestos					5130	0.24
ceramic						0.19
Wood, hardwood finish0.75 in.			1.47	`. —	0.68	
NSULATING MATERIALS						
Blanket and Batt ^{f,g}						
Mineral fiber, fibrous form processed						
from rock, slag, or glass	*					
approx. 3-4 in	0.4-2.0		0.091		11 -	
approx. 3.5 in	0.4-2.0	_	0.077	_	13	
approx. 3.5 in.	1.2-1.6	_	0.067		15	
approx. 5.5-6.5 in	0.4-2.0		0.053		19	
approx. 5.5 in:	0.6-1.0	 - ,	0.048	: 	21	
approx. 8-7.5 in	0.4-2.0	_	0.045		22	
approx. 8.25-10 in	0.4-2.0 0.4-2.0		0.033 0.026		30 38	
	U.4-Z.U		0.020		30	
loard and Slabs				3.3		
	8.0	0.33	<u></u>	3.03		0.18
Cellular glass		0.05				
Cellular glass	4.0-9.0	0.25		4.00	· -	0.23
Cellular glass	4.0-9.0 1.0	0.36		2.78	<u> </u>	0.30
Cellular glass	4.0-9.0		=			

Table 4 Typical Thermal Properties of Common Building and Insulating Materials—Design Values^a (Continued)

		or a such	0 - 1	Resista		C16	
		Conductivity ^b (k),	Conductance (C), Btu	Per Inch Thickness (1/k), °F•ft²•h	For Thickness Listed (1/C), °F·ft²·h	Specific Heat, Btu	
Description	Density, lb/ft ³	<u>Btu∙in</u> h∙ft²∙°F	h∙ft²∙°F	Btu·in	Btu	<u>btu</u> lb∙°F	
Expanded polystyrene, extruded (smooth skin surface)	10/10						
(HCFC-142b exp.)h	1.8-3.5	0.20		5.00		0.29	
Expanded polystyrene, molded beads	1.0	0.26	· —	3.85			
	1.25	0.25	Ambiento	4.00	· <u></u> .	_	
	1.5	0.24		4.17	_		
	1.75	0.24	_	4.17			
	2.0	0.23		4.35	_		
Cellular polyurethane/polyisocyanurate ^{il} (CFC-11 exp.) (unfaced)	1.5	0.16-0.18	_	6.25-5.56	<u></u>	0.38	
Cellular polyisocyanurate ⁱ (CFC-11 exp.) (gas-permeable facers)	1.5-2.5	0.16-0.18		6.25-5.56	, *	0.22	
Cellular polyisocyanurate (CFC-11 exp.)							
(gas-impermeable facers)	2.0	0.14		7.04	_	0.22	
Cellular phenolic (closed cell) (CFC-11, CFC-113 exp.)k	3.0	0.12	_	8.20	_		
Cellular phenolic (open cell)	1.8-2.2	0.23		4.40	_		
Mineral fiber with resin binder	15.0	0.29	and the same of th	3.45		0.17	
Mineral fiberboard, wet felted							
Core or roof insulation	16-17	0.34		2.94			
Acoustical tile	18.0	0.35	_	2.86		0.19	
Acoustical tile	21.0	0.37	_	2.70	· —		
Aineral fiberboard, wet molded Acoustical tile ¹	23.0	0.42	_	2.38	_	0.14	
Wood or cane fiberboard							
Acoustical tile ¹		_	0.80		1.25	0.31	
Acoustical tile ¹	-		0.53		1.89		
nterior finish (plank, tile)	15.0	0.35		2.86	NAMES AND PARTY.	0.32	
cement binder)	25-27.0	0.50-0.53		2.0-1.89			
oxysulfide binder)	22.0	0.57	antitiana.	1.75		0.31	
Cellulosic insulation (milled paper or wood pulp)	2.3-3.2	0.27-0.32		3.70-3.13		0.33	
Perlite, expanded	2.0-4.1	0.27-0.31		3.7-3.3		0.26	
cine, expanded	4.1-7.4	0.31-0.36	_	3.3-2.8	· · · · · · · · · · · · · · · · · · ·		
	7.4-11.0	0.36-0.42		2.8-2.4		Adminis	
Mineral fiber (rock, slag, or glass)g							
approx. 3.75-5 in	0.6-2.0		_		11.0	0.17	
approx. 6.5-8.75 in	0.6-2.0		_		19.0	_	
approx. 7.5-10 in	0.6-2.0	****			22.0		
approx. 10.25-13.75 in.	0.6-2.0			*****	30.0		
Mineral fiber (rock, slag, or glass) ^g	37						
approx. 3.5 in. (closed sidewall application)	2.0-3.5			_	12.0-14.0	·	
Vermiculite, exfoliated	7.0-8.2	0.47		2.13		0.32	
	4.0-6.0	0.44		2.27	_		
Spray Applied							
Polyurethane foam	1.5-2.5	0.16-0.18		6.25-5.56			
Ureaformaldehyde foam	0.7-1.6	0.22-0.28		4.55-3.57			
Cellulosic fiber		0.29-0.34	_	3.45-2.94		. —	
Glass fiber	3.5-4.5	0.26-0.27		3.85-3.70			
Reflective Insulation Reflective material ($\varepsilon < 0.5$) in center of 3/4 in. cavity			0.31		3.2		
forms two 3/8 in. vertical air spaces ^m			0.31		٥.٤		
METALS See Chapter 36, Table 3)							
ROOFING				***************************************			
Asbestos-cement shingles	120	-	4.76		0.21	0.24	
Asphalt roll roofing	70		6.50		0.15	0.36	
Asphalt shingles	70	-	2.27	****	0.44	0.30	
Built-up roofing	70		3.00		0.33	0.35	
Slate			20.00		0.05	0.30	
Wood shingles, plain and plastic film faced			1.06		0.94	0.31	
PLASTERING MATERIALS				0.22		0.00	
Cement plaster, sand aggregate	116	5.0		0.20	0.00	0.20	
Sand aggregate		_	13.3		0.08	0.20	
Sand aggregate			6.66		0.15	0.20	

Table 4 Typical Thermal Properties of Common Building and Insulating Materials—Design Values^a (Continued)

				Resista		_
	Density,	Conductivity ^b (k), Btu·in	(<i>C</i>), <u>Btu</u>	Per Inch Thickness (1/k), <u>°F·ft²·h</u>	For Thickness Listed (1/C), <u>°F·ft²·h</u>	Specific Heat, <u>Btu</u>
Description	lb/ft ³	h∙ft²·°F	h∙ft²·°F	Btu∙in	Btu	lb∙°F
Gypsum plaster:	45		2.12		0.22	
Lightweight aggregate	45 45		3.12 2.67		0.32 0.39	
Lightweight aggregate on metal lath0.75 in.	43		2.13	_	0.39	
Perlite aggregate	45	1.5	2.13	0.67		0.32
Sand aggregate	105	5.6		0.18		0.20
Sand aggregate	105	_	11.10	_	0.09	
Sand aggregate	105		9.10	***************************************	11.0	
Sand aggregate on metal lath	45	1.7	7.70	0.59	0.13	
MASONRY MATERIALS	7.7			0.37		
Masonry Units						
Brick, fired clay	150	8.4-10.2	<u></u>	0.12-0.10		
•	140	7.4-9.0	_	0.14-0.11		
	130	6.4-7.8		0.16-0.12		
	120	5.6-6.8		0.18-0.15	_	0.19
	011 001	4.9-5.9 4.2-5.1	_	0.20-0.17 0.24-0.20	-	
	90	3.6-4.3		0.28-0.24	_	
	80	3.0-3.7	_	0.33-0.27	_	
	70	2.5-3.1	_	0.40-0.33	_	
Clay tile, hollow 1 cell deep			1.25		0.80	0.21
I cell deep 4 in.	_	_	0.90		1.11	
2 cells deep6 in.	_		0.66		1.52	
2 cells deep8 in.	_		0.54	_	1.85	
2 cells deep	_	_	0.45	_	2.22	_
3 cells deep			0.40	-	2.50	
Limestone aggregate						
8 in., 36 lb, 138 lb/ft ³ concrete, 2 cores			_		_	
Same with perlite filled cores	_	~~	0.48		2.1	
12 in., 55 lb, 138 lb/ft ³ concrete, 2 cores	_		0.27		3.7	_
Same with perlite filled cores Normal weight aggregate (sand and gravel)	******	_	0.27		3.7	
8 in., 33-36 lb, 126-136 lb/ft ³ concrete, 2 or 3 cores	_	_	0.90-1.03	_	1.11-0.97	0.22
Same with perlite filled cores	_	_	0.50		2.0	
Same with vermiculite filled cores	_	_	0.52-0.73		1,92-1.37	
12 in., 50 lb, 125 lb/ft ³ concrete, 2 cores		_	0.81	_	1.23	0.22
Medium weight aggregate (combinations of normal weight and lightweight aggregate)						
8 in., 26-29 lb, 97-112 lb/ft ³ concrete, 2 or 3 cores			0.58-0.78		1.71-1.28	_
Same with perlite filled cores			0.27-0.44		3.7-2.3	
Same with vermiculite filled cores			0.30		3.3	_
Same with molded EPS (beads) filled cores	_		0.32	_	3.2	_
Same with molded EPS inserts in cores Lightweight aggregate (expanded shale, clay, slate or	_		0.37		2.7	_
slag, pumice)						
6 in., 16-17 lb 85-87 lb/ft ³ concrete, 2 or 3 cores	_		0.52-0.61		1.93-1.65	_
Same with perlite filled cores	_	~	0.24		4.2	
Same with vermiculite filled cores		-	0.33		3.0	0.21
8 in., 19-22 lb, 72-86 lb/ft ³ concrete			0.32-0.54 0.15-0.23		3.2-1.90 6.8-4.4	0.21
Same with vermiculite filled cores			0.19-0.26		5.3-3.9	_
Same with molded EPS (beads) filled cores			0.21	_	4.8	
Same with UF foam filled cores		_	0.22	_	4.5	
Same with molded EPS inserts in cores	_		0.29	_	3.5	_
Same with perlite filled cores			0.38-0.44 0.11-0.16		2.6-2.3 9.2-6.3	
Same with vermiculite filled cores			0.17		5.8	_
Stone, lime, or sand	180	72	_	0.01	_	
Quartzitic and sandstone	160	43		0.02		
	140	24		0.04		
Calcitic, dolomitic, limestone, marble, and granite	120 180	13 30	_	0.08 0.03		0.19
Caronic, doronicio, infesione, marore, and grante	160	22		0.05	_	
	140	16		0.06	_	
	120	11		0.09	_	0.19
	100	8		0.13		

Table 4 Typical Thermal Properties of Common Building and Insulating Materials—Design Values^a (Continued)

		_		Resistar		C	
	Density,	Conductivity ^b (k), Btu·in	Conductance (C), Btu	Per Inch Thickness (1/k), °F·ft²·h	For Thickness Listed (1/C), °F·ft²·h	Specific Heat, Btu	
Description	lb/ft ³	h·ft²·°F	h·ft²·°F	Btu-in	Btu	l b∙°F	
Gypsum partition tile							
3 by 12 by 30 in., solid		_	0.79		1.26	0.19	
3 by 12 by 30 in., 4 cells	_	_	0.74	_	1.35		
4 by 12 by 30 in., 3 cells		_	0.60		1.67	_	
Concretes"				0.10.00			
Sand and gravel or stone aggregate concretes (concretes	150	10.0-20.0	_	0.10-0.05	_	0.10.00	
with more than 50% quartz or quartzite sand have	140	9.0-18.0	_	0.11-0.06	_	0.19-0.2	
conductivities in the higher end of the range)	130 140	7.0-13.0 11.1		0.14-0.08 0.09		_	
Limestone concretes	120	7.9		0.13			
	100	5.5	_	0.18			
Gypsum-fiber concrete (87.5% gypsum, 12.5%							
wood chips)	51	1.66		0.60	_	0.21	
Cement/lime, mortar, and stucco	120	9.7		0.10			
	100	6.7		0.15			
ightuwight aggregate congretes	80	4.5		0.22			
Lightweight aggregate concretes	120	6.4-9.1		0.16-0.11	_		
Expanded shale, clay, or slate; expanded slags; cinders; pumice (with density up to 100 lb/ft ³); and	100	4.7-6.2		0.10-0.11		0.20	
scoria (sanded concretes have conductivities in the	80	3.3-4.1	_	0.30-0.24	-	0.20	
higher end of the range)	60	2.1-2.5	_	0.48-0.40		_	
	40	1.3		0.78		_	
Perlite, vermiculite, and polystyrene beads	50	1.8-1.9		0.55-0.53			
	40	1.4-1.5		0.71-0.67		0.15-0.2	
	30	1.1	_	0.91		_	
	20	0.8		1.25	_		
Foam concretes	120	5.4	_	0.19			
	100	4.1	_	0.24		_	
	80	3.0	_	0.33 0.40	_		
Foam concretes and cellular concretes	70 60	2.5 2.1	_	0.40		_	
roam concretes and centural concretes	40	1.4		0.71	_		
	20	0.8		1.25			
SIDING MATERIALS (on flat surface)							
Shingles							
Asbestos-cement	120		4.75		0.21		
Wood, 16 in., 7.5 exposure	_		1.15	_	0.87	0.31	
Wood, double, 16-in., 12-in. exposure		_	0.84		1.19	0.28	
Wood, plus ins. backer board, 0.312 in.	_		0.71		1.40	0.31	
Siding							
Asbestos-cement, 0.25 in., lapped			4.76		0.21	0.24	
Asphalt roll siding	_		6.50	******	0.15	0.35	
Asphalt insulating siding (0.5 in. bed.)			0.69		1.46	0.35	
Hardboard siding, 0.4375 in.			1.49		0.67	0.28	
Wood, drop, 1 by 8 in.			1.27	****	0.79	0.28	
Wood, bevel, 0.5 by 8 in., lapped			1.23	_	0.81	0.28	
Wood, bevel, 0.75 by 10 in., lapped			0.95	M	1.05	0.28	
Wood, plywood, 0.375 in., lapped			1.69	_	0.59	0.29	
Hollow-backed			1.64		0.61	0.299	
Insulating-board backed nominal 0.375 in.	_		0.55		1.82	0.32	
Insulating-board backed nominal 0.375 in.,	_		0.55		1.02	0.52	
foil backed			0.34	_	2.96	_	
Architectural (soda-lime float) glass	158	6.9			_	0.21	
WOODS (12% moisture content) ^{e,r}	·						
Hardwoods						0.39s	
Oak	41.2-46.8	1.12-1.25		0.89-0.80		,	
Birch	42.6-45.4	1.16-1.22		0.87-0.82	- .		
Maple	39.8-44.0	1.09-1.19	_	0.92-0.84			
Ash	38.4-41.9	1.06-1.14		0.94-0.88	_		
Softwoods						0.39s	
Southern Pine	35.6-41.2	1.00-1.12	<u></u>	1.00-0.89			
Douglas Fir-Larch	33.5-36.3	0.95-1.01		1.06-0.99			
Southern Cypress	31.4-32.1	0.90-0.92	_	1.11-1.09			
Hem-Fir, Spruce-Pine-Fir	24.5-31.4	0.74-0.90	_	1.35-1.11	_		
West Coast Woods, Cedars	21.7-31.4	0.68-0.90		1.48-1.11 1.35-1.22	_		
Treat Court in Court, Court in Indian in India		0.74-0.82					

Notes for Table 4

^aValues are for a mean temperature of 75°F. Representative values for dry materials are intended as design (not specification) values for materials in normal use. Thermal values of insulating materials may differ from design values depending on their in-situ properties (e.g., density and moisture content, orientation, etc.) and variability experienced during manufacture. For properties of a particular product, use the value supplied by the manufacture or by unbiased tests.

^bTo obtain thermal conductivities in Btu/h-ft·°F, divide the k-factor by 12 in/ft

 c Resistance values are the reciprocals of C before rounding off C to two decimal places.

^dLewis (1967).

^eU.S. Department of Agriculture (1974).

f Does not include paper backing and facing, if any. Where insulation forms a boundary (reflective or otherwise) of an airspace, see Tables 2 and 3 for the insulating value of an airspace with the appropriate effective emittance and temperature conditions of the space.

EConductivity varies with fiber diameter. (See Chapter 22, Factors Affecting Thermal Performance.) Batt, blanket, and loose-fill mineral fiber insulations are manufactured to achieve specified R-values, the most common of which are listed in the table. Due to differences in manufacturing processes and materials, the product thicknesses, densities, and thermal conductivities vary over considerable ranges for a specified R-value.

^hThis material is relatively new and data are based on limited testing.

ⁱFor additional information, see Society of Plastics Engineers (SPI) *Bulletin* U108. Values are for aged, unfaced board stock. For change in conductivity with age of expanded polyurethane/polyisocyanurate, see Chapter 22, Factors Affecting Thermal Performance.

JValues are for aged products with gas-impermeable facers on the two major surfaces. An aluminum foil facer of 0.001 in, thickness or greater is generally considered impermeable to gases. For change in conductivity with age of expanded polyisocyanurate, see Chapter 22, Factors Affecting Thermal Performance, and SPI Bulletin U108.

kCellular phenolic insulation may no longer be manufactured. The thermal conductivity and resistance values do not represent aged insulation, which may have a higher thermal conductivity and lower thermal resistance.

¹Insulating values of acoustical tile vary, depending on density of the board and on type, size, and depth of perforations.

Example 1. Calculate the U-factor of the 2 by 4 stud wall shown in Figure

2. The studs are at 16 in. OC. There is 3.5 in. mineral fiber batt insulation (R-13) in the stud space. The inside finish is 0.5 in. gypsum wall-board; the outside is finished with rigid foam insulating sheathing (R-4)

and 0.5 in. by 8 in. wood bevel lapped siding. The insulated cavity

occupies approximately 75% of the transmission area; the study, plates,

Solution. Obtain the R-values of the various building elements from

Tables 1 and 4. Assume the R = 1.25 per inch for the wood framing. Also, assume the headers are solid wood, in this case, and group them

(Insulated (Studs, Plates,

and Headers)

0.81

4.0

4.38

0.45

0.68

Cavity)

0.17

0.81

4.0

13.0

0.45

0.68

and sills occupy 21%; and the headers occupy 4%.

with the studs, plates, and sills.

1. Outside surface, 15 mphwind

3. Rigid foam insulating sheathing

4. Mineral fiber batt insulation, 3.5 in.

2. Wood bevel lapped siding

5. Wood stud, nominal 2×4

6. Gypsum wallboard, 0.5 in.

7. Inside surface, still air

0.095 Btu/h · ft2 · °F.

Element

^mCavity is framed with 0.75 in. wood furring strips. Caution should be used in applying this value for other framing materials. The reported value was derived from tests and applies to the reflective path only. The effect of studs or furring strips must be included in determining the overall performance of the wall.

ⁿ Values for fully grouted block may be approximated using values for concrete with a similar unit weight.

OValues for concrete block and concrete are at moisture contents representative of normal use.

P Values for metal or vinyl siding applied over flat surfaces vary widely, depending on amount of ventilation of airspace beneath the siding; whether airspace is reflective or nonreflective; and on thickness, type, and application of insulating backing used. Values are averages for use as design guides, and were obtained from several guarded hot box tests (ASTM C 236) or calibrated hot box (ASTM C 976) on hollow-backed types and types made using backing-boards of wood fiber, foamed plastic, and glass fiber. Departures of ±50% or more from these values may occur.

q Vinyl specific heat = 0.25 Btu/lb.°F

See Adams (1971), MacLean (1941), and Wilkes (1979). The conductivity values listed are for heat transfer across the grain. The thermal conductivity of wood varies linearly with the density, and the density ranges listed are those normally found for the wood species given. If the density of the wood species is not known, use the mean conductivity value. For extrapolation to other moisture contents, the following empirical equation developed by Wilkes (1979) may be used:

$$k = 0.1791 + \frac{(1.874 \times 10^{-2} + 5.753 \times 10^{-4} M)\rho}{1 + 0.01 M}$$

where ρ is density of the moist wood in lb/ft³, and M is the moisture content in percent

8From Wilkes (1979), an empirical equation for the specific heat of moist wood at 75°F is as follows:

$$c_p = \frac{(0.299 + 0.01M)}{(1 + 0.01M)} + \Delta c_p$$

where Δc_n accounts for the heat of sorption and is denoted by

$$\Delta c_p = M(1.921 \times 10^{-3} - 3.168 \times 10^{-5} M)$$

where M is the moisture content in percent by mass.

$$U_{uv} = U_1 = \frac{1}{R_1} = 0.052 \text{ Btu/h} \cdot \text{ft}^2 \cdot {}^{\circ}\text{F}$$

If the wood framing is accounted for using the parallel-path flow method, the U-factor of the wall is determined using Equation (5) from Chapter 22 as follows:

$$U_{av} = (0.75 \times 0.052) + (0.25 \times 0.095) = 0.063 \text{ Btu/h} \cdot \text{ft}^2 \cdot {}^{\circ}\text{F}$$

If the wood framing is included using the isothermal planes method, the U-factor of the wall is determined using Equations (2) and (3) from Chapter 22 as follows:

$$R_{T(av)} = 4.98 + 1/[(0.75/13.0) + (0.25/4.38)] + 1.13$$

= 14.82°F·ft²·h/Btu
 $U_{av} = 0.067 \text{ Btu/h} \cdot \text{ft}^2 \cdot \text{°F}$

For a frame wall with a 24-in. OC stud space, the average overall R-value is 15.18°F·ft²-h/Btu. Similar calculation procedures may be used to evaluate other wall designs, except those with thermal bridges.

$R_1 = 19.11$ $R_2 = 10.49$ Since the U-factor is the reciprocal of R-value, $U_1 = 0.052$ and $U_2 =$

If the wood framing (thermal bridging) is not included, Equation (3) from Chapter 22 may be used to calculate the U-factor of the wall as follows:

Masonry Walls

The average overall R-values of masonry walls can be estimated by assuming a combination of layers in series, one or more of which provides parallel paths. This method is used because heat flows laterally through block face shells so that transverse isothermal planes result. Average total resistance $R_{T(av)}$ is the sum of the resistances of

the layers between such planes, each layer calculated as shown in Example 2.

Example 2. Calculate the overall thermal resistance and average U-factor of the 7-5/8-in, thick insulated concrete block wall shown in Figure 3. The two-core block has an average web thickness of 1-in, and a face shell thickness of 1-1/4-in. Overall block dimensions are 7-5/8 by 7-5/8 by 15-5/8 in. Measured thermal resistances of 112 lb/ft³ concrete and 7 lb/ft³ expanded perlite insulation are 0.10 and 2.90°F·ft²·h/Btu per inch, respectively.

Solution. The equation used to determine the overall thermal resistance of the insulated concrete block wall is derived from Equations (2) and (5) from Chapter 22 and is given below:

$$R_{T(av)} = R_i + R_f + \left(\frac{a_w}{R_w} + \frac{a_c}{R_c}\right)^{-1} + R_o$$

where

 $R_{T(av)}$ = overall thermal resistance based on assumption of isothermal

 R_i = thermal resistance of inside air surface film (still air)

 R_o = thermal resistance of outside air surface film (15 mph wind)

 R_f = total thermal resistance of face shells

 R_c = thermal resistance of cores between face shells

 R_w = thermal resistance of webs between face shells

a_w = fraction of total area transverse to heat flow represented by webs of blocks

 a_c = fraction of total area transverse to heat flow represented by cores of blocks

From the information given and the data in Table 1, determine the values needed to compute the overall thermal resistance.

 $R_i = 0.68$

 $R_o = 0.17$

 $R_f = (2)(1.25)(0.10) = 0.25$

 $R_c^{'} = (5.125)(2.90) = 14.86$

 $R_w = (5.125)(0.10) = 0.51$

 $a_w = 3/15.625 = 0.192$

 $a_c = 12.625/15.625 = 0.808$

Using the equation given, the overall thermal resistance and average U-factor are calculated as follows:

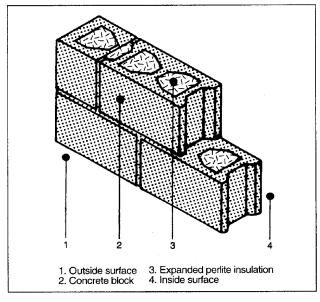


Fig. 3 Insulated Concrete Block Wali (Example 2)

$$\begin{split} R_{T(av)} &= 0.68 + 0.25 + \frac{0.51 \times 14.86}{(0.808 \times 0.51) + (0.192 \times 14.86)} + 0.17 \\ &= 3.43 \, ^{\circ}\text{F} \cdot \text{ft}^{2} \cdot \text{h/Btu} \\ U_{av} &= 1/3.43 = 0.29 \, \text{Btu/h} \cdot \text{ft}^{2} \cdot ^{\circ}\text{F} \end{split}$$

Based on guarded hot box tests of this wall without mortar joints, Tye and Spinney (1980) measured the average R-value for this insulated concrete block wall as $3.13^{\circ}F \cdot ft^2 \cdot h/Btu$.

Assuming parallel heat flow only, the calculated resistance is higher than that calculated on the assumption of isothermal planes. The actual resistance generally is some value between the two calculated values. In the absence of test values, examination of the construction usually reveals whether a value closer to the higher or lower calculated R-value should be used. Generally, if the construction contains a layer in which lateral conduction is high compared with transmittance through the construction, the calculation with isothermal planes should be used. If the construction has no layer of high lateral conductance, the parallel heat flow calculation should be used.

Hot box tests of insulated and uninsulated masonry walls constructed with block of conventional configuration show that thermal resistances calculated using the isothermal planes heat flow method agree well with measured values (Van Geem 1985, Valore 1980, Shu et al. 1979). Neglecting horizontal mortar joints in conventional block can result in thermal transmittance values up to 16% lower than actual, depending on the density and thermal properties of the masonry, and 1 to 6% lower, depending on the core insulation material (Van Geem 1985, McIntyre 1984). For aerated concrete block walls, other solid masonry, and multicore block walls with full mortar joints, neglecting mortar joints can cause errors in R-values up to 40% (Valore 1988). Horizontal mortar joints usually found in concrete block wall construction are neglected in Example 2.

Constructions Containing Metal

Curtain and metal stud-wall constructions often include metallic and other thermal bridges, which can significantly reduce the thermal resistance. However, the capacity of the adjacent facing materials to transmit heat transversely to the metal is limited, and some contact resistance between all materials in contact limits the reduction. Contact resistances in building structures are only 0.06 to 0.6°F·ft²-h/Btu—too small to be of concern in many cases. However, the contact resistances of steel framing members may be important. Also, in many cases (as illustrated in Example 3), the area of metal in contact with the facing greatly exceeds the thickness of the metal, which mitigates the contact reistance effects.

Thermal characteristics for panels of sandwich construction can be computed by combining the thermal resistances of the various layers. However, few panels are true sandwich constructions; many have ribs and stiffeners that create complicated heat flow paths. R-values for the assembled sections should be determined on a representative sample by using a hot box method. If the sample is a wall section with air cavities on both sides of fibrous insulation, the sample must be of representative height since convective airflow can contribute significantly to heat flow through the test section. Computer modeling can also be useful, but all heat transfer mechanisms must be considered.

In Example 3, the metal member is only 0.020 in. thick, but it is in contact with adjacent facings over a 1.25 in.-wide area. The steel member is 3.50 in. deep, has a thermal resistance of approximately $0.011^{\circ}F \cdot ft^2 \cdot h/Btu$, and is virtually isothermal. The calculation involves careful selection of the appropriate thickness for the steel member. If the member is assumed to be 0.020 in. thick, the fact that the flange transmits heat to the adjacent facing is ignored, and the heat flow through the steel is underestimated. If the member is assumed to be 1.25 in. thick, the heat flow through the steel is overestimated. In Example 3, the steel member behaves in much the

same way as a rectangular member 1.25 in, thick and 3.50 in, deep with a thermal resistance of $(1.25/0.020) \times 0.011 = 0.69^{\circ} F \cdot ft^2 \cdot h/Btu$ does. The Building Research Association of New Zealand (BRANZ) commonly uses this approximation.

Example 3. Calculate the C-factor of the insulated steel frame wall shown in Figure 4. Assume that the steel member has an R-value of 0.69°F·ft²-h/Btu and that the framing behaves as though it occupies approximately 8% of the transmission area.

Solution. Obtain the R-values of the various building elements from Table 4.

Element	R (Insul.)	R (Framing)
1. 0.5-in. gypsum wallboard	0.45	0.45
2. 3.5-in. mineral fiber batt insulation	11	
3. Steel framing member	_	0.69
4. 0.5-in. gypsum wallboard	0.45	0.45
	$R_1 = 11.90$	$R_2 = 1.59$

Therefore, $C_1 = 0.084$; $C_2 = 0.629$ Btu/h·ft²·°F.

If the steel framing (thermal bridging) is not considered, the C-factor of the wall is calculated using Equation (3) from Chapter 22 as follows:

$$C_{av} = C_1 = 1/R_1 = 0.084 \text{ Btu/h} \cdot \text{ft}^2 \cdot {}^{\circ}\text{F}$$

If the steel framing is accounted for using the parallel flow method, the C-factor of the wall is determined using Equation (5) from Chapter 22 as follows:

$$C_{av} = (0.92 \times 0.084) + (0.08 \times 0.629)$$

= 0.128 Btu/h·ft²·°F
 $R_{T(av)} = 7.81$ °F·ft²·h/Btu

If the steel framing is included using the isothermal planes method, the C-factor of the wall is determined using Equations (2) and (3) from Chapter 22 as follows:

$$R_{T(\alpha \nu)} = 0.45 + 1/[(0.92/11.00) + (0.08/0.69)] + 0.45$$

= 5.91°F·ft²·h/Btu
 $C_{\alpha \nu} = 0.169$ Btu/h·ft²·°F

For this insulated steel frame wall, Farouk and Larson (1983) measured an average R-value of 6.61°F·ft²-h/Btu.

In ASHRAE/IESNA Standard 90.1-1989, one method given for determining the thermal resistance of wall assemblies containing metal framing involves using a parallel path correction factor F_c , which is listed in Table 8C-2 of the standard. For 2 by 4 steel framing, 16 in. OC, $F_c = 0.50$. Using the correction factor method, an

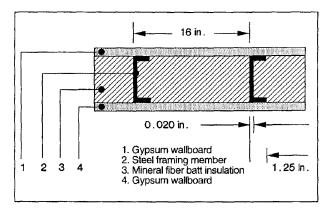


Fig. 4 Insulated Steel Frame Wall (Example 3)

R-value of $6.40^{\circ}\text{F} \cdot \text{ft}^2 \cdot \text{h/Btu} [0.45 + 11(0.50) + 0.45]$ is obtained for the wall described in Example 3.

Zone Method of Calculation

For structures with widely spaced metal members of substantial cross-sectional area, calculation by the isothermal planes method can result in thermal resistance values that are too low. For these constructions, the **zone method** can be used. This method involves two separate computations—one for a chosen limited portion, Zone A, containing the highly conductive element; the other for the remaining portion of simpler construction, Zone B. The two computations are then combined using the parallel flow method, and the average transmittance per unit overall area is calculated. The basic laws of heat transfer are applied by adding the area conductances *CA* of elements in parallel, and adding area resistances *R/A* of elements in series.

The surface shape of Zone A is determined by the metal element. For a metal beam (see Figure 5), the Zone A surface is a strip of width W that is centered on the beam. For a rod perpendicular to panel surfaces, it is a circle of diameter W. The value of W is calculated from Equation (1), which is empirical. The value of d should not be less than 0.5 in. for still air.

$$W = m + 2d \tag{1}$$

where

m = width or diameter of metal heat path terminal, in.

d = distance from panel surface to metal, in.

Generally, the value of W should be calculated using Equation (1) for each end of the metal heat path; the larger value, within the limits of the basic area, should be used as illustrated in Example 4.

Example 4. Calculate transmittance of the roof deck shown in Figure 5. Tee-bars at 24 in. OC support glass fiber form boards, gypsum concrete, and built-up roofing. Conductivities of components are: steel, 314.4 Btu·in/h·ft²· F; gypsum concrete, 1.66 Btu·in/h·ft²· F; and glass fiber form board, 0.25 Btu·in/h·ft²· F. Conductance of built-up roofing is 3.00 Btu/h·ft²· F.

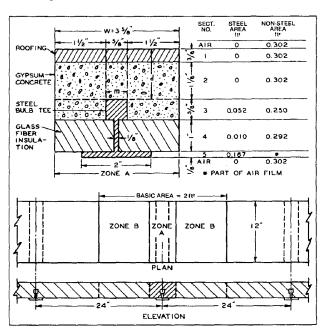


Fig. 5 Gypsum Roof Deck on Bulb Tees (Example 4)

Thermal and Water Vapor Transmission Data

Solution. The basic area is 2 ft² (24 in. by 12 in.) with a tee-bar (12 in. long) across the middle. This area is divided into Zones A and B.

Zone A is determined from Equation (1) as follows:

Top side
$$W = m + 2d = 0.625 + (2 \times 1.5) = 3.625$$
 in.
Bottom side $W = m + 2d = 2.0 + (2 \times 0.5) = 3.0$ in.

Using the larger value of W, the area of Zone A is $(12 \times 3.625)/144 = 0.302$ ft². The area of Zone B is 2.0 - 0.302 = 1.698 ft².

To determine area transmittance for Zone A, divide the structure within the zone into five sections parallel to the top and bottom surfaces (Figure 5). The area conductance CA of each section is calculated by adding the area conductances of its metal and nonmetal paths. Area conductances of the sections are converted to area resistances R/A and added to obtain the total resistance of Zone A.

Section	Area	×	Conductance	= CA		$\frac{1}{CA} = \frac{R}{A}$
Air (outside, 15 mph)	0.302	×	6.00	1.81		0.55
No. 1, Roofing	0.302	×	3.00	0.906		1.10
No. 2, Gypsum concrete	0.302	×	1.66/1.125	0.446		2.24
No. 3, Steel	0.052	×	314.4/0.625	26.2	ì	0.04
No. 3, Gypsum concrete	0.250	×	1.66/0.625	0.664	ſ	0.04
No. 4, Steel	0.010	×	314.4/1.00	3.14	ì	0.31
No. 4, Glass fiberboard	0.292	×	0.25/1.00	0.073	ſ	0.51
No. 5, Steel	0.167	×	314.4/0.125	420.0		0.002
Air (inside)	0.302	×	1.63	0.492		2.03
				Total I	R/A	= 6.27

Area transmittance of Zone A = 1/(R/A) = 1/6.27 = 0.159. For Zone B, the unit resistances are added and then convert

For Zone B, the unit resistances are added and then converted to area transmittance, as shown in the following table.

Section	Resistance, R
Air (outside, 15 mph)	1/6.00 = 0.17
Roofing	1/3.00 = 0.33
Gypsum concrete	1.75/1.66 = 1.05
Glass fiberboard	1.00/0.25 = 4.00
Air (inside)	1/1.63 = 0.61
Total resistance	= 6.16

Since unit transmittance = 1/R = 0.162, the total area transmittance UA is calculated as follows:

Zone B =
$$1.698 \times 0.162 = 0.275$$

Zone A = 0.159
Total area transmittance of basic area = 0.434
Transmittance per $ft^2 = 0.434/2.0 = 0.217$
Resistance per $ft^2 = 4.61$

Overall R-values of 4.57 and $4.85^{\circ}F \cdot ft^2 \cdot h/Btu$ have been measured in two guarded hot box tests of a similar construction.

When the steel member represents a relatively large proportion of the total heat flow path, as in Example 4, detailed calculations of resistance in sections 3, 4, and 5 of Zone A are unnecessary; if only the steel member is considered, the final result of Example 4 is the same. However, if the heat flow path represented by the steel member is small, as for a tie rod, detailed calculations for sections 3, 4, and 5 are necessary. A panel with an internal metallic structure and bonded on one or both sides to a metal skin or covering presents special problems of lateral heat flow not covered in the zone method.

Modified Zone Method for Metal Stud Walls with Insulated Cavities

The modified zone method is similar to the parallel path method and the zone method. All three methods are based on parallel-path calculations. Figure 6 shows the width w of the zone of thermal anomalies around a metal stud. This zone can be assumed to equal

the length of the stud flange L (parallel path method), or can be calculated as a sum of the length of stud flange and a distance double that from wall surface to metal Σd_i (zone method). In the modified zone method the width of the zone depends on the following three parameters:

- Ratio between thermal resistivity of sheathing material and cavity insulation
- · Size (depth) of stud
- Thickness of sheathing material

The Modified Zone Method is explained in Figure 6 (which can be copied and used as a calculation form). The wall cross section shown in Figure 6, is divided into two zones: the zone of thermal anomalies around metal stud w and the cavity zone cav. Wall material layers are grouped into an exterior and interior surface sections—A (sheathing, siding) and B (wallboard)—and interstitial sections I and II (cavity insulation, metal stud flange).

Assuming that the layers or layer of wall materials in wall section A are thicker than those in wall section B, as show by the cross section in Figure 6, they can be described as follows:

$$\sum_{i=1}^{n} d_i \ge \sum_{j=1}^{m} d_j \tag{2}$$

where

n = number of material layer (of thickness d_i) between metal stud flange and wall surface for section A

m = number of material layer (of thickness d_i) for section B

Then, the width of the zone of thermal anomalies around the metal stud w can be estimated by

$$w = L + z_f \sum_{i=1}^n d_i \tag{3}$$

where

L =stud flange size,

 d_i = thickness of material layer in section A

 z_f = zone factor, which is shown in Figure 7 (z_f = 2 for zone method)

Kosny and Christian (1995) verified the accuracy of the Modified Zone Method for over 200 simulated cases of metal frame walls with insulated cavities. For all configurations considered the discrepancy between results were within $\pm 2\%$. Hot box measured R-values for 15 metal stud walls tested by Barbour et al. (1994) were compared with results obtained by Kosny and Christian (1995) and McGowan and Desjarlais (1997). The Modified Zone Method was found to be the most accurate simple method for estimating the clear wall R-value of light-gage steel stud walls with insulated cavities. However, this analysis does not apply to construction with metal sheathing. Also, ASHRAE Standard 90.1 may require a different method of analysis.

Ceilings and Roofs

The overall R-value for ceilings of wood frame flat roofs can be calculated using Equations (1) through (5) from Chapter 22. Properties of the materials are found in Tables 1, 3, 2, and 4. The fraction of framing is assumed to be 0.10 for joists at 16 in. OC and 0.07 for joists at 24 in. OC. The calculation procedure is similar to that shown in Example 1. Note that if the ceiling contains plane air spaces (see Table 3), the resistance depends on the direction of heat flow, i.e., whether the calculation is for a winter (heat flow up) or summer (heat flow down) condition.

For ceilings of pitched roofs under winter conditions, calculate the R-value of the ceiling using the procedure for flat roofs. Table 5 can be used to determine the effective resistance of the

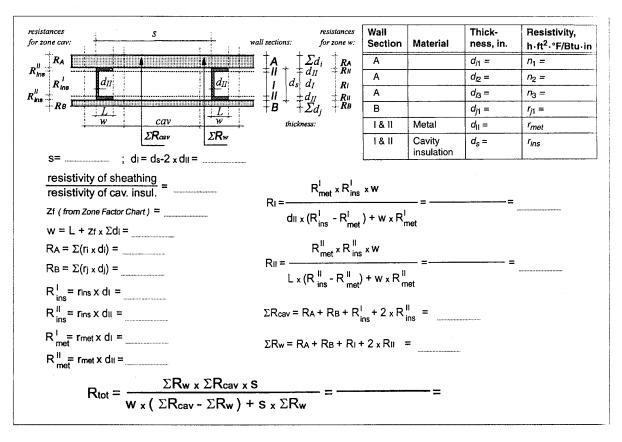


Fig. 6 Modified Zone Method R-Value Calculation Form for Metal Stud Walls

attic space under summer conditions for varying conditions of ventilation air temperature, airflow direction and rates, ceiling resistance, roof or sol-air temperatures, and surface emittances (Joy 1958).

The R-value is the total resistance obtained by adding the ceiling and effective attic resistances. The applicable temperature difference is that difference between room air and sol-air temperatures or between room air and roof temperatures (see Table 5, footnote f). Table 5 can be used for pitched and flat residential roofs over attic spaces. When an attic has a floor, the ceiling resistance should account for the complete ceiling-floor construction.

Windows and Doors

Table 5 of Chapter 29 lists U-factors for various fenestration products. Table 6 in Chapter 29 lists U-factors for exterior wood and steel doors. All U-factors are approximate, because a significant portion of the resistance of a window or door is contained in the air film resistances, and some parameters that may have important effects are not considered. For example, the listed U-factors assume the surface temperatures of surrounding bodies are equal to the ambient air temperature. However, the indoor surface of a window or door in an actual installation may be exposed to nearby radiating surfaces, such as radiant heating panels, or opposite walls with much higher or lower temperatures than the indoor air. Air movement across the indoor surface of a window or door, such as that caused by nearby heating and cooling outlet grilles, increases the U-factor; and air movement (wind) across the outdoor surface of a window or door also increases the U-factor.

U_o Concept

 U_o is the combined thermal transmittance of the respective areas of gross exterior wall, roof or ceiling or both, and floor assemblies. The U_o equation for a wall is as follows:

$$U_o = (U_{wall}A_{wall} + U_{window}A_{window} + U_{door}A_{door})/A_o$$
 (4)

where

 U_0 = average thermal transmittance of gross wall area

 A_o = gross area of exterior walls

 $U_{\it wall}$ = thermal transmittance of all elements of opaque wall area

 A_{wall} = opaque wall area

 U_{window} = thermal transmittance of window area (including frame)

 A_{window} = window area (including frame)

 U_{door} = thermal transmittance of door area

 $A_{door} =$ door area (including frame)

Where more than one type of wall, window, or door is used, the UA term for that exposure should be expanded into its subelements, as shown in Equation (3).

$$U_{o}A_{o} = U_{wall \ 1}A_{wall \ 1} + U_{wall \ 2}A_{wall \ 2} + \dots + U_{wall \ m}A_{wall \ m}$$

$$+ U_{window \ 1}A_{window \ 1} + U_{window \ 2}A_{window \ 2} + \dots$$

$$+ U_{window \ n}A_{window \ n} + U_{door \ 1}A_{door \ 1}$$

$$+ U_{door \ 2}A_{door \ 2} + \dots + U_{door \ 0}A_{door \ 0}$$
(5)

Table 5 Effective Thermal Resistance of Ventilated Attics^a (Summer Condition)

				NONREFI	LECTIVE S	URFACES					
		No Vei	tilation ^b	Natural V	entilation			Power Ve	ntilation ^c		
					,	entilation l	Rate, cfm/f	t ²			
	•	1	0	0.	1 ^d	0.	.5	1.	.0	1	.5
entilation Air	Sol-Airf				Ceili	ng Resistano	e R°, °F∙ft	²·/Btu			
emperature, °F7		°F 10	20	10	20	10	20	10	20	10	20
	120	1.9	1.9	2.8	3.4	6.3	9.3	9.6	16	11	20
80	140	· 1.9	1.9	2.8	3.5	6.5	10	9.8	17	12	21
	160	1.9	1.9	2.8	3.6	6.7	11	10	18	.13	22
	120	1.9	1.9	2.5	2.8	4.6	6.7	6.1	10	6.9	13
90	140	1.9	1.9	2.6	3.1	5.2	7.9	7.6	12	8.6	15
	160	1.9	1.9	2.7	3.4	5.8	9.0	8.5	14	10	17
	120	1.9	1.9	2.2	2.3	3.3	4.4	4.0	6.0	4.1	6.9
100	140	1.9	1.9	2.4	2.7	4.2	6.1	5.8	8.7	6.5	10
	160	1.9	1.9	2.6	3.2	5.0	7.6	7.2	11	8.3	13
				REFLEC	CTIVE SUR	FACES		12.00			
	120	6.5	6.5	8.1	8.8	13	17	17	25	19	30
80	140	6.5	6.5	8.2	9.0	14	. 18	18	26	20	31
	160	6.5	6.5	8.3	9.2	15	18	19	27	21	32
	120	6.5	6.5	7.5	8.0	10	13	12	17	13	19
90	140	6.5	6.5	7.7	8.3	12	15	14	20	16	22
	160	6.5	6.5	7.9	8.6	13	16	16	22	18	25
	120	6.5	6.5	7.0	7.4	8.0	10	8.5	. 12	8.8	12
100	140	6.5	6.5	7.3	7.8	10	12	11	15	12	16
	160	6.5	6.5	7.6	8.2	11	14	13	18	15	20

^aAlthough the term effective resistance is commonly used when there is attic ventilation, this table includes values for situations with no ventilation. The effective resistance of the attic added to the resistance (1/U) of the ceiling yields the effective resistance of this combination based on sol-air (see Chapter 28) and room temperatures. These values apply to wood frame construction with a roof deck and roofing that has a conductance of 1.0 Btu/h·ft²·Ft.

bThis condition cannot be achieved in the field unless extreme measures are taken

Table 6 Transmission Coefficients U for Wood and Steel Doors, Btu/h·ft²·°F

Nominal Door		No Storm	Wood Storm	Metal Storm
Thickness, in.	Description	Door	Door ^c	Door ^d
Wood Doorsa,b				
1-3/8	Panel door with 7/16-in. panels ^c	0.57	0.33	0.37
1-3/8	Hollow core flush door	0.47	0.30	0.32
1-3/8	Solid core flush door	0.39	0.26	0.28
1-3/4	Panel door with 7/16-in. panels ^c	0.54	0.32	0.36
1-3/4	Hollow core flush door	0.46	0.29	0.32
1-3/4	Panel door with 1-1/8-in. panels ^c	0.39	0.26	0.28
1-3/4	Solid core flush door	0.40		0.26
2-1/4	Solid core flush door	0.27	0.20	0.21
Steel Doorsb				
1-3/4	Fiberglass or mineral wool core with steel stiffeners, no thermal break	0.60	_	
1-3/4	Paper honeycomb core without thermal break	0.56		_
1-3/4	Solid urethane foam core without thermal break ^a	0.40		_
1-3/4	Solid fire rated mineral fiberboard core without thermal break	0.38	_	
1-3/4	Polystyrene core without thermal break (18 gage commercial steel) ^f	0.35		
1-3/4	Polyurethane core without thermal break (18 gage commercial steel) ^f	0.29		_
1-3/4	Polyurethane core without thermal break (24 gage residential steel) ^f	0.29	_	
1-3/4	Polyurethane core with thermal break and wood perimeter (24 gage residential steel) ^f	0.20	-	_
1-3/4	Solid urethane foam core with thermal break ^a	0.20		0.16

Note: All U-factors for exterior doors in this table are for doors with no glazing, except for the storm doors which are in addition to the main exterior door. Any glazing area in exterior doors should be included with the appropriate glass type and analyzed as a window (see Chapter 29). Interpolation and moderate extrapolation are permitted for door thicknesses other than those specified.

to tightly seal the attic.

^cBased on air discharging outward from attic.

^dWhen attic ventilation meets the requirements stated in Chapter 25, 0.1 cfm/ft² is assumed as the natural summer ventilation rate.

When determining ceiling resistance, do not add the effect of a reflective surface facing the attic, as it is accounted for in the Reflective Surfaces part of the table.

Roof surface temperature rather than sol-air temperature (see Chapter 28) can be used if 0.25 is subtracted from the attic resistance shown.

^gSurfaces with effective emittance ε_{eff} = 0.05 between ceiling joists facing attic space.

^aValues are based on a nominal 32 in. by 80 in. door size with no glazing.

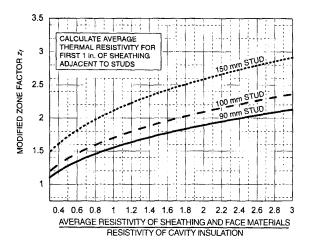
hOutside air conditions: 15 mph wind-speed, 0°F air temperature; inside air conditions: natural convection, 70°F air temperature.

^eValues for wood storm door are for approximately 50% glass area.

^dValues for metal storm door are for any percent glass area.

c55% panel area.

¹ASTM C 236 hotbox data on a nominal 3 ft by 7 ft door size with no glazing.



Use $z_f = -0.5$ for walls when total thickness of layer of materials attached to one side of metal frame $\leq 5/8$ in. and thermal resistivity of sheathing $\leq 1.5 \text{ h} \cdot \text{ft}^2 \cdot \text{°F/Btu} \cdot \text{in}$.



Use $z_f = +0.5$ for walls when total thickness of layer of materials attached to one side of metal frame $\leq 5/8$ in. and thermal resistivity of sheathing $> 1.5 \, h \cdot ft^2 \cdot °F/Btu \cdot in$

Find $\mathbf{z_f}$ in chart above for walls when total thickness of layer of materials attached to one side of metal frame > 5/8 in.



Fig. 7 Modified Zone Factor for Calculating R-Value of Metal Stud Walls with Cavity Insulation

Example 5. Calculate U_o for a wall 30 ft by 8 ft, constructed as in Example 1. The wall contains two double-glazed (0.5 in. airspace) fixed windows with wood/vinyl frames. (From Table 5 in Chapter 29, U=0.52 Btu/h·ft²-°F.) One window is 60 in. by 34 in. and the second 36 in. by 30 in. The wall also contains a 1.75-in. solid core flush door with a metal storm door 34 in. by 80 in. (U=0.26 Btu/h·ft²-°F from Table 6).

Solution. The U-factor for the wall was obtained in Example 1. The areas of the different components are:

$$A_{window} = [(60 \times 34) + (36 \times 30)]/144 = 21.7 \text{ ft}^2$$

$$A_{door} = (34 \times 80)/144 = 18.9 \text{ ft}^2$$

$$A_{wall} = (30 \times 8) - (21.7 + 18.9) = 199.4 \text{ ft}^2$$

Therefore, the combined thermal transmittance for the wall is:

$$U_o = \frac{(0.063 \times 199.4) + (0.52 \times 21.7) + (0.26 \times 18.9)}{(30 \times 8)}$$

= 0.119 Btu/h·ft²·°F

Slab-on-Grade and Below-Grade Construction

Heat transfer through basement walls and floors to the ground depends on the following factors: (1) the difference between the air temperature within the room and that of the ground and outside air, (2) the material of the walls or floor, and (3) the thermal conduc-

tivity of the surrounding earth. The latter varies with local conditions and is usually unknown. Because of the great thermal inertia of the surrounding soil, ground temperature varies with depth, and there is a substantial time lag between changes in outdoor air temperatures and corresponding changes in ground temperatures. As a result, ground-coupled heat transfer is less amenable to steady-state representation than above-grade building elements. However, several simplified procedures for estimating ground-coupled heat transfer have been developed. These fall into two principal categories: (1) those that reduce the ground heat transfer problem to a closed form solution, and (2) those that use simple regression equations developed from statistically reduced multidimensional transient analyses.

Closed form solutions, including the ASHRAE arc-length procedure discussed in Chapter 27 by Latta and Boileau (1969), generally reduce the problem to one-dimensional, steady-state heat transfer. These procedures use simple, "effective" U-factors or ground temperatures or both. Methods differ in the various parameters averaged or manipulated to obtain these effective values. Closed form solutions provide acceptable results in climates that have a single dominant season, because the dominant season persists long enough to permit a reasonable approximation of steady-state conditions at shallow depths. The large errors (percentage) that are likely during transition seasons should not seriously affect building design decisions, since these heat flows are relatively insignificant when compared with those of the principal season.

The ASHRAE arc-length procedure is a reliable method for wall heat losses in cold winter climates. Chapter 27 discusses a slab-ongrade floor model developed by one study. Although both procedures give results comparable to transient computer solutions for cold climates, their results for warmer U.S. climates differ substantially.

Research conducted by Hougten et al. (1942) and Dill et al. (1945) indicates a heat flow of approximately 2.0 Btu/h ft² through an uninsulated concrete basement floor with a temperature difference of 20°F between the basement floor and the air 6 in. above it. A U-factor of 0.10 Btu/h ft² °F is sometimes used for concrete basement floors on the ground. For basement walls below grade, the temperature difference for winter design conditions is greater than for the floor. Test results indicate that at the midheight of the belowgrade portion of the basement wall, the unit area heat loss is approximately twice that of the floor.

For concrete slab floors in contact with the ground at grade level, tests indicate that for small floor areas (equal to that of a 25 ft by 25 ft house) the heat loss can be calculated as proportional to the length of exposed edge rather than total area. This amounts to 0.81 Btu/h per linear foot of exposed edge per degree Fahrenheit difference between the indoor air temperature and the average outdoor air temperature. This value can be reduced appreciably by installing insulation under the ground slab and along the edge between the floor and abutting walls. In most calculations, if the perimeter loss is calculated accurately, no other floor losses need to be considered. Chapter 27 contains data for load calculations and heat loss values for below-grade walls and floors at different depths.

The second category of simplified procedures uses transient two-dimensional computer models to generate the ground heat transfer data that are then reduced to compact form by regression analysis (see Mitalas 1982 and 1983, Shipp 1983). These are the most accurate procedures available, but the database is very expensive to generate. In addition, these methods are limited to the range of climates and constructions specifically examined. Extrapolating beyond the outer bounds of the regression surfaces can produce significant errors.

Apparent Thermal Conductivity of Soil

Effective or apparent soil thermal conductivity is difficult to estimate precisely and may change substantially in the same soil at different times due to changed moisture conditions and the presence of

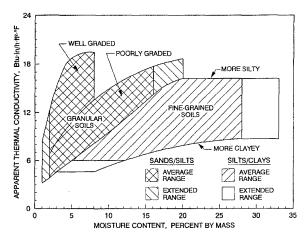


Fig. 8 Trends of Apparent Thermal Conductivity of Moist Soils

freezing temperatures in the soil. Figure 8 shows the typical apparent soil thermal conductivity as a function of moisture content for different general types of soil. The figure is based on data presented in Salomone and Marlowe (1989) using envelopes of thermal behavior coupled with field moisture content ranges for different soil types. In Figure 8, the term well-graded applies to granular soils with good representation of all particle sizes from largest to smallest. The term poorly graded refers to granular soils with either a uniform gradation, in which most particles are about the same size, or a skip (or gap) gradation, in which particles of one or more intermediate sizes are not present.

Although thermal conductivity varies greatly over the complete range of possible moisture contents for a soil, this range can be narrowed if it is assumed that the moisture contents of most field soils lie between the "wilting point" of the soil (i.e., the moisture content of a soil below which a plant cannot alleviate its wilting symptoms) and the "field capacity" of the soil (i.e., the moisture content of a soil that has been thoroughly wetted and then drained until the drainage rate has become negligibly small). After a prolonged dry spell, the moisture will be near the wilting point, and after a rainy period, the soil will have a moisture content near its field capacity. The moisture contents at these limits have been studied by many agricultural researchers, and data for different types of soil are given by Salomone and Marlowe (1989) and Kersten (1949). The shaded areas on Figure 8 approximate (1) the full range of moisture contents for different soil types and (2) a range between average values of each limit.

Table 7 gives a summary of design values for thermal conductivities of the basic soil classes. Table 8 gives ranges of thermal conductivity for some basic classes of rock. The value chosen depends on whether heat transfer is being calculated for minimum heat loss through the soil, as in a ground heat exchange system, or a maximum value, as in peak winter heat loss calculations for a basement. Hence, a high and a low value are given for each soil class.

As heat flows through the soil, the moisture tends to move away from the source of heat. This moisture migration provides initial mass transport of heat, but it also dries the soil adjacent to the heat source, hence lowering the apparent thermal conductivity in that zone of soil.

Trends typical in a soil when other factors are held constant are:

- · k increases with moisture content
- k increases with increasing dry density of a soil
- · k decreases with increasing organic content of a soil

Table 7 Typical Apparent Thermal Conductivity Values for Soils, Btu·in/h·ft²·°F

		Recommended V	alues for Designa
	Normal Range	Lowb	High ^e
Sands	4.2 to 17.4	5.4	15.6
Silts	6 to 17.4	11.4	15.6
Clays	6 to 11.4	7.8	10.8
Loams	6 to 17.4	6,6	15.6

Reasonable values for use when no site- or soil-specific data are available.

Table 8 Typical Apparent Thermal Conductivity Values for Rocks, Btu·in/h·ft²·°F

	Normal Range
Pumice, tuff, obsidian	3.6 to 15.6
Basalt	3.6 to 18.0
Shale	6 to 27.6
Granite	12 to 30
Limestone, dolomite, marble	8.4 to 30
Quartzose sandstone	9.6 to 54

- k tends to decrease for soils with uniform gradations and rounded soil grains (because the grain-to-grain contacts are reduced)
- k of a frozen soil may be higher or lower than that of the same unfrozen soil (because the conductivity of ice is higher than that of water but lower than that of the typical soil grains). Differences in k below moisture contents of 7 to 8% are quite small. At approximately 15% moisture content, differences in k-factors may vary up to 30% from unfrozen values.

When calculating annual energy use, values that represent typical site conditions as they vary during the year should be chosen. In climates where ground freezing is significant, accurate heat transfer simulations should include the effect of the latent heat of fusion of water. The energy released during this phase change significantly retards the progress of the frost front in moist soils.

Water Vapor Transmission Data for Building Components

Table 9 gives typical water vapor permeance and permeability values for common building materials. These values can be used to calculate water vapor flow through building components and assemblies using equations in Chapter 22.

MECHANICAL AND INDUSTRIAL SYSTEMS

Thermal Transmission Data

Table 10 lists the thermal conductivities of various materials used as industrial insulations. These values are functions of the arithmetic mean of the temperatures of the inner and outer surfaces for each insulation.

Heat Loss from Pipes and Flat Surfaces

Tables 11A, 11B, and 12 give heat losses from bare steel pipes and flat surfaces and bare copper tubes. These tables were calculated using ASTM *Standard* C 680. User inputs for the programs described in the standard include operating temperature, ambient temperature, pipe size, insulation type, number of insulation layers, and thickness for each layer. A program option allows the user to input a surface coefficient or surface emittance, surface orientation, and wind speed. The computer uses this information to calculate the

hModerately conservative values for minimum heat loss through soil (e.g., use in soil heat exchanger or earth-contact cooling calculations). Values are from Salomone and Marlowe (1989).

^cModerately conservative values for maximum heat loss through soil (e.g., use in peak winter heat loss calculations). Values are from Salomone and Marlowe (1989).

Table 9 Typical Water Vapor Permeance and Permeability Values for Common Building Materials^a

Material	Thickness, in.	Permeance, Perm	Resistance ^h , Rep	Permeability, Perm-in.	Resistance/in. ^h Rep/in.
Construction Materials					
Concrete (1:2:4 mix)				3.2	0.31
Brick masonry	4	0.8f	1.3		
Concrete block (cored, limestone aggregate)	8	2.4 ^f	0.4		
Tile masonry, glazed	4	0.12 ^f	8.3		
Asbestos cement board	0.12	4-8 ^d	0.1-0.2		
With oil-base finishes		0.3-0.5 ^d	2-3		
Plaster on metal lath	0.75	15 ^f	0.067		
Plaster on wood lath		11°	0.091		
Plaster on plain gypsum lath (with studs)		20 ^r	0.050		
Gypsum wall board (plain)	0.375	50 ^r	0.020		
Gypsum sheathing (asphalt impregnated)	0.5			$20^{\rm d}$	0.050
Structural insulating board (sheathing quality)				20-50 ^f	0.050-0.020
Structural insulating board (interior, uncoated)	0.5	50-90 ^f	0.020-0.011		
Hardboard (standard)	0.125	$11^{\rm f}$	0.091		
Hardboard (tempered)	0.125	5 ^f	0.2		
Built-up roofing (hot mopped)		0			
Wood, sugar pine				0.4-5.4 ^b	2.5-0.19
Plywood (douglas fir, exterior glue)	0.25	0.7	1.4		
Plywood (douglas fir, interior glue)	0.25	1.9 ^f	0.53		
Acrylic, glass fiber reinforced sheet	0.056	0.12^{d}	8.3		
Polyester, glass fiber reinforced sheet	0.048	0.05 ^d	20		
Thermal Insulations	<u> </u>				
Air (still)				120 ¹	0.0083
Cellular glass				O_q	∞
Corkboard				2.1-2.6 ^d	0.48-0.38
				9.5°	0.11
Mineral wool (unprotected)				116 ^c	0.0086
Expanded polyurethane (R-11 blown) board stock				0.4-1.6 ^d	2.5-0.62
Expanded polystyrene—extruded				1.2 ^d	0.83
Expanded polystyrene—bead				2.0-5.8 ^d	0.50-0.17
Phenolic foam (covering removed)				26	0.038
Unicellular synthetic flexible rubber foam				$0.02 - 0.15^{d}$	50-6.7
Plastic and Metal Foils and Films ^c					
Aluminum foil	0.001	0.0^{d}	∞		
Aluminum foil	0.00035	0.05 ^d	20		
Polyethylene	0.002	0.16 ^d	6.3		3100
Polyethylene	0.004	0.08 ^d	12.5		3100
Polyethylene	0.006	0.06 ^d	17		3100
Polyethylene	0.008	0.04 ^d	25		3100
Polyethylene	0.010	0.03 ^d	33		3100
Polyvinylchloride, unplasticized	0.002	0.68 ^d	1.5		
Polyvinylchloride, plasticized	0.004	0.8-1.4 ^d	1.3-0.72		
Polyester	0.001	0.73 ^d	1.4		
Polyester	0.0032	0.23 ^d	4.3		
Polyester	0.0076	0.08 ^d	12.5		
Cellulose acetate	0.01	4.6 ^d	0.2		
Cellulose acetate	0.125	0.32 ^d	3.1		

heat flow and the surface temperature. The programs calculate the surface coefficients if the user has not already supplied them.

The equations used in ASTM C 680 are:

$$h_{cv} = C \left(\frac{1}{d}\right)^{0.2} \left(\frac{1}{T_{avg}}\right)^{0.181} (\Delta T^{0.266}) \sqrt{1 + 1.277(\text{Wind})}$$
 (6)

where

 $h_{cv} = \text{convection surface coefficient, Btu/h·ft}^2 \cdot {}^{\circ}\text{F}$

d = diameter for cylinder, in. For flat surfaces and large cylinders(d > 24 in.), use d = 24 in.

 T_{avg} = average temperature of air film = $(T_a + T_s)/2$, °R T_a = temperature of ambient air, °R T_s = temperature of surface, °R ΔT = surface to air temperature difference, °R

Wind = air speed, mph

C = constant depending on shape and heat flow condition = 1.016 for horizontal cylinders

= 1.235 for longer vertical cylinders

= 1.394 for vertical plates

= 1.79 for horizontal plates, warmer than air, facing upward

= 0.89 for horizontal plates, warmer than air, facing downward

= 0.89 for horizontal plates, cooler than air, facing upward

= 1.79 for horizontal plates, cooler than air, facing downward

Table 9 Typical Water Vapor Permeance and Permeability Values for Common Building Materials (Concluded)^a

	Weight,	Per	meance, Pe	rms	Re	esistance ^h I	Rep
Material	lb/100 ft ²	Dry-Cup	Wet-Cup	Other	Dry-Cup	Wet-Cup	Other
Building Paper, Felts, Roofing Papersg							
Duplex sheet, asphalt laminated, aluminum foil one side	8.6	0.002	0.176		500	5.8	
Saturated and coated roll roofing	65	0.05	0.24		20	4.2	
Kraft paper and asphalt laminated, reinforced 30-120-30	6.8	0.3	1.8		3.3	0.55	
Blanket thermal insulation backup paper, asphalt coated	6.2	0.4	0.6-4.2		2.5	1.7-0.24	
Asphalt-saturated and coated vapor retarder paper	8.6	0.2-0.3	0.6		5.0-3.3	1.7	
Asphalt-saturated, but not coated, sheathing paper	4.4	3.3	20.2		0.3	0.05	
15-lb asphalt felt	14	0.1	5.6		1.0	0.18	
15-lb tar felt	14	4.0	18.2		0.25	0.055	
Single-kraft, double	3.2	31	42		0.032	0.024	
Liquid-Applied Coating Materials	Thickness, ir	1.					
Commercial latex paints (dry film thickness) ⁱ							
Vapor retarder paint	0.0031			0.45			2.22
Primer-sealer	0.0012			6.28			0.16
Vinyl acetate/acrylic primer	0.002			7.42			0.13
Vinyl-acrylic primer	0.0016			8.62			0.12
Semi-gloss vinyl-acrylic enamel	0.0024			6.61			0.15
Exterior acrylic house and trim	0.0017			5.47			0.18
Paint-2 coats							
Asphalt paint on plywood			0.4			2.5	
Aluminum varnish on wood		0.3-0.5			3.3-2.0		
Enamels on smooth plaster				0.5-1.5			2.0-0.66
Primers and sealers on interior insulation board				0.9-2.1			1.1-0.48
Various primers plus 1 coat flat oil paint on plaster				1.6-3.0			0.63-0.33
Flat paint on interior insulation board				4			0.25
Water emulsion on interior insulation board				30-85			0.03-0.012
	Weight, oz/	it ²					
Paint-3 coats							
Exterior paint, white lead and oil on wood siding		0.3-1.0			3.3-1.0		
Exterior paint, white lead-zinc oxide and oil on wood		0,9			1.1		
Styrene-butadiene latex coating	2	11			0.09		
Polyvinyl acetate latex coating	4	5,5			0.18		
Chlorosulfonated polyethylene mastic	3.5	1.7			0.59		
porjemijieme mane	7.0	0.06			16		
Asphalt cutback mastic, 1/16 in., dry		0.14			7.2		
3/16 in., dry		0.0			~		
Hot melt asphalt	2	0.5			2		
tion more appears	3.5	0.1			10		

^aThis table permits comparisons of materials; but in the selection of vapor retarder materials, exact values for permeance or permeability should be obtained from the manufacturer or from laboratory tests. The values shown indicate variations among mean values for materials that are similar but of different density, orientation, lot, or source. The values should not be used as design or specification data. Values from dry-cup and wet-cup methods were usually obtained from investigations using ASTM E 96 and C 355; values shown under others were obtained by two-tempera-

Depending on construction and direction of vapor flow.

^cUsually installed as vapor retarders, although sometimes used as an exterior finish and elsewhere near the cold side, where special considerations are then required for warm side barrier effectiveness.

^gLow permeance sheets used as vapor retarders. High permeance used elsewhere in

hResistance and resistance/in. values have been calculated as the reciprocal of the permeance and permeability values.

Cast at 10 mils (0.01 in.) wet film thickness.

$$h_{rad} = \frac{\varepsilon \sigma (T_a^4 - T_s^4)}{T_a - T_s} \tag{7}$$

where

 h_{rad} = radiation surface coefficient, Btu/h·ft²·°F

 $\varepsilon = surface emittance$

 σ = Stefan-Boltzmann constant = 0.1713 × 10⁻⁸ Btu/h ft² °R⁴

Example 6. Compute the total annual heat loss from 165 ft of nominal 2in, bare steel pipe in service 4000 h per year. The pipe is carrying steam at 10 psig and is exposed to an average air temperature of 80°F.

Solution. The pipe temperature is taken as the steam temperature, which is 239.4°F, obtained by interpolation from Steam Tables. By interpolation in Table 11A between 180°F and 280°F, heat loss from a nominal 2-in. pipe is 285 Btu/h ft. Total annual heat loss from the entire line is 285 Btu/h·ft × 165 ft × 4000 h = 188×10^6 Btu.

In calculating heat flow, Equations (9) and (10) from Chapter 22 generally are used. For dimensions of standard pipe and fitting sizes, refer to the Piping Handbook. For insulation product dimensions, refer to ASTM Standard C 585, or to the insulation manufacturers' literature.

Examples 7 and 8 illustrate how Equations (9) and (10) from Chapter 22 can be used to determine heat loss from both flat and

Dry-cup method

^cWet-cup method.

Other than dry- or wet-cup method.

Table 10 Typical Thermal Conductivity for Industrial Insulations at Various Mean Temperatures—Design Values^a

	Max. Temp., ^b	Typical Density,					ducti		n Btu-							
Material	°F	lb/ft ³	-100	-75	-50	-25	0	25	50	75	100	200	300	500	700	900
BLANKETS AND FELTS										-						
ALUMINOSILICATE FIBER	1000									0.34		0.22		0.54	0.00	1.03
7 to 10 μm diameter fiber	1800 2000	4 6-8								0.24		0.32			0.99	
3 μm diameter fiber	2200	4								0.22		0.29			0.59	
MINERAL FIBER (Rock, slag, or glass)																
Blanket, metal reinforced	1200	6-12											0.39			
	1000	2.5-6				0.00	0.07	0.00	0.20	0.00			0.40	0.61		
Blanket, flexible, fine-fiber	350	0.75							0.30							
organic bonded		0.75 1.0							0.29							
		1.5							0.25							
		2.0							0.23							
		3.0							0.22				0.60			
Blanket, flexible, textile fiber,	350	0.65							0.30							
organic bonded		0.75 1.0							0.29							
		1.5							0.25							
		3.0						0.22	0.23	0.24	0.25	0.32	0.41			
Felt, semirigid organic bonded	400	3-8						0.24	0.25	0.26	0.27	0.35	0.44			
	050	2	0.16	0.17	0.10	0.10	0.20	0.21	0.22	0.22	0.24	0.25	0.55			
Laminated and felted without binder	850 1200	3 7.5	0.16	0.17	0.18	0.19	0.20	0.21	0.42	0.23	0.24	0.55		0.45	0.60	
BLOCKS, BOARDS, AND PIPE INSULATION																
MAGNESIA	600	11-12									0.35	0.38	0.42			
85% CALCIUM SILICATE	1200	11-15									0.38	0.41	0.44			
•	1800	12-15											0.40		0.74	0.95
CELLULAR GLASS	900	7.8-8.2	0.24	0.25	0.26	0.28	0.29	0.30	0.32	0.33	0.34	0.41	0.49	0.70	0.68	0.72
DIATOMACEOUS SILICA	1600 1900	21-22 23-25													0.08	
MINERAL FIBER (Glass)	1900	25-25												0.70	0.75	0.00
Organic bonded, block and boards	400	3-10	0.16	0.17	0.18	0.19	0.20	0.22	0.24	0.25						
Nonpunking binder	1000	3-10											0.38	0.52		
Pipe insulation, slag, or glass	350	3-4							0.22				0.40			
In accounts have dead bloods	500	3-10 10-15					0.20	0.22	0.24	0.25			0.40	0.55		
Inorganic bonded block	1000 1800	15-24											0.42		0.62	0.74
Pipe insulation, slag, or glass	1000	10-15											0.45			
Resin binder		15	0.23	0.24	0.25	0.26	0.28	0.29								
RIGID POLYSTYRENE							0.10	0.10	0.10	0.00						
Extruded (CFC-12 exp.)(smooth skin surface)		1.8-3.5							0.19 0.25		0.20					
Molded beads	165	1 1.25							0.23							
		1.5							0.23							
		1.75							0.23							
		2.0	0.15	0.16	0.18	0.19	0.20	0.21	0.22	0.23	0.24					
RIGID POLYURETHANE/POLYISOCYANI			0.16	0.17	0.10	0.10	0.10	0.17	Λ 16	0.16	0.17					
Unfaced (CFC-11 exp.) RIGID POLYISOCYANURATE	210	1.5-2.5	0.10	Ų.17	0.18	0.18	0.18	0.17	0.16	0.10	0.17					
Gas-impermeable facers (CFC-11 exp.)	250	2.0						0.12	0.13	0.14	0.15					
RIGID PHENOLIC																
Closed cell (CFC-11, CFC-113 exp.)		3.0							0.115							
RUBBER, Rigid foamed	150	4.5						0.20	0.21	0.22	0.23					
VEGETABLÉ AND ANIMAL FIBER	100	20						0.28	0.30	0.31	0.33					
Wool felt (pipe insulation)	180	20						0.20	0.50	0.51	0.55					
INSULATING CEMENTS																
MINERAL FIBER (Rock, slag, or glass) With colloidal clay binder	1800	24-30									0.49	0.55	0.61	0.73	0.85	
With hydraulic setting binder	1200	30-40											0.85			
LOOSE FILL																
Cellulose insulation (milled pulverized																
paper or wood pulp)		2.5-3							0.26	0.27	0.29					
Mineral fiber, slag, rock, or glass		2-5							0.26	0.28	0.31					
Perlite (expanded)		3-5	0.22	0.24					0.31							
Silica aerogel		7.6							0.16							
Vermiculite (expanded)		7-8.2							0.45							
		4-6			0.34	0.35	0.58	0.40	0.42	0.44	0.40					

^aRepresentative values for dry materials, which are intended as design (not specification) values for materials in normal use. Insulation materials in actual service may have thermal values that vary from design values depending on their in-situ properties (e.g., density and moisture content). For properties of a particular product, use the value supplied by the manufacturer or by unbiased tests.

^bThese temperatures are generally accepted as maximum. When operating temperature approaches these limits, follow the manufacturers' recommendations.

Some polyurethane foams are formed by means that produce a stable product (with respect to k), but most are blown with refrigerant and will change with time. d See Table 4, footnote i.

[&]quot;See Table 4, footnote j.

Pipe Inside Temperature, 'F Nominal Pipe 180 Sizeb, in. 280 380 580 480 680 780 880 980 1080 0.50 59.3 147.2 263.2 412.3 600.9 836.8 1128.6 1485.6 1918.0 2436.8 0.75 72.5 180.1 322.6 506.2 739 2 1031.2 1392.9 1836.0 2373.5 3018.8 1.00 88.8 220.8 396.1 622.7 910.9 1272.6 1721.2 2271.5 2939.4 3741.6 1.25 109.7 272.8 490.4 772.3 1131.7 1583.8 2145.6 2835.4 3673.4 4680.9 1.50 123.9 308.5 555.1 875.1 1283.8 1798.3 2438.2 3224.6 4180.5 5330.0 2.00 151.8 378.1 681.4 1076.3 1581.5 2218.9 3012.6 3989.2 5177.2 6606.8 2.50 180.5 450.0 811.9 1284 0 1888 8 2652.6 3604.3 4775.3 6199.5 7912.5 3.00 215.9 538.8 973.5 1541.8 2271.4 3194.0 4344.9 5762.2 7486 9 9562.3 3.50 243.9 609.0 1101.4 1746.1 2574.7 4933.0 3623.6 6546.4 8510.4 10874.3 4.00 271.6 678.6 1228.2 1948.7 2875.9 4050.5 5517.5 7326.0 9528.1 12178.9 4 50 299.2 747.7 1354.4 2150.9 4477.7 3176.8 6103.8 8109.5 10553.2 13496.2 5.00 329.8 824.7 1494.8 2375.4 3510.6 4950.7 67513 8972.5 11678.4 14936.3 6.00 387.1 968.7 1757.8 2796.8 4138.0 5841.4 7972.7 10603.1 13808.2 17667.6 7.00 440.5 1102.8 2003.0 3189.9 4723.9 6673.5 15799.4 91142 12127.4 20220.8 8.00 493.3 1235.7 2246.1 3580.0 5305.5 7500.0 10248.4 13642.2 17778.2 22758.0 9.00 545.9 1368.1 2488.8 3970.2 5888.7 8331.0 11392.1 15174.5 19787.1 25343.6 10.00 604.3 1514.8 2757.2 4400.7 6530.1 9241.1 12638.6 16835.1 21949 2 28104 9 11.00 656.0 1644.8 2995.5 4783.8 7102.1 10054.9 13756.2 18328.4 23900.3 30606.1 12.00 704.0 1762.3 3203.8 5104.9 7557.3 10661.8 14524.9 19256.7 24967.6 31766.8 14.00 771.0 1934.2 3525.9 5636.0 8373.9 11862.4 16235.5 21635.6 28212.3 36120.3 16.00 872.2 2189.0 3993.2 6387.4 9495.9 13458.0 18424.8 24556.6 32021.1 40990.7 18.00 972.5 2441.7 44567 7132.9 10609.4 15041.3 20596.7 27453.2 35795.6 45813 1 20.00 1072.12692.4 4916.8 7873.2 11715.1 16613.4 22752.5 30326.8 39537.6 50590.0 24.00 1269.3 3188.9 9339.9 5828.3 13905.5 19726.9 27019.7 36010.1 46930.3 60014.7

Table 11A Heat Loss from Bare Steel Pipe to Still Air at 80°Fa, Btu/h ft

Table 11B Heat Loss from Flat Surfaces to Still Air at 80°F, Btu/h·ft²

		Surface Inside Temperature, °F									
	180	280	380	480	580	680	780	880	980	1080	
Vertical surface	212.2	533.1	973.3	1558.6	2321.2	3298.0	4530.1	6062.8	7945.5	10231.5	
Horizontal surface											
Facing up	234.7	586.4	1061.1	1683.5	2484.9	3501.9	4775.4	6350.4	8276.3	10606.1	
Facing down	183.6	465.3	861.4	1399.6	2112.8	3038.4	4217.8	5696.7	7524.5	9754.7	

^aCalculations from ASTM C 680; steel: $k = 314.4 \text{ Btu·in/h·ft}^2 \cdot ^{\circ}\text{F}$;

cylindrical surfaces. Figure 9 shows surface resistance as a function of heat transmission for both flat and cylindrical surfaces. The surface emittance is assumed to be 0.85 to 0.90 in still air at 80°F.

Example 7. Compute the heat loss from a boiler wall if the interior insulation surface temperature is 1100°F and ambient still air temperature is 80°F. The wall is insulated with 4.5 in. of mineral fiber block and 0.5 in. of mineral fiber insulating and finishing cement.

Solution. Assume that the mean temperature of the mineral fiber block is 700°F, the mean temperature of the insulating cement is 200°F, and the surface resistance R_x is 0.60 ft²·°F·h/Btu.

From Table 10, $k_1 = 0.62$ and $k_2 = 0.80$. Using Equation (9) from Chapter 22:

$$q_s = \frac{1100 - 80}{(4.5/0.62) + (0.5/0.80) + 0.60} = 120.2 \text{ Btu/h} \cdot \text{ft}^2$$

As a check, from Figure 9, at 120.2 Btu/h ·ft², R_s = 0.56. The mean temperature of the mineral fiber block is:

$$4.5/0.62 = 7.26$$
; $7.26/2 = 3.63$
 $1100 - \frac{3.63}{8.48}(1020) = 663$ °F

and the mean temperature of the insulating cement is:

$$0.5/0.80 = 0.63$$
; $0.63/2 = 0.31$; $7.26 + 0.31 = 7.57$
 $1100 - \frac{7.57}{8.48}(1020) = 189$ °F

^hLosses per square foot of pipe for pipes larger than 24 in. can be considered the same as losses per square foot for 24-in, pipe.

From Table 10, at 663°F, $k_1 = 0.60$; at 189°F, $k_2 = 0.79$. Using these adjusted values to recalculate q_n :

$$q_s = \frac{1020}{(4.5/0.60) + (0.5/0.79) + 0.56} = \frac{1020}{8.69}$$
$$= 117.4 \text{ Btu/h} \cdot \text{ft}^2$$

From Figure 9, at 117.4 Btu/h·ft², $R_s = 0.56$. The mean temperature of the mineral fiber block is:

$$4.5/0.6 = 7.50$$
; $7.50/2 = 3.75$
 $1100 - \frac{3.75}{8.69}(1020) = 660$ °F

and the mean temperature of the insulating cement is:

$$0.5/0.79 = 0.63$$
; $0.63/2 = 0.31$; $7.50 + 0.31 = 7.81$
 $1100 - \frac{7.81}{8.69}(1020) = 183$ °F

From Table 10, at 660°F, $k_1 = 0.60$; at 183°F, $k_2 = 0.79$. Since R_s , k_1 , and k_2 do not change at these values, $q_s = 117.4$ Btu/h·ft.

Example 8. Compute heat loss per square foot of outer surface of insulation if pipe temperature is 1200°F and ambient still air temperature is 80°F. The pipe is nominal 6-in. steel pipe, insulated with a nominal 3-in, thick diatomaceous silica as the inner layer and a nominal 2-in, thick calcium silicate as the outer layer.

Nominal Tube			Tub	e Inside Ten	perature, °F				
Size, in.	120	150	180	210	240	270	300	330	
0.250	7.1	14.1	21.9	30.6	39.9	49.9	60.6	71.9	
0.375	9.1	18.0	28.1	39.1	51.1	63.9	77.6	92.2	
0.500	11.0	21.8	34.0	47.4	61.9	77.5	94.1	111.8	
0.750	14.7	29.1	45.4	63.3	82.7	103.6	126.0	149.8	
1.000	18.3	36.2	56.4	78.7	102.8	128.9	156.7	186.5	
1.250	21.8	43.1	67.2	93.6	122.4	153.4	186.7	222.2	
1.500	25.2	49.8	77.6	108.3	141.5	177.4	216.0	257.1	
2.000	31.8	62.9	98.0	136.7	178.8	224.3	273.1	325.4	
2.500	38.3	75.6	117.9	164.4	215.1	269.8	328.7	391.8	$-$ Dull $\varepsilon = 0.44$
3.000	44.6	88.1	137.2	191.5	250.5	314.4	383.2	456.9	
3.500	50.8	100.3	156.3	218.0	285.4	358.2	436.7	520.8	
4.000	57.0	112.3	175.0	244.2	319.7	401.4	489.4	583.9	
5.000	69.0	135.9	211.7	295.5	386.9	486.0	592.8	707.6	
6.000	80.7	159.0	247.7	345.7	452.8	568.9	694.2	829.0	
8.000	103.7	204.1	317.8	443.7	581.3	730.7	892.1	1066.0	
10.000	126.1	247.9	386.1	539.1	706.5	888.4	1085.2	1297.4	
12.000	148.0	290.9	453.0	632.5	829.2	1043.1	1274.6	1524.4	
0.250	5.4	10.8	16.9	23.5	30.5	37.9	45.5	53.5	
0.375	6.8	13.7	21.4	29.7	38.6	47.9	57.6	67.6	
0.500	8.2	16.4	25.7	35.7	46.3	57.4	69. i	81.2	
0.750	10.7	21.6	33.8	46.9	60.9	75.6	90.9	106.8	
1.000	13.2	26.5	41.4	57.6	74.7	92.8	111.6	131.2	
1.250	15.5	31.3	48.8	67.8	88.0	109.3	131.6	154.7	
1.500	17.8	35.8	56.0	77.8	100.9	125.3	150.8	177.4	
2.000	22.2	44.6	69.7	96.8	125.7	156.1	187.9	221.1	Bright $\varepsilon = 0.08$
2.500	26.4	53.0	82.8	115.1	149.5	185.6	223.5	263.0	Bright ε = 0.08
3.000	30.5	61.2	95.6	132.8	172.4	214.2	257.9	303.5	
3.500	34.4	69.1	107.9	150.0	194.8	242.0	291.4	342.9	
4.000	38.3	76.8	120.0	166.8	216.6	269.1	324.1	381.4	
5.000	45.7	91.8	143.4	199.3	258.8	321.6	387.4	456.1	
6.000	53.0	106.3	166.0	230.7	299.7	372.5	448.7	528.3	
8.000	66.8	134.1	209.4	291.1	378.2	470.1	566.5	667.2	
10.000	80.2	160.8	251.0	349.0	453.4	563.7	679.5	800.4	
12.000	93.0	186.5	291.3	404.9	526.1	654.2	788.7	929.3	

Table 12 Heat Loss from Bare Copper Tube to Still Air at 80°Fa, Btu/h·ft

^aCalculations from ASTM C 680; for copper: k = 2784 Btu·in/h·ft²·°F.

Solution. From Chapter 40 of the 1996 ASHRAE Handbook—Equipment, $r_0 = 3.31$ in. A nominal 3-in. thick diatornaceous silica insulation to fit a nominal 6-in. steel pipe is 3.02 in. thick. A nominal 2-in. thick calcium silicate insulation to fit over the 3.02-in. diatornaceous silica is 2.08 in. thick. Therefore, $r_i = 6.33$ in. and $r_s = 8.41$ in..

Assume that the mean temperature of the diatomaceous silica is 600° F, the mean temperature of the calcium silicate is 250° F and the surface resistance R_s is 0.50. From Table 10, $k_1 = 0.66$; $k_2 = 0.42$. By Equation (10) from Chapter 22:

$$q_s = \frac{1200 - 80}{[8.41 \ln(6.33/3.31)/0.66] + [8.41 \ln(8.41/3.31)/0.40] + 0.50}$$
$$= \frac{1120}{(5.45/0.66) + (2.39/0.40) + 0.50} = 76.0 \text{ Btu/h} \cdot \text{ft}^2$$

From Figure 9, at 76.0 Btu/h·ft², $R_x = 0.60$. The mean temperature of the diatomaceous silica is:

$$5.45/0.66 = 8.26$$
; $8.26/2 = 4.13$
 $1200 - \frac{4.13}{14.83}(1120) = 888$ °F

and the mean temperature of the calcium silicate is:

$$2.39/0.40 = 5.98$$
; $5.98/2 = 2.99$; $8.26 + 2.99 = 11.25$
 $1200 - \frac{11.25}{14.83}(1120) = 350$ °F

From Table 10, $k_1 = 0.72$; $k_2 = 0.46$. Recalculating:

$$q_s = \frac{1120}{(5.45/0.72) + (2.39/0.46) + 0.60} = 83.8 \text{ Btu/h} \cdot \text{ft}^2$$

From Figure 9 at 83.8 Btu/h·ft², $R_s = 0.59$. The mean temperature of the diatomaceous silica is:

$$5.45/0.72 = 7.57$$
; $7.57/2 = 3.78$
 $1200 - \frac{3.78}{13.36}(1120) = 883$ °F

and the mean temperature of the calcium silicate is:

$$2.39/0.40 = 5.98$$
; $5.98/2 = 2.99$; $8.26 + 2.99 = 11.25$
 $1200 - \frac{11.25}{14.83}(1120) = 350$ °F

From Table 10, $k_1 = 0.72$; $k_2 = 0.46$. Recalculating:

$$2.39/0.46 = 5.20$$
; $5.20/2 = 2.60$; $7.57 + 2.60 = 10.17$
 $1200 - \frac{10.17}{13.36}(1120) = 347^{\circ}F$

Since R_x , k_1 , and k_2 do not change at 83.8 Btu/h·ft², this is q_x . The heat flow per ft² of the inner surface of the insulation is:

$$q_0 = q_c(r_c/r_o) = 83.8(8.41/3.31) = 213 \text{ Btu/h} \cdot \text{ft}^2$$

Table 13 Recommended Thicknesses for Pipe and Equipment Insulation

	<u> </u>			M	INERAL I	IBER (Fi	berglass a	nd Rock	Wool)			(CALCIUN	л
Nom						rocess Te							ess Temp	
Dia., in.		150	250	350	450	550	650	750	850	950	1050	150	250	350
	Thickness	1	11/2	2	21/2	3	31/2	4	4	41/2		-	11/2	
1/2	Heat loss	8	16	24	33	43	54	66	84	100	5½ 114	1 13	24	2 34
/ 2	Surface temp.	72	75	76	78	79	81	82	86	87	87	75	78	34 80
	Thickness	1	11/2	2	21/2	31/2						ļ		
1	Heat loss	11	21	30	41	3½ 49	4	4	4½	5	51/2	1	2	21/2
1	Surface temp.	73	76	78	80	49 79	61 81	79 84	96 86	114	135	16	26	38
								84		88	89	76	76	79
11/2	Thickness	1 14	2	21/2	3	4	4	4	51/2	51/2	6	11/2	21/2	3
1 72	Heat loss	73	22 74	33 77	45 79	54	73	.94	103	128	152	17	29	42
	Surface temp.					79	82	86	84	88	90	73	75	78
2	Thickness	11/2	2	3	31/2	4	4	4	51/2	6	6	11/2	21/2	3
2	Heat loss	13	25	34	47	61	81	105	114	137	168	19	32	47
	Surface temp.	71	75	75	77	79	83	87	85	87	91	74	76	79
	Thickness	11/2	21/2	31/2	4	4	41/2	41/2	6	61/2	7	2	3	31/2
3	Heat loss	16	28	39	54	75	94	122	133	154	184	21	37	54
	Surface temp.	72	74	75	77	81	83	87	86	87	90	73	75	78
	Thickness	11/2	3	4	4	4	5	51/2	6	7	71/2	2	3	4
4	Heat loss	19	29	42	63	88	102	126	152	174	206	25	43	58
	Surface temp.	72	73	74	78	82	86	85	87 .	88	90	70	76	77
	Thickness	2	3	4	4	41/2	5	51/2	61/2	71/2	8	2	31/2	4
6	Heat loss	21	38	54	81	104	130	159	181	208	246	33	51	75
	Surface temp.	71	74	75	79	82	84	87	88	89	91	74	75	79
	Thickness	2	31/2	4	4	5	5	51/2	7	8	81/2	21/2	31/2	4
8	Heat loss	26	42	65	97	116	155	189	204	234	277	35	62	90
	Surface temp.	71	73	76	80	81	86	89	88	89	92	73	76	79
	Thickness	2	31/2	4	4	5	51/2	51/2	71/2	8!/2	9	21/2	4	4
10	Heat loss	32	50	77	115	136	170	220	226	259	307	41	66	106
	Surface temp.	72	74	77	81	82	85	90	87	89	91	73	75	80
	Thickness	2	31/2	4	4	5	51/2	51/2	71/2	81/2	91/2	21/2	4	4
12	Heat loss	36	57	87	131	154	192	249	253	290	331	47	75	121
	Surface temp.	72	74	77	82	82	86	91	88	89	91	73	7.5 76	81
	Thickness	2	31/2											
14		40	3½ 61	4 94	4	5	51/2	61/2	7½	9	91/2	21/2	4	4
14	Heat loss	72	74	94 77	141	165	206	236	271	297	352	51	81	130
	Surface temp.				82	83	86	87	89	89	91	73	76	81
	Thickness	21/2	3½	4	4	51/2	51/2	7	8	9	10	3	4	4
16	Heat loss	37	68	105	157	171	228	247	284	326	372	50	90	144
	Surface temp.	71	74	78	83	82	87	86	88	89	91	72	76	82
	Thickness	21/2	31/2	4	4	51/2	51/2	7	8	9	10	3	4	4
18	Heat loss	41	75	115	173	187	250	270	310	354	404	55	99	159
	Surface temp.	71	74	78	83	83	87	87	88	90	91	73	76	82
	Thickness	21/2	31/2	4	4	51/2	51/2	7	8	9	10	3	4	4
20	Heat loss	45	82	126	189	204	272	292	335	383	436	60	108	174
	Surface temp.	71	75	78	83	83	87	87	89	90	92	73	77	82
	Thickness	21/2	4	4	4	51/2	6	71/2	8	9	10	3	4	4
.14	Heat loss	53	86	147	221	237	295	320	386	439	498	71	127	203
	Surface temp.	71	74	78	83	83	86	86	89	91	93	73	77	82
	Thickness	21/2	4	4	4	51/2	61/2	71/2	81/2	10	10	3	4	4
3()	Heat loss	65	105	179	268	286	332	383	439	481	591	86	154	247
	Surface temp.	71	74	79	84	84	85	87	89	89	94	73	77	83
	Thickness	21/2	4	4	4	51/2	7	8	9	10	10	21/2	4	4
36	Heat loss	77	123	211	316	335	364	422	486	556	683	119	181	291
	Surface temp.	71	74	79	84	84	84	86	88	90	94	74	77	83
	Thickness	2	31/2	4										
Hat	Heat loss	10	3½ 14		41/2	51/2	81/2	9½	10	10	10	2½	31/2	4
rett		72	14 74	20	27	31	27	31	38	47	58	12	20	28
	Surface temp.	14	/+	77	80	82	80	82	85	89	93	73	77	81

Consult manufacturer's literature for product temperature limitations. Table is based on typical operating conditions, e.g., 65°F ambient temperature and 7.5 mph wind speed, and may not represent actual conditions of use. Units for thickness, heat loss, and surface temperature are in inches, Btu/h-ft (Btu/h-ft² for flat surfaces), and °F, respectively.

Table 13 Recommended Thicknesses for Pipe and Equipment Insulation (Concluded)

				(SILICAT	E		-			CELI	LULAR (GLASS		
Nom. Dia.,				Process	Temper	ature, °F					Process	Temper	ature, °F		
in.		450	550	650	750	850	950	1050	150	250	350	450	550	650	750
	Thickness	21/2	3	31/2	4	4	4	4	11/2	11/2	2	21/2	3	31/2	4
1/2	Heat loss	42	53	63	75	90	108	128	9	23	34	48	62	78	92
	Surface temp.	81	82	83	84	87	91	94	70	76	78	82	83	85	84
	Thickness	3	3½	4	4	4	4	4	11/2	2	21/2	3	31/2	4	4
!	Heat loss	49	60	72	89	109	130	154	12	25	38	52	68	86	112
	Surface temp.	80	82	83	86	90	94	98	71	75	77	79	81	83	88
	Thickness	31/2	4	4	4	4	5	5	11/2	21/2	3	4	4	4	4
11/2	Heat loss	54	68	86	106	128	139	164	15	28	44	56	79	105	137
	Surface temp.	80	81	85	88	92	91	94	72	75	77	78	82	87	92
	Thickness	31/2	4	41/2	5	51/2	6	6	11/2	21/2	3	4	4	4	41/2
2	Heat loss	61	75	90	106	123	142	167	17	31	47	61	84	113	140
	Surface temp.	81	82	84	85	87	88	91	72	74	77	78	82	86	89
	Thickness	4	41/2	5	51/2	6	6	6	11/2	3	31/2	4	4	41/2	5
3	Heat loss	71	87	105	123	143	71	202	22	35	54	75	105	132	161
	Surface temp.	80	82	84	85	87	90	94	73	74	77	79	84	86	89
	Thickness	4	41/2	5	51/2	6	61/2	7	2	3	4	4	4	41/2	5
4	Heat loss	82	101	121	142	164	187	213	22	41	59	87	122	150	185
	Surface temp.	81	83	85	87	89	90	92	71	74	76	80	85	87	90
	Thickness	4	41/2	5	51/2	6	7	8	2	31/2	4	4	41/2	51/2	6
6	Heat loss	105	129	153	178	205	224	245	30	48	74	111	144	171	212
	Surface temp.	83	85	87	89	91	91	91	72	74	77	82	85	86	89
	Thickness	41/2	5	5	6	7	8	81/2	21/2	31/2	4	4	5	51/2	61/2
8	Heat loss	117	144	183	200	220	243	277	30	58	90	134	161	203	238
	Surface temp.	82	85	89	89	89	90	92	71	74	78	83	84	87	89
	Thickness	4	5	51/2	6	71/2	81/2	9	21/2	4	4	4	51/2	51/2	7
10	Heat loss	149	168	200	233	243	269	306	37	63	106	159	178	238	264
	Surface temp.	85	86	88	90	89	89	91	71	74	79	84	84	87	88
	Thickness	4	5	51/2	7	8	81/2	91/2	21/2	4	4	4	51/2	51/2	71/2
12	Heat loss	170	191	266	236	262	300	330	42	71	121	181	201	269	284
	Surface temp.	86	86	89	88	88	90	91	71	74	79	85	84	90	88
	Thickness	4	5	51/2	7	- 8	9	91/2	21/2	4 .	4	4	51/2	51/2	8
14	Heat loss	183	205	242	252	262	308	352	47	79	134	199	219	293	293
	Surface temp.	86	87	89	88	88	89	91	72	74	80	85	85	91	87
	Thickness	4	51/2	61/2	71/2	8	9	10 .	21/2	4	4	4	51/2	51/2	8
16	Heat loss	204	211	237	265	307	338	372	53	88	149	222	242	325	322
	Surface temp.	87	85	86	87	89	90	91	72	75	80	86	86	91	88
	Thickness	4	51/2	61/2	71/2	81/2	9	10	21/2	4	4	4	51/2	51/2	8
18	Heat loss	225	232	259	289	320	367	403	59	96	164	245	266	356	351
	Surface temp.	87	86	87	87	88	90	91	72	75	80	86	86	92	88
	Thickness	4	51/2	6½	71/2	81/2	91/2	10	21/2	4	4	41/2	51/2	51/2	8
20	Heat loss	245	252	281	312	346	381	435	64	105	179	243	289	387	379
	Surface temp.	87	86	87	88	89	90	92	72	75	81	84	86	92	88
	Thickness	4	51/2	61/2	71/2	81/2	91/2	10	21/2	4	4	5	51/2	51/2	8
24	Heat loss	287	293	325	360	397	437	497	76	123	209	260	336	449	436
	Surface temp.	88	87	88	88	89	90	93	72	75	81	83	87	93	89
	Thickness	4	51/2	7	8	9	10	10	21/2	4	4	51/2	51/2	51/2	8
30	Heat loss	349	353	368	409	452	498	589	93	150	254	290	405	542	521
	Surface temp.	88	87	87	88	89	90	94	72	75	81	82	87	93	90
	Thickness	4	61/2	71/2	8	9	10	10	21/2	4	4	51/2	51/2	51/2	8
36	Heat loss	410	359	406	475	524	576	681	110	176	229	340	474	635	606
	Surface temp.	89	84	86	88	89	91	94	73	76	81	82	88	94	90
	Thickness	5½	61/2	7½	81/2	91/2	10	10	21/2	4	4	51/2	51/2	71/2	81/2
Flat	Heat loss	29	33	36	39	43	49	58	11	17	29	31	44	43	50
	Surface temp.	81	83	84	85	87	89	93	73	76	83	84	90	90	93
	ourace temp.	0.1	0.7	04	0.7	0 /	07	- 22	L '-'	7.0	- 0.5	0,			

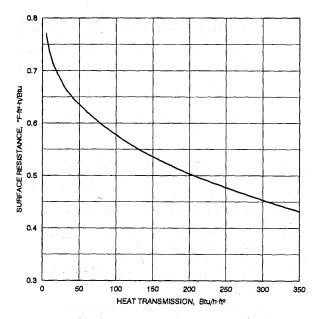


Fig. 9 Surface Resistance as Function of Heat Transmission for Flat Surfaces and Cylindrical Surfaces Greater than 24 in. in Diameter

Because trial and error techniques are tedious, the computer programs previously described should be used to estimate heat flows per unit area of flat surfaces or per unit length of piping, and interface temperatures including surface temperatures.

Several methods can be used to determine the most effective thickness of insulation for piping and equipment. Table 13 shows the recommended insulation thicknesses for three different pipe and equipment insulations. Installed cost data can be developed using procedures described by the Federal Energy Administration (1976). Computer programs capable of calculating thickness information are available from several sources. Also, manufacturers of insulations offer computerized analysis programs for designers and owners to evaluate insulation requirements. For more information on determining economic insulation thickness, see Chapter 22.

Chapters 3 and 22 give guidance concerning process control, personnel protection, condensation control, and economics. For specific information on sizes of commercially available pipe insulation, see ASTM Standard C 585 and consult with the North American Insulation Manufacturers Association (NAIMA) and its member companies.

CALCULATING HEAT FLOW FOR BURIED PIPELINES

In calculating heat flow to or from buried pipelines, the thermal properties of the soil must be assumed. Table 7 gives the apparent thermal conductivity values of various soil types, and Figure 8 shows the typical trends of apparent soil thermal conductivity with moisture content for various soil types. Table 8 provides ranges of apparent thermal conductivity for various types of rock. Kernsten (1949) also discusses thermal properties of soils. Carslaw and Jaeger (1959) give methods for calculating the heat flow taking place between one or more buried cylinders and the surroundings.

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Table B-2-Framed Wall Assembly U-Factors

Wood Wall Metal Wall Framing Type Framing Insulated and Spacing Cavity Sheathing U-factor U-factor R-Value R-Value 2x4 @ 16" O.C. 11 0.202 0 0.098 (Compressed) 4 0.068 0.112 0.101 5 0.064 7 0.084 0.056 8.7 0.051 0.073 13 0.088 0.195 0 0.063 0.109 4 5 0.059 0.099 0.082 7 0.052 0.048 0.072 8.7 15 0.189 0 0.081 4 0.059 0.108 0.097 0.055 5 0.077 0.049 7 0.045 0.071 8.7 0.173 2x4 @ 24" O.C. 11 0.094 0 4 0.066 0.102 0.093 0.062 5 0.078 7 0.055 0.050 0.069 8.7 13 0.085 0.165 0 0.061 0.099 4 0.057 0.090 5 0.077 7 0.051 0.047 0.068 8.7 15 0 0.077 0.158 4 0.056 0.097 0.088 5 0.053 7 0.047 0.071 0.044 0.067 8.7

Table B-3–Framed Wall Assembly U-Factors (Continued)

Framing Type and Spacing R-Value R-Val		Factors	(Contin	ued)	
R-Value R-Value R-Value	Framing Type	Framing	Insulated	Wood Wall	Metal Wall
2x6 @ 16" O.C. 19	and Spacing	Cavity	Sheathing	U-factor	U-factor
(Compressed) 4 0.058 0.098 5 0.048 0.089 7 0.043 0.075 8.7 0.040 0.067 21 0 0.059 0.157 4 0.044 0.088 7 0.041 0.075 8.7 0.037 0.066 22 0 0.062 0.158 (Compressed) 4 0.048 0.097 5 0.045 0.088 7 0.041 0.075 8.7 0.038 0.067 2x6 @ 24* O.C. 19 0 0.062 0.135 (Compressed) 4 0.048 0.088 5 0.045 0.088 7 0.041 0.075 8.7 0.038 0.067 2x6 @ 24* O.C. 19 0 0.062 0.135 (Compressed) 4 0.048 0.088 5 0.045 0.081 7 0.042 0.070 8.7 0.039 0.062 21 0 0.056 0.130 4 0.044 0.086 5 0.042 0.079 7 0.039 0.068 8.7 0.039 0.068 8.7 0.036 0.061 22 0 0.058 0.132 (Compressed) 4 0.046 0.086 5 0.043 0.079 7 0.040 0.068		R-Value	R-Value		
S	2x6 @ 16" O.C.	19	0	0.065	0.120
21 0 0.059 0.157 4 0.044 0.096 5 0.044 0.075 8.7 0.044 0.088 7 0.041 0.075 8.7 0.037 0.066 22 0 0.062 0.158 (Compressed) 4 0.048 0.097 5 0.045 0.088 7 0.041 0.075 8.7 0.038 0.067 2x6 @ 24" O.C. 19 0 0.062 0.135 (Compressed) 4 0.048 0.088 5 0.045 0.088 7 0.041 0.075 8.7 0.038 0.067 2x6 @ 24" O.C. 19 0 0.062 0.135 (Compressed) 4 0.048 0.088 5 0.045 0.081 7 0.042 0.070 8.7 0.039 0.062 21 0 0.056 0.130 4 0.044 0.086 5 0.042 0.079 7 0.039 0.068 8.7 0.036 0.061 22 0 0.058 0.132 (Compressed) 4 0.046 0.086 5 0.043 0.079 7 0.040 0.068		(Compressed)	4	0.058	0.098
21 0 0.059 0.157 4 0.046 0.096 5 0.044 0.088 7 0.041 0.075 8.7 0.037 0.066 22 0 0.062 0.158 (Compressed) 4 0.048 0.097 5 0.045 0.088 7 0.041 0.075 8.7 0.038 0.067 2x6 @ 24" O.C. 19 0 0.062 0.135 (Compressed) 4 0.048 0.088 5 0.045 0.081 7 0.042 0.070 8.7 0.039 0.062 21 0 0.056 0.130 4 0.044 0.086 5 0.042 0.079 7 0.039 0.068 8.7 0.039 0.068 8.7 0.039 0.068 5 0.042 0.079 7 0.039 0.068 8.7 0.036 0.061 22 0 0.058 0.132 (Compressed) 4 0.046 0.086 5 0.043 0.079 7 0.040 0.068			5	0.048	0.089
21 0 0.059 0.157 4 0.046 0.096 5 0.044 0.088 7 0.041 0.075 8.7 0.037 0.066 22 0 0.062 0.158 (Compressed) 4 0.048 0.097 5 0.045 0.088 7 0.041 0.075 8.7 0.038 0.067 2x6 @ 24" O.C. 19 0 0.062 0.135 (Compressed) 4 0.048 0.088 5 0.045 0.081 7 0.042 0.070 8.7 0.039 0.062 21 0 0.056 0.130 4 0.044 0.086 5 0.042 0.079 7 0.039 0.068 8.7 0.036 0.061 22 0 0.058 0.132 (Compressed) 4 0.046 0.086 5 0.043 0.079 7 0.040 0.068			7	0.043	0.075
22 0 0.062 0.158 (Compressed) 4 0.048 0.097 5 0.041 0.075 8.7 0.062 0.158 (Compressed) 4 0.048 0.097 5 0.045 0.088 7 0.041 0.075 8.7 0.038 0.067 2x6 @ 24" O.C. 19 0 0.062 0.135 (Compressed) 4 0.048 0.088 5 0.045 0.081 7 0.042 0.070 8.7 0.042 0.070 8.7 0.042 0.070 8.7 0.039 0.062 21 0 0.056 0.130 4 0.044 0.086 5 0.042 0.079 7 0.039 0.068 8.7 0.036 0.061 22 0 0.058 0.132 (Compressed) 4 0.046 0.086 5 0.043 0.079 7 0.040 0.068			8.7	0.040	0.067
5		21	0	0.059	0.157
22 0 0.041 0.075 8.7 0.037 0.066 22 0 0.062 0.158 (Compressed) 4 0.048 0.097 5 0.045 0.088 7 0.041 0.075 8.7 0.038 0.067 2x6 @ 24" O.C. 19 0 0.062 0.135 (Compressed) 4 0.048 0.088 5 0.045 0.081 7 0.042 0.070 8.7 0.039 0.062 21 0 0.056 0.130 4 0.044 0.086 5 0.042 0.079 7 0.039 0.068 8.7 0.039 0.068 8.7 0.039 0.068 8.7 0.039 0.068 6 0.042 0.079 7 0.039 0.068 8.7 0.036 0.061 22 0 0.058 0.132 (Compressed) 4 0.046 0.086 5 0.043 0.079 7 0.040 0.068			4	0.046	0.096
22 0 0.037 0.066 (Compressed) 4 0.048 0.097 5 0.045 0.088 7 0.041 0.075 8.7 0.038 0.067 2x6 @ 24" O.C. 19 0 0.062 0.135 (Compressed) 4 0.048 0.088 5 0.045 0.081 7 0.042 0.070 8.7 0.039 0.062 21 0 0.056 0.130 4 0.044 0.086 5 0.042 0.079 7 0.039 0.068 8.7 0.039 0.068 8.7 0.039 0.068 5 0.042 0.079 7 0.039 0.068 8.7 0.036 0.061 22 0 0.058 0.132 (Compressed) 4 0.046 0.086 5 0.043 0.079 7 0.040 0.068			5	0.044	0.088
22			7	0.041	0.075
(Compressed) 4 0.048 0.097 5 0.045 0.088 7 0.041 0.075 8.7 0.038 0.067 2x6 @ 24" O.C. 19 0 0.062 0.135 (Compressed) 4 0.048 0.088 5 0.045 0.081 7 0.042 0.070 8.7 0.039 0.062 21 0 0.056 0.130 4 0.044 0.086 5 0.042 0.079 7 0.039 0.068 8.7 0.039 0.068 8.7 0.039 0.068 6 0.042 0.079 7 0.039 0.068 8.7 0.036 0.061 22 0 0.058 0.132 (Compressed) 4 0.046 0.086 5 0.043 0.079 7 0.040 0.068			8.7	0.037	0.066
5 0.045 0.088 7 0.041 0.075 8.7 0.038 0.067 2x6 @ 24" O.C. 19 0 0.062 0.135 (Compressed) 4 0.048 0.088 5 0.045 0.081 7 0.042 0.070 8.7 0.039 0.062 21 0 0.056 0.130 4 0.044 0.086 5 0.042 0.079 7 0.039 0.068 8.7 0.039 0.068 8.7 0.036 0.061 22 0 0.058 0.132 (Compressed) 4 0.046 0.086 5 0.043 0.079 7 0.040 0.068		22	0	0.062	0.158
2x6 @ 24" O.C. 19		(Compressed)	4	0.048	0.097
2x6 @ 24" O.C. 19			5	0.045	0.088
2x6 @ 24" O.C. 19 (Compressed) 4 0.048 0.088 5 0.045 0.081 7 0.042 0.070 8.7 0.039 0.062 21 0 0.056 0.130 4 0.044 0.086 5 0.042 0.079 7 0.039 0.068 8.7 0.039 0.068 8.7 0.039 0.068 0.061 22 0 0.058 0.132 (Compressed) 4 0.046 0.086 5 0.043 0.079 7 0.040 0.068			7	0.041	0.075
(Compressed) 4 0.048 0.088 5 0.045 0.081 7 0.042 0.070 8.7 0.039 0.062 21 0 0.056 0.130 4 0.044 0.086 5 0.042 0.079 7 0.039 0.068 8.7 0.036 0.061 22 0 0.058 0.132 (Compressed) 4 0.046 0.086 5 0.043 0.079 7 0.040 0.068			8.7	0.038	0.067
5 0.045 0.081 7 0.042 0.070 8.7 0.039 0.062 21 0 0.056 0.130 4 0.044 0.086 5 0.042 0.079 7 0.039 0.068 8.7 0.036 0.061 22 0 0.058 0.132 (Compressed) 4 0.046 0.086 5 0.043 0.079 7 0.040 0.068	2x6 @ 24" O.C.	19	0	0.062	0.135
7 0.042 0.070 8.7 0.039 0.062 21 0 0.056 0.130 4 0.044 0.086 5 0.042 0.079 7 0.039 0.068 8.7 0.036 0.061 22 0 0.058 0.132 (Compressed) 4 0.046 0.086 5 0.043 0.079 7 0.040 0.068		(Compressed)	4	0.048	0.088
8.7 0.039 0.062 21 0 0.056 0.130 4 0.044 0.086 5 0.042 0.079 7 0.039 0.068 8.7 0.036 0.061 22 0 0.058 0.132 (Compressed) 4 0.046 0.086 5 0.043 0.079 7 0.040 0.068			5	0.045	0.081
21 0 0.056 0.130 4 0.044 0.086 5 0.042 0.079 7 0.039 0.068 8.7 0.036 0.061 22 0 0.058 0.132 (Compressed) 4 0.046 0.086 5 0.043 0.079 7 0.040 0.068			7	0.042	0.070
4 0.044 0.086 5 0.042 0.079 7 0.039 0.068 8.7 0.036 0.061 22 0 0.058 0.132 (Compressed) 4 0.046 0.086 5 0.043 0.079 7 0.040 0.068			8.7	0.039	0.062
5 0.042 0.079 7 0.039 0.068 8.7 0.036 0.061 22 0 0.058 0.132 (Compressed) 4 0.046 0.086 5 0.043 0.079 7 0.040 0.068		21	0	0.056	0.130
7 0.039 0.068 8.7 0.036 0.061 22 0 0.058 0.132 (Compressed) 4 0.046 0.086 5 0.043 0.079 7 0.040 0.068			4	0.044	0.086
8.7 0.036 0.061 22 0 0.058 0.132 (Compressed) 4 0.046 0.086 5 0.043 0.079 7 0.040 0.068			5	0.042	0.079
22 0 0.058 0.132 (Compressed) 4 0.046 0.086 5 0.043 0.079 7 0.040 0.068			7	0.039	0.068
(Compressed) 4 0.046 0.086 5 0.043 0.079 7 0.040 0.068			8.7	0.036	0.061
5 0.043 0.079 7 0.040 0.068		22	0	0.058	0.132
7 0.040 0.068		(Compressed)	4	0.046	0.086
			5	0.043	0.079
8.7 0.037 0.061			7	0.040	0.068
			8.7	0.037	0.061

Table B-2-Framed Wall Assembly U-Factors

Framing Type	Framing	Insulated	Wood Wall	Metal Wall
and Spacing	Cavity	Sheathing	U-factor	U-factor
	R-Value	R-Value		
2x8 @ 16" O.C.	19	0	0.059	0.145
		4	0.047	0.092
		5	0.044	0.084
		7	0.041	0.072
		8.7	0.038	0.064
	22	0	0.054	0.140
		4	0.043	0.090
		5	0.041	0.082
		7	0.038	0.071
		8.7	0.035	0.063
	25	0	0.050	0.136
		4	0.040	0.088
		5	0.038	0.081
		7	0.035	0.070
		8.7	0.033	0.062
	30	0	0.048	0.135
	(Compressed)	4	0.039	0.088
		5	0.037	0.081
		7	0.035	0.070
		8.7	0.032	0.062
2x8 @ 24" O.C.	19	0	0.056	0.122
		4	0.045	0.082
		5	0.043	0.076
		7	0.040	0.066
		8.7	0.037	0.059
	22	0	0.051	0.117
		4	0.041	0.080
		5	0.040	0.074
		7	0.036	0.064
		8.7	0.034	0.058
	25	0	0.047	0.113
		4	0.038	0.078
		5	0.037	0.072
		7	0.034	0.063
		8.7	0.032	0.057
	30	0	0.046	0.112
	(Compressed)	4	0.037	0.077
		5	0.036	0.072
		7	0.034	0.063
		8.7	0.031	0.057

Table B-3–Framed Wall Assembly U-Factors (Continued)

	Continue	<i>a)</i>		
Framing Type	Framing	Insulated	Wood Wall	Metal Wall
and Spacing	Cavity	Sheathing	U-factor	U-factor
	R-Value	R-Value		
2x10 @ 16" O.C.	30	0	0.041	0.120
		4	0.035	0.081
		5	0.033	0.075
		7	0.031	0.065
		8.7	0.029	0.059
	38	0	0.040	0.119
	(Compressed)	4	0.033	0.080
		5	0.032	0.074
		7	0.030	0.065
		8.7	0.028	0.058
2x10 @ 24" O.C.	30	0	0.039	0.099
	(Compressed)	4	0.033	0.071
		5	0.032	0.066
		7	0.030	0.058
		8.7	0.028	0.053
	38	0	0.038	0.097
		4	0.032	0.070
		5	0.031	0.066
		7	0.029	0.058
		8.7	0.027	0.053

Table B-2A-Solar Heat Gain Coefficients Used for Exterior Shading¹

Exterior Shading Device	SHGC
Standard Bug Screens	0.76
Exterior Sunscreens with weave 53*16/inch	0.30
Louvered Sunscreens with louvers as wide as openings	0.27
Low Sun Angle (LSA) Louvered Sunscreens	0.13
Roll-down Awning	0.13
Roll Down Blinds or Slats	0.13
None (for skylights only)	1.00

¹ Exterior operable awnings (canvas, plastic or metal), except those that roll vertically down and cover the entire window, should be treated as overhangs for purposes of compliance with the Standards.

Table B-3-Metal Framing Factor

METAL FRAMING FACTORS							
Stud	Stud	Insulation	Framing				
Spacing	Depth	R-Value	Factor				
		R-7	0.522				
	4"	R-11	0.403				
		R-13	0.362				
16" o.c.		R-15	0.328				
		R-19	0.325				
	6"	R-21	0.300				
		R-22	0.287				
		R-25	0.263				
		R-7	0.577				
	4"	R-11	0.458				
		R-13	0.415				
24" o.c.		R-15	0.379				
		R-19	0.375				
	6"	R-21	0.348				
		R-22	0.335				
		R-25	0.308				

R-value calculation for Exterior Wall Assemblies with Metal Studs,
July, 19, 1990, Staff Draft Docket 90-CON-1.

*Correction to metal framing factors applies to the entire assembly including: interior air films, interior surfaces, cavity/insulation, exterior surfaces, and exterior air films.

Table B-4-Properties of Hollow Unit Masonry Walls

Туре		Cor	e Treatment		
			Solid	Partly Grouted with Ungrou	uted Cells
			Grout	Empty	Insulated
12"	LW CMU	U	0.51	0.43	0.30
		Rw	2.0	2.3	3.3
		HC	23	14.8	14.8
	MW CMU	U	0.54	0.46	0.33
		Rw	1.9	2.2	3.0
		HC	23.9	15.6	15.6
	NW CMU	U	0.57	0.49	0.36
		Rw	1.8	2.0	2.8
		HC	24.8	16.5	16.5
10"	LW CMU	U	0.55	0.46	0.34
		Rw	1.8	2.2	2.9
		HC	18.9	12.6	12.6
	MW CMU	U	0.59	0.49	0.37
		Rw	1.7	2.1	2.7
		HC	19.7	13.4	13.4
	NW CMU	U	0.62	0.52	0.41
		Rw	1.6	1.9	2.4
		HC	20.5	14.2	14.2
8"	LW CMU	U	0.62	0.50	0.37
		Rw	1.6	2.0	2.7
		HC	15.1	9.9	9.9
	MW CMU	U	0.65	0.53	0.41
		Rw	1.5	1.9	2.4
		HC	15.7	10.5	10.5
	NW CMU	U	0.69	0.56	0.44
		Rw	1.4	1.8	2.3
		HC	16.3	11.1	11.1
	Clay Unit	U	0.57	0.47	0.39
		Rw	1.8	2.1	2.6
		HC	15.1	11.4	11.4
6"	LW CMU	U	0.68	0.54	0.44
		Rw	1.5	1.9	2.3
		HC	10.9	7.9	7.9
	MW CMU	U	0.72	0.58	0.48
		Rw	1.4	1.7	2.1
		HC	11.4	8.4	8.4
	NW CMU	U	0.76	0.61	0.52
		Rw	1.3	1.6	1.9
		HC	11.9	8.9	8.9
	Clay Unit	U	0.65	0.52	0.45
		Rw	1.5	1.9	2.2
		HC	11.1	8.6	8.6

Notes:

LW CMU is a Light Weight Concrete Masonry Unit per ASTM C 90, Calculated at 105 PCF density MW CMU is a Medium Weight Concrete Masonry Unit per ASTM C 90, Calculated at 115 PCF density NW CMU is a Normal Weight Concrete Masonry Unit per ASTM C 90, Calculated at 125 PCF density Clay Unit is a Hollow Clay Unit per ASTM C 652, Calculated at 130 PCF density Values include air films on inner and outer surfaces.

Calculations based on Energy Calculations and Data, CMACN, 1986 Grouted Cells at 32" X 48" in Partly Grouted Walls

Source: Berkeley Solar Group; Concrete Masonry Association of California and Nevada

Table B-5-Properties of Solid Unit Masonry and Solid Concrete Walls

Туре		Layer Th	ickness, ii	nches							
		3	4	5	6	7	8	9	10	11	12
LW CMU	U	na	0.71	0.64	na						
	Rw	na	1.4	1.6	na						
	HC	na	7.00	8.75	na						
MW CMU	U	na	0.76	0.70	na						
	Rw	na	1.3	1.4	na						
	HC	na	7.67	9.58	na						
NW CMU	U	0.89	0.82	0.76	na						
	Rw	1.1	1.2	1.3	na						
	HC	6.25	8.33	10.42	na						
Clay Brick	U	0.80	0.72	0.66	na						
	Rw	1.3	1.4	1.5	na						
	HC	6.30	8.40	10.43	na						
Concrete	U	0.96	0.91	0.86	0.82	0.78	0.74	0.71	0.68	0.65	0.63
	Rw	1.0	1.1	1.2	1.2	1.3	1.4	1.4	1.5	1.5	1.6
	HC	7.20	9.60	12.00	14.40	16.80	19.20	21.60	24.00	26.40	28.80

Notes:

LW CMU is a Light Weight Concrete Masonry Unit per ASTM C 90 or 55, Calculated at 105 PCF density MW CMU is a Medium Weight Concrete Masonry Unit per ASTM C 90 or 55, Calculated at 115 PCF density NW CMU is a Normal Weight Concrete Masonry Unit per ASTM C 90 or 55, Calculated at 125 PCF density NW CMU is a Normal Weight Concrete Masonry Unit per ASTM C 90 or 55, Calculated at 125 PCF density

Clay Brick is a Clay Unit per ASTM C 62, Calculated at 130 PCF density Concrete is <u>structural</u> poured or precast concrete, Calculated at 144 PCF density

Calculations based on Energy Calculations and Data, CMACN, 1986 Values include air films on inner and outer surfaces.

Source: Berkeley Solar Group; Concrete Masonry Association of California and Nevada

Materials Reference B-31 August 2001

Table B-6-Effective R-values for Interior Insulation Layers on Structural Mass Walls

Type Actual	Frame	Fur	rina	SDa	ace	R-va	lue	with	nout	frai	mine	a efi	fects										
Thick		0	1	2				6	7		9	10	_	12	13	14	15	16	17	18	19	20	21
Any	None	0.5	1.5	2.5	3.5	4.5	5.5	6.5	7.5	8.5	9.5	10	11.5	12.5	13.5	14.5	15.5	16.5	17.5	18.5	19.5	20.5	21.5
0.5"	Wood	1.3	1.3	1.9	2.4	2.7	na	na	na	na	na	na	na	na	na	na	na	na	na	na	na	na	na
	Metal	0.9	0.9	1.1	1.1	1.2	na	na	na	na	na	na	na	na	na	na	na	na	na	na	na	na	na
0.75"	Wood	1.4	1.4	2.1	2.7	3.1	3.5	3.8	na	na	na	na	na	na	na	na	na	na	na	na	na	na	na
	Metal	1.0	1.0	1.3	1.4	1.5	1.5	1.6	na	na	na	na	na	na	na	na	na	na	na	na	na	na	na
1.0"	Wood	1.3	1.5	2.2	2.9	3.4	3.9	4.3	4.6	4.9	na	na	na	na	na	na	na	na	na	na	na	na	na
	Metal	1.0	1.1	1.4	1.6	1.7	1.8	1.8	1.9	1.9	na	na	na	na	na	na	na	na	na	na	na	na	na
1.5"	Wood	1.3	1.5	2.4	3.1	3.8	4.4	4.9	5.4	5.8	6.2	6.5	6.8	7.1	na								
	Metal	1.1	1.2	1.6	1.9	2.1	2.2	2.3	2.4	2.5	2.5	2.6	2.6	2.7	na								
2"	Wood	1.4	1.5	2.5	3.3	4.0	4.7	5.3	5.9	6.4	6.9	7.3	7.7	8.1	8.4	8.7	9.0	9.3	na	na	na	na	na
	Metal	1.1	1.2	1.7	2.1	2.3	2.5	2.7	2.8	2.9	3.0	3.1	3.2	3.2	3.3	3.3	3.4	3.4	na	na	na	na	na
2.5"	Wood	1.4	1.5	2.5	3.4	4.2	4.9	5.6	6.3	6.8	7.4	7.9	8.4	8.8	9.2	9.6	10.0	10.3	10.6	10.9	11.2	11.5	na
	Metal	1.2	1.3	1.8	2.3	2.6	2.8	3.0	3.2	3.3	3.5	3.6	3.6	3.7	3.8	3.9	3.9	4.0	4.0	4.1	4.1	4.1	na
3"	Wood	1.4	1.5	2.5	3.5	4.3	5.1	5.8	6.5	7.2	7.8	8.3	8.9	9.4	9.9	10.3	10.7	11.1	11.5	11.9	12.2	12.5	12.9
	Metal	1.2	1.3	1.9	2.4	2.8	3.1	3.3	3.5	3.7	3.8	4.0	4.1	4.2	4.3	4.4	4.4	4.5	4.6	4.6	4.7	4.7	4.8
3.5"	Wood	1.4	1.5	2.6	3.5	4.4	5.2	6.0	6.7	7.4	8.1	8.7	9.3	9.8	10.4	10.9	11.3	11.8	12.2	12.6	13.0	13.4	13.8
	Metal	1.2	1.3	2.0	2.5	2.9	3.2	3.5	3.8	4.0	4.2	4.3	4.5	4.6	4.7	4.8	4.9	5.0	5.1	5.1	5.2	5.2	5.3
4"	Wood	1.4	1.6	2.6	3.6	4.5	5.3	6.1	6.9	7.6	8.3	9.0	9.6	10.2	10.8	11.3	11.9	12.4	12.8	13.3	13.7	14.2	14.6
	Metal	1.2	1.3	2.0	2.6	3.0	3.4	3.7	4.0	4.2	4.5	4.6	4.8	5.0	5.1	5.2	5.3	5.4	5.5	5.6	5.7	5.8	5.8
4.5"	Wood	1.4	1.6	2.6	3.6	4.5	5.4	6.2	7.1	7.8	8.5	9.2	9.9	10.5	11.2	11.7	12.3	12.8	13.3	13.8	14.3	14.8	15.2
	Metal	1.2	1.3	2.1	2.6	3.1	3.5	3.9	4.2	4.5	4.7	4.9	5.1	5.3	5.4	5.6	5.7	5.8	5.9	6.0	6.1	6.2	6.3
5"	Wood	1.4	1.6	2.6	3.6	4.6	5.5	6.3	7.2	8	8.7	9.4	10.1	10.8	11.5	12.1	12.7	13.2	13.8	14.3	14.8	15.3	15.8
	Metal	1.2	1.4	2.1	2.7	3.2	3.7	4.1	4.4	4.7	5.0	5.2	5.4	5.6	5.8	5.9	6.1	6.2	6.3	6.5	6.6	6.7	6.8
5.5"	Wood	1.4	1.6	2.6	3.6	4.6	5.5	6.4	7.3	8.1	8.9	9.6	10.3	11.0	11.7	12.4	13.0	13.6	14.2	14.7	15.3	15.8	16.3
	Metal	1.3	1.4	2.1	2.8	3.3	3.8	4.2	4.6	4.9	5.2	5.4	5.7	5.9	6.1	6.3	6.4	6.6	6.7	6.8	7.0	7.1	7.2

All furring thickness values given are actual dimensions

All values include .5" gypboard on the inner surface, interior surface resistances not included

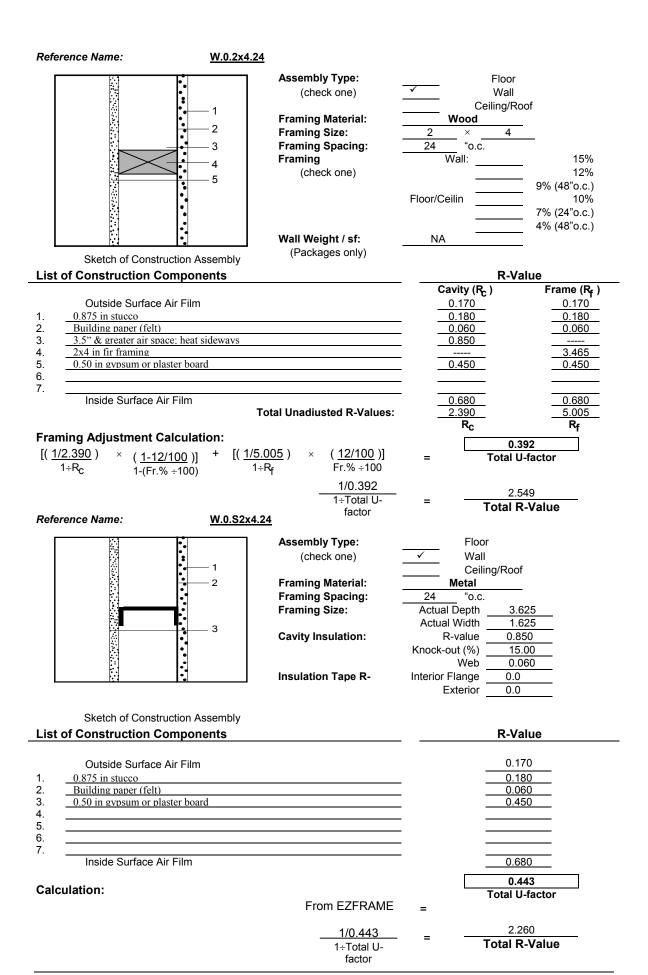
- 24" OC Furring
- 24 Gage, Z-type Metal Furring
- Douglas-Fir Larch Wood Furring, density = 34.9 lb/cu.ft
- Insulation assumed to fill the furring space

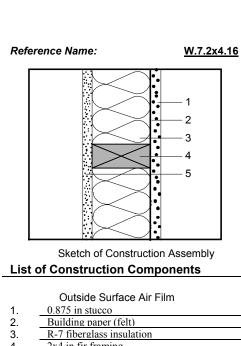
[Source: Berkeley Solar Group; Concrete Masonry Association of California and Nevada]

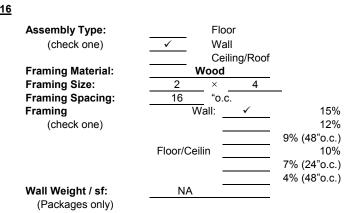
Materials Reference August 2001 B-32

Table B-7-Framed Wall/Floor/Ceiling Assembly U-Factors Reference Name: W.0.2x4.16 Assembly Type: Floor (check one) Wall Ceiling/Roof Framing Material: Wood Framing Size: Framing Spacing: 16 "o.c. Wall: Framing 15% (check one) 12% 5 9% (48"o.c.) Floor/Ceilin 10% 7% (24"o.c.) 4% (48"o.c.) Wall Weight / sf: NA (Packages only) Sketch of Construction Assembly **List of Construction Components** R-Value Cavity (R_c) Frame (R_f) Outside Surface Air Film 0.170 0.170 1. 0.875 in stucco 0.180 0.180 2. Building paper (felt) 0.060 0.060 3. 0.850 3.5" & greater air space; heat sideways 4. 3.465 2x4 in fir framing 5. 0.50 in gypsum or plaster board 0.450 0.450 6. 7. Inside Surface Air Film 0.680 0.680 **Total Unadjusted R-Values:** 2.390 5.005 \overline{R}_{c} R_f Framing Adjustment Calculation: 0.385 [(1/2.390) [(1/5.005) (15/100)] (1-15/100)Total U-factor Fr.% ÷100 1÷R_c 1-(Fr.% ÷100) 1/0.385 2.593 1÷Total U-Total R-Value factor Reference Name: W.0.S2x4.16 Assembly Type: Floor (check one) Wall Ceiling/Roof Framing Material: Metal Framing Spacing: 16 Framing Size: Actual Depth 3.625 Actual Width 1.625 **Cavity Insulation:** R-value 0.850 Knock-out (%) 15.00 Web 0.060 Insulation Tape R-Interior Flange 0.0 Exterior 0.0 Sketch of Construction Assembly **List of Construction Components** R-Value

1. 2. 3. 4.	Outside Surface Air Film 0.875 in stucco Building paper (felt) 0.50 in gypsum or plaster board			0.170 0.180 0.060 0.450
5. 6. 7.	Inside Surface Air Film			0.680
Calc	ulation:	From EZFRAME	=	0.449 Total U-factor
		1/0.449 1÷Total U- factor	=	2.23 Total R-Value



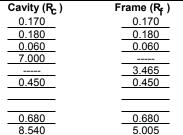




Outside Surfac	e Air Film	
0.875 in stucco		
Building paper (fel	t)	
R-7 fiberglass insu	lation	
2x4 in fir framing		
0.50 in gypsum or	plaster board	
Inside Surface	Air Film	
		Total Unadjusted R-Value

Framing Adjustment Calculation:

1/0.130 1÷Total Ufactor



 R_f

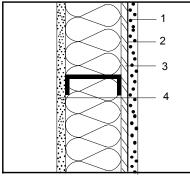
R-Value

0.130 **Total U-factor**

7.69 Total R-Value

Reference Name:

W.7.S2x4.16



,	,
Framing	Material:
Framing	Spacing:
Framing	Size:

Assembly Type: (check one)

Cavity Insulation:

Insulation Tape R-

	Floor	•
✓	Wall	
	Ceilir	ng/Roof
	Metal	
16	"O.C.	
Actu	3.62	
Actu	1.62	

 R_{C}

R-value 7.00 Knock-out (%) 15.00 Web 0.060 Interior Flange 0.0 Exterior 0.0

R-Value

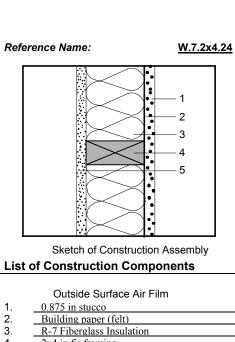
Sketch of Construction Assembly

List of Construction Components

	Outside Surface Air Film			0.170
1.	0.875 in stucco			0.180
1. 2.				0.060
	Building paper (felt)	-		
3.	0.50 in polyisocyanurate			3.520
4.	0.50 in gypsum or plaster board			0.450
5.	,			·
<u>6</u> .				·
7.	Inside Surface Air Film			0.680
Calc	ulation:	F		0.125
		From EZFRAME	=	Total U-factor
		1/0.125	=	7.990

1÷Total Ufactor

Total R-Value



Assembly Type: Floor Wall (check one) Ceiling/Roof Framing Material: Wood Framing Size: Framing Spacing: Wall: Framing 15% (check one) 12% 9% (48"o.c.) Floor/Ceilin 10% 7% (24"o.c.) 4% (48"o.c.) Wall Weight / sf: NA

	Outside Surface Air Film	
1.	0.875 in stucco	
2.	Building paper (felt)	
3.	R-7 Fiberglass Insulation	
4.	2x4 in fir framing	
5.	0.50 in gypsum or plaster board	
6.		
7.		
	Inside Surface Air Film	
		Total Unadjusted R-Values:



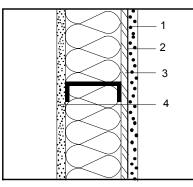
1/0.127

1÷Total U-

(Packages only)



Reference Name:



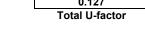
W.7.S2x4.24



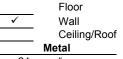
Insulation Tape R-

R-Value

IX-Value	
Cavity (R _c)	Frame (R _f)
0.170	0.170
0.180	0.180
0.060	0.060
7.000	
	3.465
0.450	0.450
0.680	0.680
8.540	5.005
R _C	R_f
0.1	27



7.874 **Total R-Value**



24 "o.c.	
Actual Depth	3.625
Actual Width	1.625
R-value	7.000
Knock-out (%)	15.000
Web	0.060
Interior Flange	0.0
Exterior	0.0

R-Value

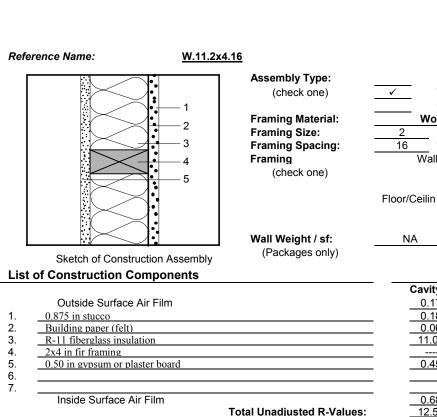
0.170 0.180 0.060 3.520 0.450

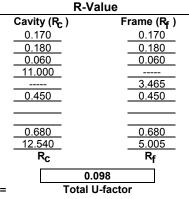
Sketch of Construction Assembly

List of Construction Components

	Outside Surface Air Film	
1.	0.875 in stucco	
2.	Building paper (felt)	
3.	0.50 in polyisocyanurate	
4.	0.50 in gypsum or plaster board	
5.		
5. 6. 7.		
7.		
_	Inside Surface Air Film	
Calculation:		

0.680 0.117 From EZFRAME Total U-factor





10.204

Total R-Value

R-Value

15%

12%

10% 7% (24"o.c.) 4% (48"o.c.)

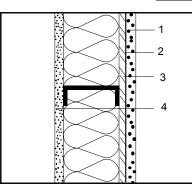
9% (48"o.c.)

Floor

Wall Ceiling/Roof

"o.c. Wall:

Wood



Framing Adjustment Calculation:

1-(Fr.% ÷100)

 $[(\underline{1/12.540}) \times (\underline{1-15/100})]$

1÷R_C

Reference Name:

W.11.S2x4.16

[(1/5.005)

1÷R_f

Assembly Type: Floor (check one) Wall Ceiling/Roof Framing Material: Metal Framing Spacing: 16 Framing Size: Actual Depth 3.625 Actual Width 1.625 **Cavity Insulation:** 11.000 R-value Knock-out (%) 15.000 Web 0.060 Insulation Tape R-Interior Flange 0.0 Exterior 0.0

(15/100)]

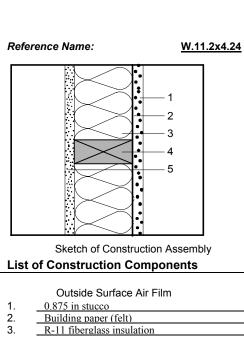
Fr.% ÷100

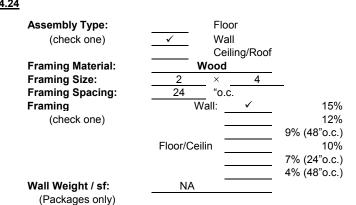
1/0.098

1÷Total U-

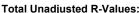
Sketch of Construction Assembly **List of Construction Components**

1. 2. 3. 4. 5. 6. 7.	Outside Surface Air Film 0.875 in stucco Building paper (felt) 0.75 in polyisocyanurate 0.50 in gypsum or plaster board			0.170 0.180 0.060 5.280 0.450
	Inside Surface Air Film ulation:	From EZFRAME		0.680 0.096
		1/0.096 1÷Total U- factor	=	Total U-factor 10.360 Total R-Value

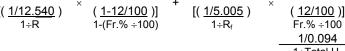




	Outside Surface Air Film	
1.	0.875 in stucco	
2.	Building paper (felt)	
3.	R-11 fiberglass insulation	
4.	2x4 in fir framing	
5.	0.50 in gypsum or plaster board	
6.		
7.		
	Inside Surface Air Film	
		Total Unadjusted R-Values:



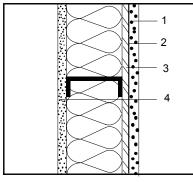




10.638 1÷Total U-**Total R-Value** factor

Reference Name:





Cavity Insulation:

Framing Size:

Insulation Tape R-

Assembly Type: Floor (check one) Wall Ceiling/Roof Framing Material: Metal Framing Spacing:

24 Actual Depth 3.625 Actual Width 1.625 11.000 R-value Knock-out (%) 15.000 Web 0.060 Interior Flange 0.0

Exterior

R-Value

0.094 **Total U-factor**

0.0

R-Value

Frame (R_f) 0.170

0.180

0.060

3.465

0.450

0.680

5.005

 R_f

Cavity (R_c)

0.170 0.180

0.060

11.000

0.450

0.680

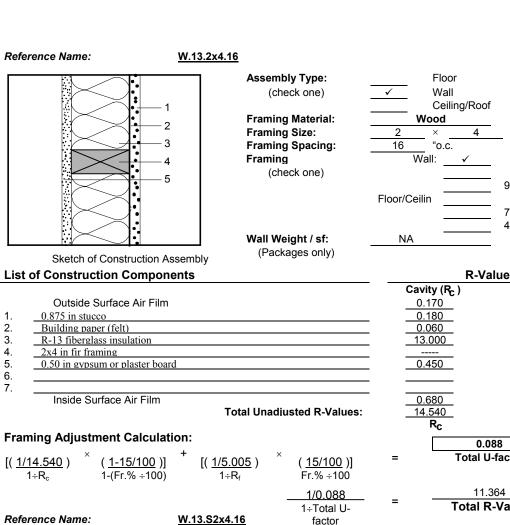
12.540

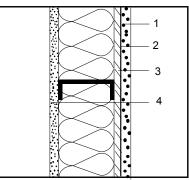
R_C

Sketch of Construction Assembly

List of Construction Components

	Outside Surface Air Film			0.170
4				
1.	0.875 in stucco			0.180
2.	Building paper (felt)	_		0.060
3.	0.75 in polyisocyanurate			<u>5.280</u>
4.	0.50 in gypsum or plaster board			0.450
5.		_		
6.				
7.				
	Inside Surface Air Film			0.680
Calc	ulation:			
		F	=	0.090
		From EZFRAME	_	Total U-factor
		1/0.090		11.140
		1÷Total U-	=	Total R-Value
		factor		i otal N-Value





(check one) Framing Material: Framing Spacing: Framing Size:

Cavity Insulation:

ix-value			
Cavity (R _C)	Frame (R _f)		
0.170	0.170		
0.180	0.180		
0.060	0.060		
13.000			
	3.465		
0.450	0.450		
0.680	0.680		
14.540	5.005		
R _C	R _f		

15%

12%

10% 7% (24"o.c.) 4% (48"o.c.)

9% (48"o.c.)

0.088 **Total U-factor**

11.364 **Total R-Value**

factor

Assembly Type: Floor Wall Ceiling/Roof

Metal 16 Actual Depth 3.625 Actual Width 1.625

13.000 R-value Knock-out (%) 15.000 Web 0.060 0.0 0.0

R-Value

0.170

0.180

0.060

7.040

0.450

0.680

Insulation Tape R-Interior Flange Exterior

Sketch of Construction Assembly

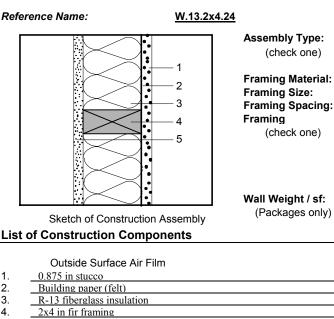
List of Construction Components

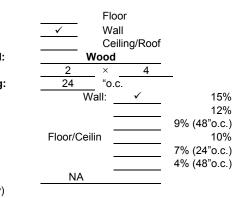
Outside Surface Air Film 1. 0.875 in stucco 2. Building paper (felt) 3. 1.00 in Polyisocyanurate 4. 0.50 in gypsum or plaster board 5. 6. Inside Surface Air Film

Calculation:

0.081 From EZFRAME Total U-factor

1/0.081 12.330 1÷Total U-Total R-Value factor





List of Construction Components

	Outside Surface Air Film	
1.	0.875 in stucco	
2.	Building paper (felt)	
3.	R-13 fiberglass insulation	
4.	2x4 in fir framing	
5.	0.50 in gypsum or plaster board	
6.		
7.		
	Inside Surface Air Film	
		Total Unadjusted R-Values:

R-Value

17-40	liue
Cavity (R _c)	Frame (R _f)
0.170	0.170
0.180	0.180
0.060	0.060
13.000	
	3.465
0.450	0.450
0.680	0.680
<u> 14.540</u>	5.005
R _C	R _f
0.0	184

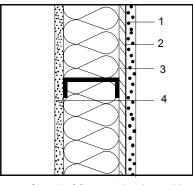
Total U-factor

Framing Adjustment Calculation:

11.905 **Total R-Value**

Reference Name:





Assembly Type: (Check one)

factor

Framing Material: Framing Spacing: Framing Size:

Cavity Insulation:

Insulation Tape R-

Floor
Wall
Ceiling/Ro

Metal 24 "O.C. Actual Depth 3.625 Actual Width 1.625 R-value 13.00 Knock-out (%) 15.00 Web 0.060 Interior Flange 0.0

Exterior

Sketch of Construction Assembly

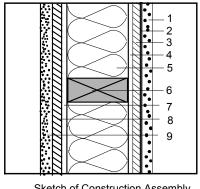
List of Construction Components

	Outside Surface Air Film
1.	0.875 in stucco
2.	Building paper (felt)
3.	0.75 in polyisocyanurate
4.	0.50 in gypsum or plaster board
5.	
6.	
7.	
	Inside Surface Air Film
Calcu	llation:

R-Value

0.0

0.170	
0.180	
0.060	
5.280	
0.450	
0.680	
0.087	
Total U-factor	



Sketch of Construction Assembly

Framing Material: Framing Size: Framing Spacing: Framing (check one)

Wall Weight / sf: (Packages only)

	F	loor	
✓	V	Vall	
	C	eiling/Roof	
	Woo	d	
2	×	4	
48	"(o.c.	
	Wall:		15%
			12%
Floor/Ceilin		✓	9% (48"o.c.)
			10%
			7% (24"o.c.)
			4% (48"o.c.)
N/	4		, ,

Frame (R_f)

0.170

0.180

0.060

0.470

0.800

3.465

0.800

0.470

0.450 0.680

R-Value

Cavity (R_c) 0.170

0.180

0.060

0.470

0.800

13.956

0.800

0.470

0.450

0.680

List of Construction Components

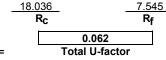
	Outside Surface Air Film	
1.	0.875 in stucco	
2.	Building paper (felt)	_
3.	0.375 in plywood	
4.	0.875 in Furring Channel	
5.	3 5/8 in EPS foam insulation @ R-3.85/in	
6.	2x4 in fir framing	
7.	0.875 in Furring Channel	
8.	0.375 in plywood	
9.	0.50 in gypsum or plaster board	
	Inside Surface Air Film	
		Total Unadiusted R-Values:

Framing Adjustment Calculation:

[(1/7.545)

(9/100)] Fr.% ÷100

1/0.062 1÷Total Ufactor



16.129 **Total R-Value**

Reference Name:

WP.14.S2x4.48

Assembly Type: (check one)

Framing Material: Framing Spacing: Framing Size:

Cavity Insulation:

Insulation Tape R-

	Floor
✓	Wall
	Ceiling/Roof
	Metal

48 "o.c.	
Actual Depth	3.625
Actual Width	1.625
R-value	14.00
Knock-out (%)	15.00
Web	0.060
Interior Flange	0.0
Exterior	0.0

Sketch of Construction Assembly

List of Construction Components

	Outside Surface Air Film		
1.	0.875 in stucco		
2.	Building paper (felt)		
3.	1.00 in polyisocyanurate		
4.	0.875 in Furring Channel		
5.	0.875 in Furring Channel		
6.	0.375 in plywood		
7.	0.50 in gypsum or plaster board		
	Inside Surface Air Film		
Cald	culation:	From EZFRAME	-

0.060 7.040 0.800 0.800 0.470 0.450 0.680

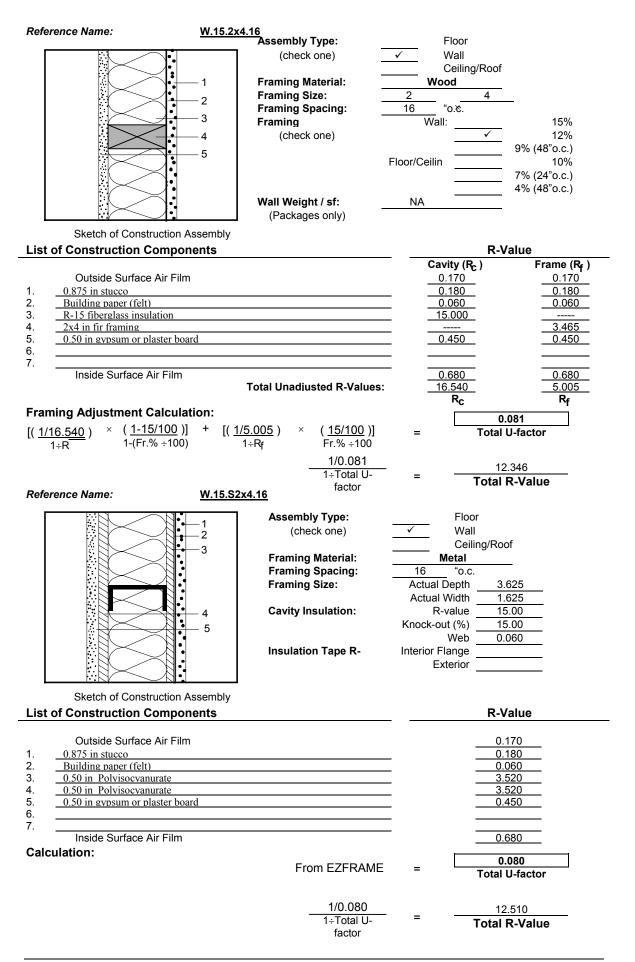
R-Value

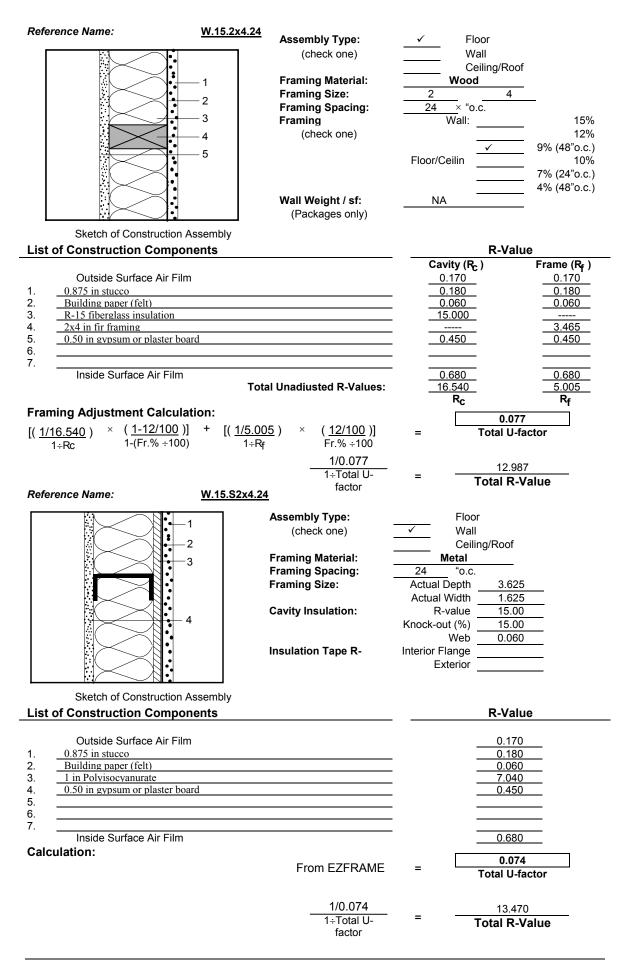
0.170 0.180

0.062

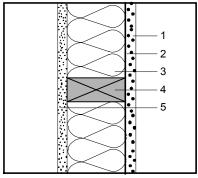
Total U-factor 16.26

1/0.062 1÷Total U-Total R-Value factor









Sketch of Construction Assembly

Framing Material: Framing Size: Framing Spacing: Framing

(check one)

Wall Weight / sf:
(Packages only)

Floor				
✓	Wall			
	Ceiling/Roof			
Wood				
2	×	6		
16	"o.c			
	Wall:	✓		

Floor/Ceilin

9% (48"o.c.) 10% 7% (24"o.c.) 4% (48"o.c.)

15%

12%

NA

R-Value

List of Construction Components

Outside Surface Air Film	
0.875 in stucco	
Building paper (felt)	
R-19 fiberglass inustation	
2x6 in fir framing	
0.50 in gypsum or plaster board	
Inside Surface Air Film	

Total Unadjusted R-Values:

Framing Adjustment Calculation:

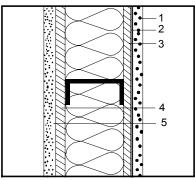
Cavity (R _c)	Frame (R _f)
0.170	0.170
0.180	0.180
0.060	0.060
19.000	
	5.445
0.450	0.450
0.680	0.680
20.540	6.985
Ro	Re

0.063 **Total U-factor**

15.873 **Total R-Value**

Reference Name:

W.19.S2x6.16



Assembly Type: (check one)

Framing Material: Framing Spacing: Framing Size:

Cavity Insulation:

Insulation Tape R-

Floor Wall

Ceiling/Roof Metal 16

Actual Depth 6.000 Actual Width 1.625 19.00 R-value Knock-out (%) 15.00

Web 0.060 Interior Flange Exterior

R-Value

0.170 0.180 0.060 5.280 3.520 0.450

0.680

B-44

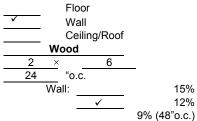
Sketch of Construction Assembly

List of Construction Components

	Outside Surface Air Film
1.	0.875 in stucco
2.	Building paper (felt)
3.	0.75 in polviscyanurate
4.	0.50 in polyiscyanurate
5.	0.50 in gypsum or plaster board
6.	<u> </u>
7.	<u> </u>
-	Inside Surface Air Film
Calcu	llation:

Calculation:

Framing Material: Framing Size: Framing Spacing: Framing (check one)



Floor/Ceilin

NA

Cavity (R_c)

0.170

0.180 0.060

19.000

0.450

0.680

20.540

 R_{C}

Wall Weight / sf: (Packages only)

R-Value

15%

12%

10% 7% (24"o.c.) 4% (48"o.c.)

Frame (R_f) 0.170

0.180

0.060

5.445

0.450

0.680

6.985

 R_f

	Outside Surface Air Film
-0.8	75 in stucco
Bui	lding paper (felt)
R-1	9 fiberglass insulation
2x6	in fir framing
0.5	0 in gypsum or plaster board
- 1	nside Surface Air Film

Total Unadjusted R-Values:

factor

Framing Adjustment Calculation:

16.666 **Total R-Value**

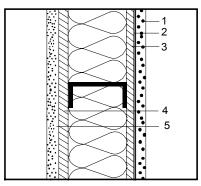
0.060

Total U-factor

R-Value

Reference Name:

W.19.S2x6.24



Framing Spacing: Framing Size: **Cavity Insulation:**

Assembly Type:

(check one)

Framing Material:

Insulation Tape R-

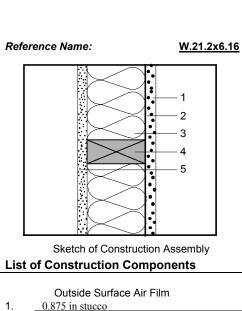
Floor Wall Ceiling/Roof Metal 24 Actual Depth 6.000 Actual Width 1.625 19.00 R-value Knock-out (%) 15.00 Web 0.060 Interior Flange

Exterior

Sketch of Construction Assembly

List of Construction Components

4. 5. 6. 7.	0.50 in polvisocyanurate 0.50 in gypsum board Inside Surface Air Film			3.520 0.450 0.680
Calc	ulation:	From EZFRAME	=	0.060 Total U-factor
		1/0.060 1÷Total U-	=	16.750 Total R-Value



Assembly Type: Floor (check one) ✓ Wall Ceiling/Roof Framing Material: Wood Framing Size: 2 × 6 Framing Spacing: 16 "o.c. Framing Wall: ✓

Wall Weight / sf: (Packages only)

(check one)

	Ceili	ng/Roof	
v	Vood		
2	×	6	
16	"o.c.		_
V	all:	\checkmark	15%
			12%
			9% (48"o.c.)
Floor/Ceilin			10%
			7% (24"o.c.)
			4% (48"o.c.)
NA			

R-Value

0.059

Total U-factor

Frame (R_f)

0.170

0.180

0.060

5.445

0.450

0.680

6.985

 R_f

Cavity (R_c)

0.170

0.180

0.060

21.000

0.450

0.680

22.540

R_C

	Outside Surface Air Film	
1.	0.875 in stucco	
2.	Building paper (felt)	
3.	R-21 fiberglass insulation	
4.	2x6 in fir framing	
5.	0.50 in gypsum or plaster board	
6.		
7.		
	Inside Surface Air Film	
		Total Unadjusted R-Values:

Framing Adjustment Calculation:

1/0.059 1÷Total Ufactor

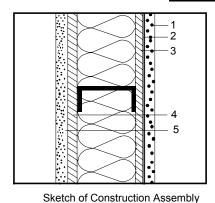
16.949

Total R-Value

> Interior Flange Exterior

Reference Name:

W.21.S2x6.16



List of Construction Components

(check one)

Framing Material:
Framing Spacing:

Assembly Type:

Framing Material: Framing Spacing: Framing Size: Cavity Insulation:

Insulation Tape R-

	Floo	r	
√	Wall		
	Ceiling/Roof		
	Metal		
16	"O.C.		
Actual	Actual Depth		
Actual Width		1.625	
R-value		21.00	
Knock-c	out (%)	15.00	
	Web	0.060	

ilisulation rape is

R-Value

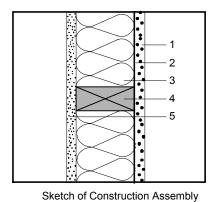
0.170 0.180 0.060 7.040 3.520 0.450

	Outside Surface Air Film		
1.	0.875 in stucco		
2.	Building paper (felt)		
3.	1.0 in polyisocyanurate		
4.	0.5 in polyisocyanurate		
5.	0.50 in gypsum or plaster board		
6.			
7.			
	Inside Surface Air Film		
Calcu	ılation:		
		From EZFRAME	:

1/0.057 1÷Total Ufactor = 17.440 Total R-Value



W.21.2x6.24



Assembly Type: (check one)

Framing Material: Framing Size: Framing Spacing: Framing

(check one)

	all eiling/Roof	
Wood	•	
2 ×	6	
24 "o	.c.	_
Wall:		15%
	✓	12%
	_	9% (48"o.c.)
Floor/Ceilin		10%
		7% (24"o.c.)

NA

Floor

Wall Weight / sf: (Packages only)

List of Construction Components

R-Value

4% (48"o.c.)

Outside Surface Air Film 0.875 in stucco Duilding page (falt)	
Building paper (felt) R-21 fiberglass insulation	
2x6 in fir framing	
0.50 in gypsum or plaster board	
Inside Surface Air Film	Total Unadjusted R-Val

Total	Unadiusted	R-Values
· Otal	Olluajustou	I Values

Frame (R _f)
0.170
0.180
0.060
5.445
0.450
0.680
6.985
R _f

Framing Adjustment Calculation:

$$[(\frac{1/22.540}{1 \div Rc}) \xrightarrow{\times} (\frac{1-12/100}{1 - (Fr.\% \div 100)})]$$

1/0.056

factor

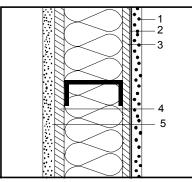
17.857

Total R-Value

1÷Total U-

Reference Name:

W.21.S2x6.24



Cavity Insulation:

Assembly Type:

(check one)

Insulation Tape R-

Floor Wall Ceiling/Roof

Framing Material: Metal Framing Spacing: 24 Framing Size: Actual Depth 6.000 Actual Width 1.625

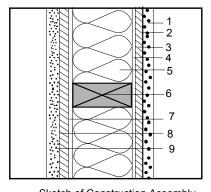
R-value 21.000 Knock-out (%) 15.000 Web 0.060 Interior Flange

Exterior

Sketch of Construction Assembly **List of Construction Components**

R-Value

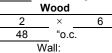
1.	Outside Surface Air Film 0.875 in stucco			0.170 0.180
2.	Building paper (felt)			0.060
3.	1.0 in polyisocyanurate			7.040
4.	0.5 in polyisocyanurate			3.520
5.	0.50 in gypsum or plaster board			0.450
6.				
7.	Inside Surface Air Film			0.680
Calc	ulation:	From EZFRAME	=	0.053 Total U-factor
		1/0.053 1÷Total U-	=	18.720



Assembly Type: (check one)



Framing	Material:
Framing	Size:
Framing	Spacing:
Framing	



15%

4% (48"o.c.)

(check one)

12% 9% (48"o.c.) 10% 7% (24"o.c.)

Wall Weight / sf: (Packages only) NA _____

Floor/Ceilin

Sketch of Construction Assembly

List of Construction Components

$\frac{ \text{R-Value} }{ \text{Cavity } (\textbf{R}_{\text{C}}) } \qquad \text{Frame } (\textbf{R}_{\text{f}})$

	Outside Surface Air Film	
1.	0.875 in stucco	
2.	Building paper (felt)	
3.	0.375 in plywood	
4.	0.875 in Furring Channel	
5.	R-21.656 EPS foam insulation	
6.	2x6 in fir framing	
7.	0.875 in Furring Channel	
8.	0.375 in plywood	
9.	0.50 in gypsum or plaster board	
	Inside Surface Air Film	
		Takal III. a disaata d D Malasaa

R _C	R_f
25.736	9.525
0.680	0.680
0.450	0.450
0.470	0.470
0.800	0.800
	5.445
21.656	
0.800	0.800
0.470	0.470
0.060	0.060
0.180	0.180
0.170	0.170

Total Unadiusted R-Values:

Framing Adjustment Calculation:

$$[(\frac{1/25.736}{1 \div Rc}) \quad \times \quad (\frac{1-9/100}{1 \cdot (Fr.\% \div 100)})]$$

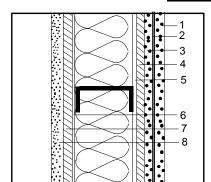
0.049 Total U-factor



WP.22.S2x6.48

1/0.049 1÷Total Ufactor

Total R-Value



Assembly Type: (check one)

Framing Material: Framing Spacing: Framing Size: Floor

✓ Wall

Ceiling/Roof

Metal

Cavity Insulation:

48 "o.c.

Actual Depth
Actual Width
R-value
Knock-out (%)

46.000
1.625
21.700
15.00

Insulation Tape R-

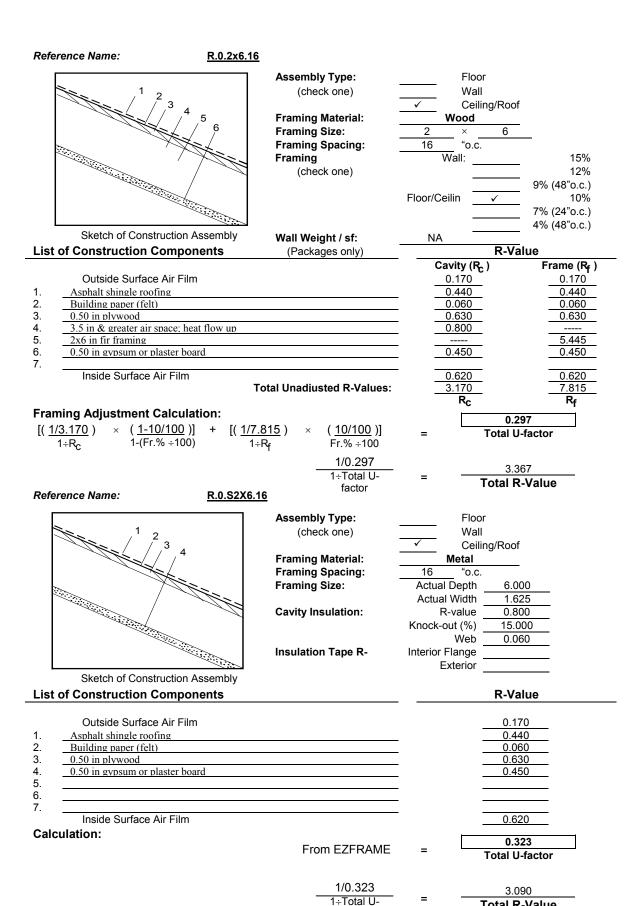
Web 0.060
Interior Flange Exterior

Sketch of Construction Assembly

List of Construction Components

R-Value

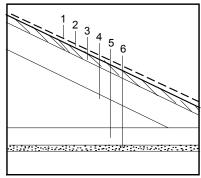
	Outside Surface Air Film			0.170
1.	0.875 in stucco			0.180
2.	Building paper (felt)			0.060
3.	1.50 in polyisocyanurate			<u>10.560</u>
4.	0.50 in plywood			0.630
5.	0.875 in Furring channel			0.800
6.	0.875 in Furring channel			0.800
7.	0.50 in plywood			0.630
8.	0.50 in gypsum or plaster board			0.450
	Inside Surface Air Film			0.680
Calc	ulation:		_	0.044
		From EZFRAME	=	Total U-factor
		1/0.044	=	22.83
		1÷Total U-	_	Total R-Value
		factor		i otai it-value



factor

Total R-Value





Framing Material: Framing Size: Framing Spacing: Framing (check one)

Wall Ceiling/Roof Wood 24 "o.c

Floor/Ceilin

NA

Floor

Wall:

9% (48"o.c.) 10% 7% (24"o.c.)

4% (48"o.c.)

15%

12%

Wall Weight / sf: (Packages only)

Sketch of Construction Assembly

	Outside Surface Air Film	
1.	Asphalt shingle roofing	
2.	Building paper (felt)	
3.	0.50 in plywood	
4.	3.5" & greater air space; heat sidways	
5.	2x4 in fir framing	
6.	0.50 in gypsum or plaster board	
7.		
	Inside Surface Air Film	
		Total Unadjusted R-Values:

Cavity (Inc.)	rialle (re)
0.170	0.170
0.440	0.440
0.060	0.060
0.630	0.630
0.800	0.800
	3.465
0.450	0.450
0.610	0.610
3.160	6.625
R _C	R_f
0.	305

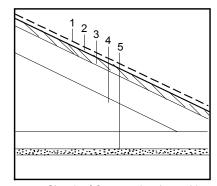
Total U-factor

Framing Adjustment Calculation:

List of Construction Components

Reference Name:

R.0.S2X4.24



Assembly Type: (check one)

Framing Material: Framing Spacing: Framing Size:

Cavity Insulation:

Insulation Tape R-

	Floor
	Wall
✓	Ceiling/Roof
	Motal

Exterior

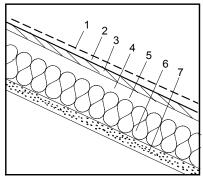
mota	
24 "o.c.	
Actual Depth	3.625
Actual Width	1.625
R-value	0.800
Knock-out (%)	15.00
Web	0.060
Interior Flange	

Sketch of Construction Assembly

List of Construction Components

R-Value

1. 2. 3.	Outside Surface Air Film Asphalt shingle roofing Building paper (felt) 0.50 in plywood			0.170 0.440 0.060 0.630
4. 5. 6. 7.	3.5" & greater air space; heat sidways 0.50 in gypsum or plaster board			0.800 0.450
	Inside Surface Air Film			0.610
Calc	ulation:	From EZFRAME	=	0.316 Total U-factor
		1/0.316 1÷Total U- factor	=	3.160 Total R-Value



Sketch of Construction Assembly

Framing Material: Framing Size: Framing Spacing: Framing

(check one)

W:	all eiling/Roof	
Wood	1	
2 ×	6	
16 "o.	.C.	_
Wall:		15%
		12%
		9% (48"o.c.)
Floor/Ceilin	✓	10%
		7% (24"o.c.)

Floor

Wall Weight / sf: (Packages only)

R-Value

NΑ

Outside Surface Air Film 1. Asphalt shingle roofing Building paper (felt)

- 2. 3. 4. 0.50 in plywood 2.0 in air space; heat flow up 5. 2x6 in fir framing
- 6. R-11 fiberglass insulation 0.50 in gypsum or plaster board

List of Construction Components

Inside Surface Air Film

Total Unadjusted R-Values:

Cavity (Rc) Frame (R_f) 0.170 0.170 0.440 0.440

4% (48"o.c.)

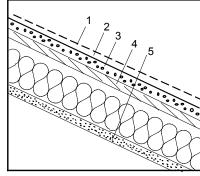
<u>0.060</u>	0.060
0.630	0.630
0.780	
	5.445
11.000	
0.450	0.450
0.620	0.620
14 150	7 815

Framing Adjustment Calculation:

 R_{C} R_f 0.076 Total U-factor

Reference Name:

R.11.S2X6.16



Sketch of Construction Assembly

Assembly Type: (check one)

Framing Material: Framing Spacing: Framing Size:

Cavity Insulation:

Insulation Tape R-

Metal		
✓	Ceiling/Roof	
	Wall	
	Floor	

Exterior

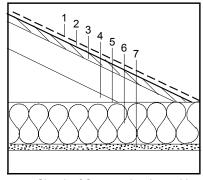
16 "o.c.	
Actual Depth	6.000
Actual Width	1.625
R-value	11.800
Knock-out (%)	15.000
Web	0.060
Interior Flange	

R-Value

0.170 0.440 0.060 5.280 0.780 0.450

List of Construction Components

	Outside Surface Air Film	
1.	Asphalt shingle	
2.	Building paper (felt)	
3.	0.75 in Polvisocyanurate	
4.	0.625 in Plywood	
5.	0.50 in gypsum or plaster board	
6.		
7.		
Inside Surface Air Film		
Calculation:		



Sketch of Construction Assembly

Assembly Type: (check one)		ng/Roof	
Framing Material:	Wood		
Framing Size:	2 ×	4	
Framing Spacing:	24 "o.c.		
Framing	Wall:		15%
(check one)			12%
			9% (48"o.c.)
	Floor/Ceilin		10%
		✓	7% (24"o.c.)
			4% (48"o.c.)

NΑ

Wall Weight / sf: (Packages only)

List of Construction Components

_	_	_	_	
D.	_\.	la	h	ın

	Outside Surface Air Film	
1.	Asphalt shingle roofing	
2.	Building paper (felt)	
3.	0.50 in plywood	
4.	3.50 in & greater air space; heat flow up	
5.	R-11 fiberglass insulation	
6.	2x4 in fir framing	
7.	0.50 in gypsum or plaster board	
	Inside Surface Air Film	
		Total Unadjusted R-Values:

Cavity (R_c) Frame (R_f) 0.170 0.170 0.440 0.440 0.060 0.060 0.630 0.630 0.800 0.800 11.000 3.465 0.450 0.450 0.610 0.610 14.160 6.625 R_{C} R_f

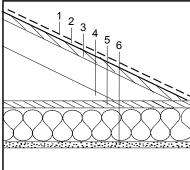
Framing Adjustment Calculation:

0.076 Total U-factor

= 13.157 Total R-Value

Reference Name:

R.11.S2X4.24



Sketch of Construction Assembly

Assembly Type: (check one)

Framing Material: Framing Spacing: Framing Size:

Cavity Insulation:

Insulation Tape R-

	Metal
✓	Ceiling/Roof
	Wall
	Floor

Exterior

 24
 "o.c.

 Actual Depth
 3.625

 Actual Width
 1.625

 R-value
 11.000

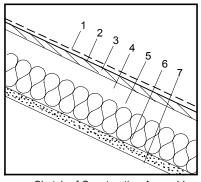
 Knock-out (%)
 15.000

 Web
 0.060

 Interior Flange

List of Construction Components R-Value

	Outside Surface Air Film			0.470
				0.170
1.	Asphalt shingle roofing			0.440
2.	Building paper (felt)			0.060
3.	0.50 in plywood			0.630
4.	3.50 in & greater air space; heat flow up			0.800
5.	0.75 in Polvisocyanurate			5.280
6.	0.50 in gypsum or plaster board			0.450
7.				
	Inside Surface Air Film	_		0.610
Calc	ulation:	From EZFRAME	=	0.069 Total U-factor
		1/0.069 1÷Total U-	=	14.500 Total R-Value



Sketch of Construction Assembly

 Assembly Type:
 Floor

 (check one)
 Wall

 ✓
 Ceiling/Roof

 Framing Material:
 Wood

 Framing Size:
 2 × 6

 Framing Spacing:
 16 **o.c.

 Framing (check one)
 Wall:

Wall Weight / sf: (Packages only)

2 ×	6	
16 "o	.c.	
Wall:		15%
		12%
		9% (48"o.c.
Floor/Ceilin	√	10%
		7% (24"o.c.
		4% (48"o.c.
NA		

List of Construction Components

	•
	Outside Surface Air Film
1.	Asphalt shingle roofing
2.	Building paper (felt)
3.	0.50 in plywood
4.	2.0 in air space; heat flow up
5.	2x6 in fir framing
6.	R-13 fiberglass insulation
7.	0.50 in gypsum or plaster board
	Inside Surface Air Film

Total Unadjusted R-Values:

R-Value Cavity (R_c) Frame (R_f) 0.170 0.170 0.440 0.440 0.060 0.060 0.630 0.630 0.780 5.445 13.000 0.450 0.450 0.620 0.620 16.150 7.815 R_{C} R_f

0.069

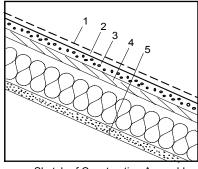
Total R-Value

Framing Adjustment Calculation:

Total U-factor

Reference Name:

R.13.S2X6.16



Sketch of Construction Assembly

Asse	mbly	Type:
(checl	(one)

Framing Material: Framing Spacing: Framing Size:

Cavity Insulation:

Insulation Tape R-

	Floor
	Wall
✓	Ceiling/Roof
	Motal

wetai	
16 "o.c.	
Actual Depth	6.000
Actual Width	1.625
R-value	13.800
Knock-out (%)	15.000
Web	0.060
Interior Flange	
Exterior	

List of Construction Components R-Value

1. 2.	Outside Surface Air Film Asphalt shingle roofing Building paper (felt)			0.170 0.440 0.060
3. 4.	1.00 in polyisocyanurate 0.50 in plywood			7.040 0.630
5. 6. 7.	0.50 in gypsum or plaster board			<u>0.450</u>
	Inside Surface Air Film			0.620
Guio		From EZFRAME	=	0.062 Total U-factor
		1/0.062 1÷Total U-	=	16.130 Total R-Value

Floor Wall Ceiling/Roof Wood

NA

Framing Material: Framing Size: Framing Spacing: Framing

24 o.c Wall:

(check one)

9% (48"o.c.) 10%

15%

12%

Wall Weight / sf:

Floor/Ceilin 7% (24"o.c.) 4% (48"o.c.)

Sketch of Construction Assembly **List of Construction Components**

Framing Adjustment Calculation:

(Packages only)

R-Value

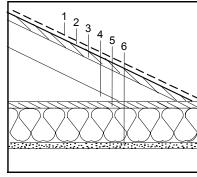
	Outside Surface Air Film	
1.	Asphalt shingle roofing	
2.	Building paper (felt)	
3.	0.50 in plywood	
4.	3.50 in & greater air space; heat flow up	
5.	R-13 fiberglass insulation	
6.	2x4 in fir framing	
7.	0.50 in gypsum or plaster board	
	Inside Surface Air Film	
		Total Unadjusted R-Values:

Cavity (R _c)	Frame (R _f)
0.170	0.170
0.440	0.440
0.060	0.060
0.630	0.630
0.800	0.800
13.000	
	3.465
0.450	0.450
0.610	0.610
16.160	6.625
R _C	R _f

0.068 Total U-factor

Reference Name:

R.13.S2X4.24



Assembly Type: (check one)

Floor Wall Ceiling/Roof Metal 24

Framing Material: Framing Spacing: Framing Size:

Actual Depth 3.625 Actual Width 1.625 R-value 13.000 Knock-out (%) 15.000

Insulation Tape R-

Cavity Insulation:

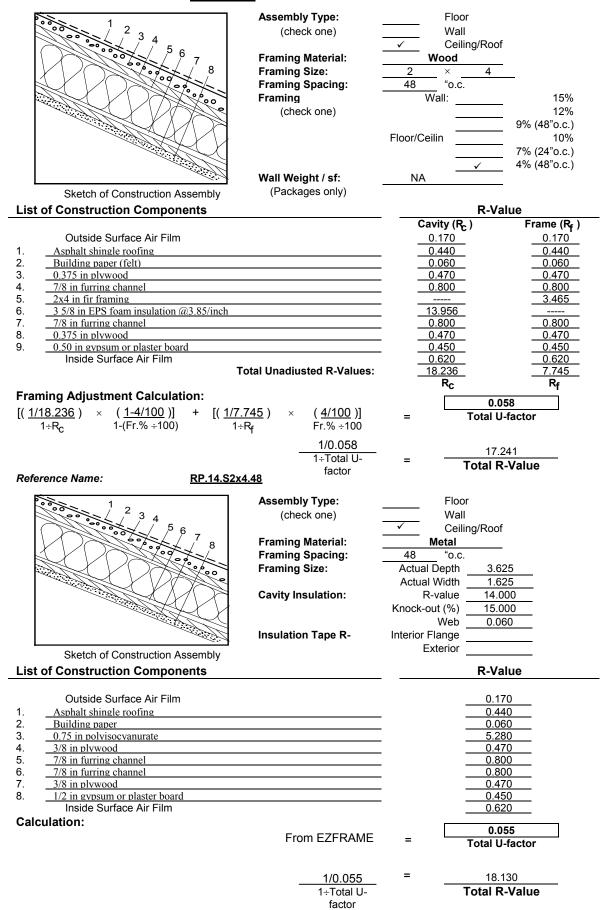
Web 0.060 Interior Flange Exterior

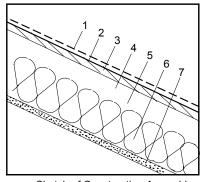
Sketch of Construction Assembly

List of Construction Components

R-Value

1. 2.	Outside Surface Air Film Asphalt shingle roofing Building paper (felt)			0.170 0.440 0.060
3. 4. 5.	0.50 in plywood 3.50 in & greater air space; heat flow up 0.75 in Polyisocyanurate			0.630 0.800 5.280
5. 6. 7.	0.50 in gypsum or plaster board			0.450
Calc	Inside Surface Air Film			0.610
		From EZFRAME	=	0.066 Total U-factor
		1/0.066 1÷Total U-	=	15.100 Total R-Value





Sketch of Construction Assembly

Framing Material: Framing Size: Framing Spacing: Framing

(check one)

Wall Weight / sf:

(Packages only)

	Wall Ceilin Wood	g/Roof
2	×	8
16	"o.c.	
V	Vall:	

Floor

9% (48"o.c.) Floor/Ceilin 7% (24"o.c.) 4% (48"o.c.)

NA

R-Value

15%

12%

10%

List of Construction Components

	Outside Surface Air Film	
1.	Asphalt shingle roofing	
2.	Building paper (felt)	
3.	0.50 in plywood	
4.	1.0 in air space; heat flow up	
5.	2x8 in fir framing	
6.	R-19 fiberglass insulation	
7.	0.50 in gypsum or plaster board	
	Inside Surface Air Film	
		Total Unadjusted R-Values

Cavity (Rc) Frame (R_f) 0.170 0.170 0.440 0.440 0.060 0.060 0.630 0.630 0.760 7.178 19.000 0.450 0.450 0.620 0.620 22.130 9.548 \overline{R}_{C} R_f

Framing Adjustment Calculation:

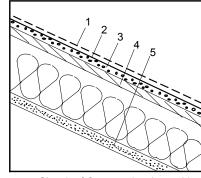
(10/100)]

0.051 Total U-factor

19.608 **Total R-Value**

Reference Name:

R.19.S2x8.16



Sketch of Construction Assembly

Assembly Type: (check one)

Framing Material: Framing Spacing: Framing Size:

Cavity Insulation:

Insulation Tape R-

	Floor	
	Wall	
√	Ceiling/Roof	
Metal		
16	"O.C.	

Exterior

16 "o.c.	
Actual Depth	8.000
Actual Width	1.625
R-value	19.800
Knock-out (%)	15.000
Web	0.060
Interior Flange	

R-Value

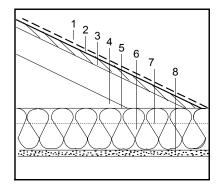
0.170 0.440 0.060 8.800 0.630

List of Construction Components

	Outside Surface Air Film	
1.	Asphalt shingle roofing	
2.	Building Paper	
3.	1.25 in Polyisocyanurate	
4.	0.5 in plywood	
5.	0.50 in Gypsum board	
6.		
7.		
	Inside Surface Air Film	<u> </u>
Calcu	ılation:	
		From EZERAME

0.450 0.620 0.051

Total U-factor



Floor Wall Ceiling/Roof Wood

Framing Material: Framing Size: Framing Spacing: Framing

"o.c. Wall:

15% 12%

(check one)

9% (48"o.c.) Floor/Ceilin 10% 7% (24"o.c.)

Wall Weight / sf:

(Packages only)

NΑ

0.170 0.440 0.060 0.630 0.800 8.000 11.000 0.450 0.610

4% (48"o.c.)

Sketch of Construction Assembly

List of Construction Components R-Value Cavity (R_c)

	Outside Surface Air Film	
1.	Asphalt shingle roofing	
2.	Building paper (felt)	
3.	0.50 in plywood	
4.	3.50 in & greater air space; heat flow up	
5.	R-8 fiberglass insulation	
6.	R-11 fiberglass insulation	
7.	2x4 in fir framing	
8.	0.50 in gypsum or plaster board	
	Inside Surface Air Film	
		Total Unadjusted R-Values:

Frame (R_c)

0.047

Total U-factor

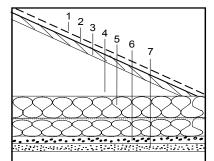
 \overline{R}_{f}

Framing Adjustment Calculation:

21.277 **Total R-Value**

22.160 R_C

1/0.047 1÷Total Ufactor Reference Name:



R.19.S2x4.24

Assembly Type: (check one)

Framing Material: Framing Spacing: Framing Size:

Cavity Insulation:

	Floor
	Wall
✓	Ceiling/Roof

Metal 24 Actual Depth 3.625 Actual Width 1.625 R-value 11.000 Knock-out (%) 15.000 Web 0.060 Interior Flange

Exterior

Insulation Tape R-

Sketch of Construction Assembly

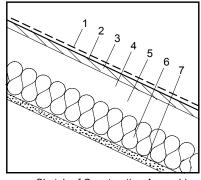
List of Construction Components

R-Value

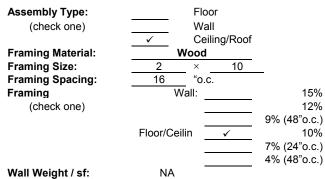
	Outside Surface Air Film			0.170
1.	Asphalt shingle roofing			0.440
2.	Building paper (felt)			0.060
3.	0.625 in Plywood			0.780
4.	3.5 in Air, Ceiling			0.800
5.	R-8 fiberglass insulation			8.000
6.	0.75 in polyisocyanurate			5.280
7.	0.50 in Gypsum board			0.450
	Inside Surface Air Film			0.610
Calcu	llation:			
		From EZEDAME	_	0.044

From EZFRAME Total U-factor

1/0.044 22.670 1÷Total U-Total R-Value factor



Sketch of Construction Assembly



Wall Weight / sf: (Packages only)

List of Construction Components

_		_
R.	-Va	lue

	Outside Surface Air Film	
1.	Asphalt shingle roofing	
2.	Building paper (felt)	
3.	0.50 in plywood	
4.	3.5" & greater air space; heat sideways	
5.	2x10 in fir framing	
6.	R-22 fiberglass insulation	
7.	0.50 in gypsum or plaster board	
	Inside Surface Air Film	
		Total Unadjusted R-Values:

Cavity (R_c) Frame (R_f) 0.170 0.170 0.440 0.440 0.060 0.060 0.630 0.630 0.620 0.620 9.158 22.000 0.450 0.450 0.620 0.620 24.990 12.148 R_C R_f

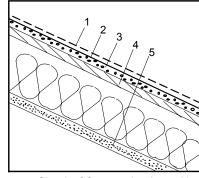
Framing Adjustment Calculation:

0.044 Total U-factor

22.727 Total R-Value

Reference Name:

R.22.S2x10.16



Sketch of Construction Assembly

Assembly Type: (check one)

Framing Material: Framing Spacing: Framing Size:

Cavity Insulation:

Insulation Tape R-

	Floor	
	Wall	
✓	Ceiling/Roof	
Metal		

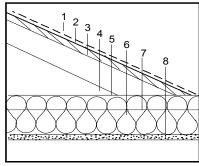
Exterior

IVICIAI	
16 "o.c.	
Actual Depth	10.000
Actual Width	1.625
R-value	22.800
Knock-out (%)	15.000
Web	0.060
Interior Flange	

Total R-Value

List of Construction Components R-Value

Calc	Inside Surface Air Film ulation:	From EZFRAME	=	0.620 0.044 Total U-factor
		1/0.044		22.660



Sketch of Construction Assembly

List of Construction Components

Assembly Type: (check one)

Framing Material: Framing Size: Framing Spacing: Framing

(check one)

√	Wall Ceilin	ıg/Roof
Wood		
2	×	4
24	"o.c.	
Wall:		

NΑ

Floor

9% (48"o.c.)

15%

12%

Floor/Ceilin 10% 7% (24"o.c.) 4% (48"o.c.)

Wall Weight / sf: (Packages only)

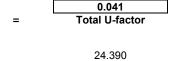
	Outside Surface Air Film	
1.	Asphalt shingle roofing	
2.	Building paper (felt)	
3.	0.50 in plywood	
4.	3.50 in & greater air space	
5.	R-11 fiberglass insulation	
6.	R-11 fiberglass insulation	
7.	2x4 in fir framing	
8.	0.50 in gypsum or plaster board	
	Inside Surface Air Film	_
		Total Unadjusted R-Values:

R-value			
Cavity (R _c)	Frame (R _f)		
0.170	0.170		
0.440	0.440		
0.060	0.060		
0.630	0.630		
0.800	0.800		
11.000	11.000		
11.000			
	3.465		
0.450	0.450		
0.610	0.610		
25.160	17.625		
R _C	R _f		

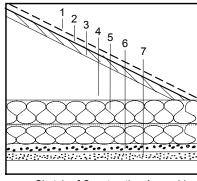
Framing Adjustment Calculation:

Reference Name:

R.22.S2x4.24



Total R-Value



Sketch of Construction Assembly

Assembly Type: (check one)

Framing Material: Framing Spacing: Framing Size:

Cavity Insulation:

Insulation Tape R-

	Floor
	Wall
✓	Ceiling/Roof

Metal 24 Actual Depth Actual Width 1.625

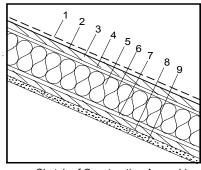
Exterior

R-value 11.000 Knock-out (%) 15.000 Web 0.060 Interior Flange

List of Construction Components R-Value

3. 4. 5. 6.	0.50 in plywood 3.50 in & greater air space R-11 fiberglass insulation 0.75 in Polyisocyanurate			0.630 0.800 11.000 5.280
7. Calc	0.50 in Gypsum Board Inside Surface Air Film ulation:	From EZFRAME	=	0.450 0.610
		1/0.039 1÷Total U-	=	25.500 Total R-Value

RP.22.2x6.48



Sketch of Construction Assembly

5 5/8 in EPS foam insulation @, R-3.85/inch

Assembly Type: (check one)

Framing Material: Framing Size: Framing Spacing: Framing

(check one)

Wall Ceiling/Roof Wood "o.c.

NΑ

Floor

Wall: 15% 12% 9% (48"o.c.)

Floor/Ceilin 10% 7% (24"o.c.) 4% (48"o.c.)

Wall Weight / sf:

List of Construction Components

Asphalt shingle roofing

0.875 in furring channel

Building paper (felt)

0.375 in plywood

2x6 in fir framing 0.875 in furring channel

0.375 in plywood

Outside Surface Air Film

(Packages only)

R-Value

Cavity (R _c)	Frame (R _f)
0.170	0.170
0.440	0.440
0.060	0.060
0.470	0.470
0.800	0.800
21.656	
	5.445
0.800	0.800
0.470	0.470
0.450	0.450
0.620	0.620
25.936	9.725
R _C	R _f

Total Unadjusted R-Values:

Framing Adjustment Calculation:

0.50 in gypsum or plaster board Inside Surface Air Film

0.041 **Total U-factor**

24.390 **Total R-Value**

Reference Name:

1.

2.

3.

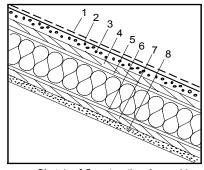
4.

5.

6. 7.

8.

RP.22.S2x6.48



Sketch of Construction Assembly

Assembly Type: (check one)

Framing Material: Framing Spacing: Framing Size:

Cavity Insulation:

Insulation Tape R-

Floor Wall Ceiling/Roof

Metal 48 Actual Depth 6.000 Actual Width 1.625 R-value 22.000 Knock-out (%) 15.000 Web 0.060

Interior Flange Exterior

List of Construction Components

Outside Surface Air Film

1.	Asphalt shingle roofing
2.	Building paper (felt)
3.	1.00 in polyisocyanurate
4.	0.375 in Plywood
5.	0.875 in furring channel
6.	0.875 in furring channel
7.	0.375 in Plywood
8.	0.50 in gypsum or plaster board
	Inside Surface Air Film

Calculation:

From EZFRAME

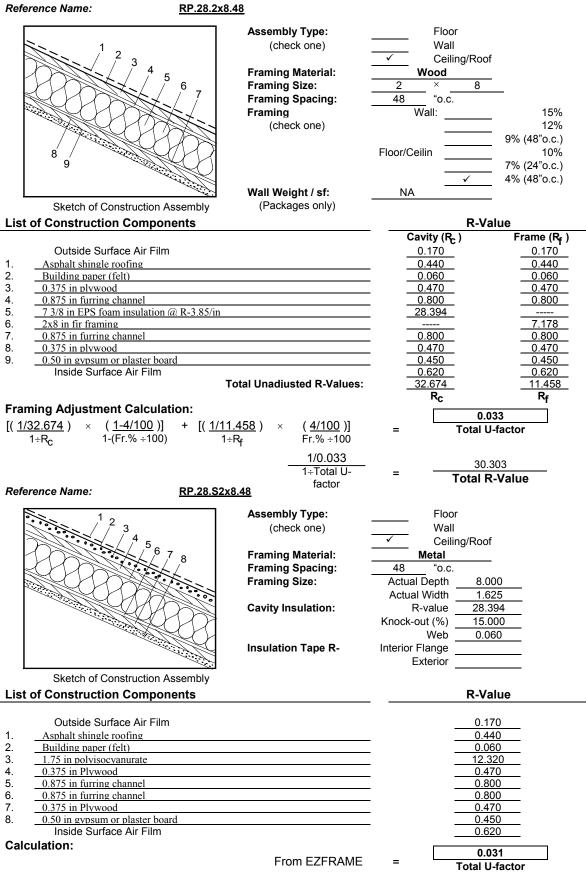
0.039 Total U-factor

R-Value

0.170 0.440 0.060 7.040 0.470 0.800 0.800 0.470 0.450 0.620

1/0.039 1÷Total Ufactor

25.460 Total R-Value



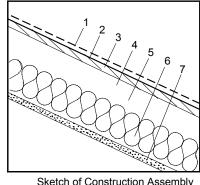
1/0.031

1÷Total U-

factor

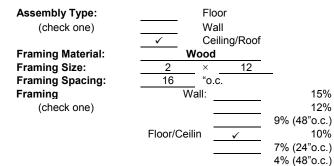
31.940

Total R-Value



Sketch of Construction Assembly

List of Construction Components



NΑ

Wall Weight / sf: (Packages only)

	Outside Surface Air Film	
1.	Asphalt shingle roofing	
2.	Building paper (felt)	
3.	0.50 in plywood	
4.	1.75 in air space; heat fow up	
5.	2x12 in fir framing	
6.	R-30 fiberglass insulation	
7.	0.50 in gypsum or plaster board	
	Inside Surface Air Film	
		Total Unadjusted R-Values:

Cavity (R_c) Frame (R_f) 0.170 0.170 0.440 0.440 0.060 0.060 0.630 0.630 0.780 11.138 30.000 0.450 0.450 0.620 0.620 33.150 13.508 R_{C} R_f

Framing Adjustment Calculation:

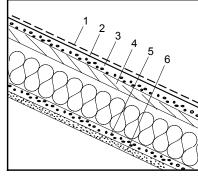
0.035 Total U-factor

28.571

Total R-Value

Reference Name:

R.30.S2x12.16



Sketch of Construction Assembly

Assembly Type: (check one)

Framing Material: Framing Spacing: Framing Size:

Cavity Insulation:

Insulation Tape R-

	Floor	
	Wall	
✓	Ceiling/Roof	
Metal		
16	"o.c	

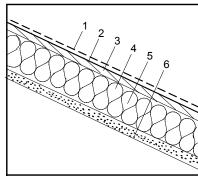
Exterior

16 "o.c	
Actual Depth	12.000
Actual Width	1.625
R-value	30.800
Knock-out (%)	15.000
Web	0.060
Interior Flange	

List of Construction Components R-Value

1.	Outside Surface Air Film Asphalt shingle roofing			0.170 0.440
2. 3.	Building Paper 1.50 in Polyisocyanurate			0.060 10.56
4. 5.	0.50 in plywood 1.00 in Polyisocyanurate			0.630 7.04
6. 7.	0.50 in gypsum or plaster board			0.450
Calc	Inside Surface Air Film ulation:			0.620
		From EZFRAME	=	0.032 Total U-factor
		1/0.032 1÷Total U-	=	31.64 Total R-Value

R.30.2x10.16



Framing Material:

Assembly Type: (check one)

Framing Size: Framing Spacing: Framing

(check one)

	Floor		
	Wall		
√	Ceiling/	Roof	
Wood			
2	×	10	
16	"o.c.		

NA

Wall: 15% 12% 9% (48"o.c.)

Floor/Ceilin 10% 7% (24"o.c.) 4% (48"o.c.)

Wall Weight / sf: (Packages only)

Sketch of Construction Assembly

List of Construction Components

	Outside Surface Air Film	
1.	Asphalt shingle roofing	

2. 3. Building paper (felt) 0.50 in plywood 4. 2x10 in fir framing 5. R-30 fiberglass insulation (8.5" thkns) 6. 0.50 in gypsum or plaster board

Inside Surface Air Film

Total Unadjusted R-Values:

Framing Adjustment Calculation:

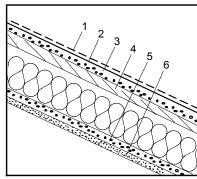
R-Value

IX-Value		
Cavity (R _c)	Frame (R _f)	
0.170	0.170	
0.440	0.440	
0.060	0.060	
0.630	0.630	
	9.158	
30.000		
0.450	0.450	
0.620	0.620	
32.370	<u>11.528</u>	
R _C	R _f	

0.036 Total U-factor

27.778 **Total R-Value**

Reference Name: R.30.S2x10.16



Assembly Type: (check one)

Framing Material: Framing Spacing: Framing Size:

Cavity Insulation:

Insulation Tape R-

Floor Wall

Ceiling/Roof Metal 16 "o.c. Actual Depth 10.000 Actual Width 1.625

R-value

Exterior

Knock-out (%) 15.000 Web 0.060 Interior Flange

Sketch of Construction Assembly

List of Construction Components

	Outside Surface Air Film
1.	Asphalt shingle roofing
2.	Building Paper
3.	1.50 in Polyisocyanurate
4.	0.50 in plywood
5.	0.75 in Polyisocyanurate
6.	0.50 in gypsum or plaster board
7.	
	Inside Surface Air Film
Calcu	ılation:

R-Value

30.800

0.170 0.440 0.060 10.560 0.630 5.280 0.450

0.620

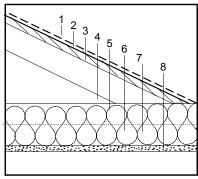
From EZFRAME

0.034 Total U-factor

1/0.034 29.220 1÷Total U-Total R-Value factor

Reference Name:

R.30.2x4.24



Assembly	ı ype:
(check	one)

Framing Material: Framing Size: Framing Spacing:

(check one)

	Floor	•
	Wall	
✓	Ceiling/Roof	
	Wood	
2	X	4

"o.c.



15% 12% 9% (48"o.c.)

NA

Floor/Ceilin

10% 7% (24"o.c.) 4% (48"o.c.)

Frame (R_f)

 \overline{R}_{f}

Sketch of Construction Assembly

Wall Weight / sf: (Packages only)

List of Construction Components R-Value Cavity (R_C)

Framing

	Outside Surface Air Film	
1.	Asphalt shingle roofing	
2.	Building paper (felt)	
3.	0.50 in plywood	
4.	3.50 in & greater air space	
5.	R-19 fiberglass insulation	
6.	R-11 fiberglass insulation	
7.	2X4 in fir framing	
8.	0.50 in gypsum or plaster board	
	Inside Surface Air Film	
		Tatal Unadimeted D Values

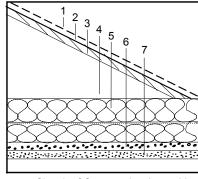
0.170	0.170
0.440	0.440
0.060	0.060
0.630	0.630
0.800	0.800
19.000	19.000
11.000	
	3.465
0.450	0.450
0.610	0.610
33.160	25.625

Total Unadiusted R-Values:

Framing Adjustment Calculation:

Reference Name:

R.30.S2x4.24



sembly Type:	
(check one)	
	_

factor

Floor Wall Ceiling/Roof Metal

R_C

Framing Material: Framing Spacing: Framing Size:

Actual Depth 3.625 Actual Width 1.625 **Cavity Insulation:** R-value 11.000 Knock-out (%) 15.000

Insulation Tape R-

Web 0.060 Interior Flange Exterior

R-Value

Sketch of Construction Assembly

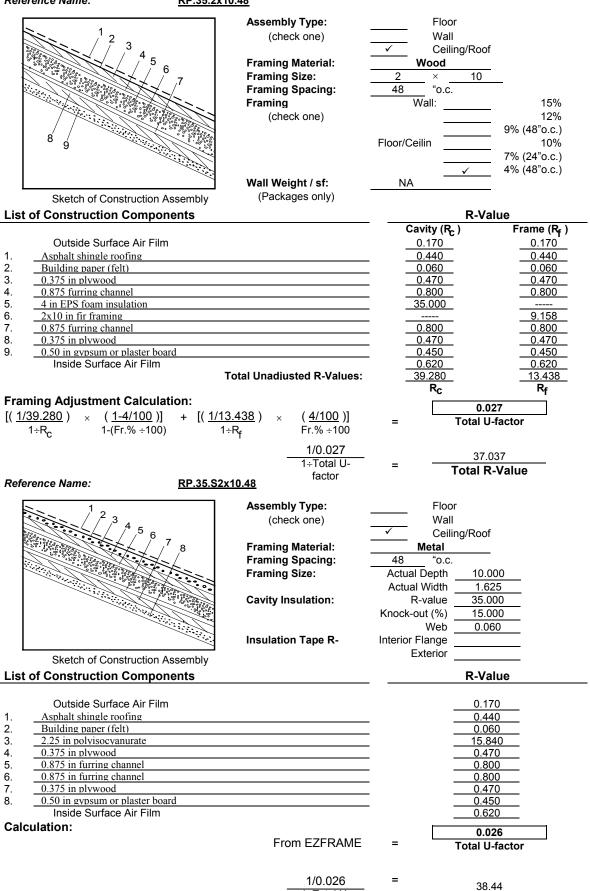
List of Construction Components

	Outside Surface Air Film	0.170
1.	Asphalt shingle roofing	0.440
2.	Building paper (felt)	0.060
3.	0.50 in plywood	0.630
4.	3.50 in & greater air space	0.800
5.	R-19 fiberglass insulation	19.000
6.	0.75 in Polvisocvanurate	5.280
7.	0.50 in Gypsum Board	0.450
	Inside Surface Air Film	0.610
0-1-	aladia	

Calculation:

0.030 Total U-factor 1/0.030 33.52 1÷Total U-**Total R-Value**

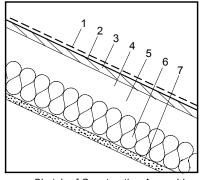
From EZFRAME



1÷Total U-

factor

Total R-Value



Sketch of Construction Assembly

Framing Material: Framing Size: Framing Spacing: Framing

(check one)

	Wall		
✓	Ceilir	ng/Roof	
١	Nood		
2	×	14	
16	"o.c.		
V	/all:		15%
	' <u></u>		12%
			9% (48"o.c.)
Floor/Ce	ilin	✓	10%
			7% (24"o.c.)
			4% (48"o.c.)
NA			

Floor

Wall Weight / sf: (Packages only)

R-Value

	Outside Surface Air Film	
1.	Asphalt shingle roofing	
2.	Building paper (felt)	
3.	0.50 in plywood	
4.	1.25 in air space; heat flow up	
5.	2x14 in fir framing	
6.	R-38 fiberglass insulation	
7.	0.50 in gypsum or plaster board	
	Inside Surface Air Film	
		Total Unadjusted R-Values:

Cavity (R_c) Frame (R_f) 0.170 0.170 0.440 0.440 0.060 0.060 0.630 0.630 0.760 13.118 38.000 0.450 0.450 0.620 0.620 41.130 15.488 R_{C} R_f 0.028

Framing Adjustment Calculation:

List of Construction Components

1/0.028 1÷Total Ufactor

Total U-factor 35.714

Total R-Value

R-Value

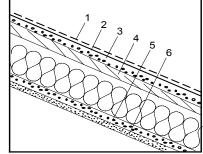
0.170

0.440

0.060

Reference Name:

R.38.S2x14.16



Sketch of Construction Assembly

Assembly Type: (check one)

Framing Material: Framing Spacing: Framing Size:

Cavity Insulation:

Insulation Tape R-

_		Floor Wall	ng/Roof
		Metal	ig/Rooi
	16	"o.c.	
	Actua	I Depth	14.00
	Actua	I Width	1.62
			00.00

,	
R-value	38.800
Knock-out (%)	15.000
Web	0.060
Interior Flange	
Exterior	

List of Construction Components

Outside Surface Air Film 1. Asphalt shingle roofing 2. Building paper (felt)

3. 4. 0.50 in Plywood 5.

6.

Inside Surface Air Film

1.50 in Polyisocyanurate

1.50 in Polvisocvanurate 0.50 in gypsum or plaster board

Calculation:

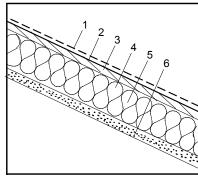
From EZFRAME



0.027 Total U-factor

36.95 Total R-Value

R.38.2x12.16



Sketch of Construction Assembly

Assembly Type: (check one)

Framing Material: Framing Size: Framing Spacing: Framing

(check one)

	Floor	
	Wall	
✓	Ceilir	ng/Roof
	Wood	
2	×	12
16	"o.c.	
	Wall:	

NA

15%

Wall Weight / sf: (Packages only)

List of Construction Components R-Valu

	Outside Surface Air Film	
1.	Asphalt shingle roofing	
2.	Building paper (felt)	
3.	0.50 in plywood	
4.	2x12 in fir framing	
5.	R-38 fiberglass insulation	
6.	0.50 in gypsum or plaster board	
7.		
	Inside Surface Air Film	
		Total Unadivisted D Values

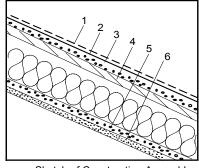
Total Unadjusted R-Values:

R-Value Cavity (R_C) Frame (R_f) 0.170 0.170 0.440 0.440 0.060 0.060 0.630 0.630 11.138 38.000 0.450 0.450 0.620 0.620 40.370 13.508 R_{C} R_f 0.030 **Total U-factor**

Framing Adjustment Calculation:

Reference Name:

R.38.S2x12.16



Sketch of Construction Assembly

Assembly Type: (check one)

Framing Material: Framing Spacing: Framing Size:

Cavity Insulation:

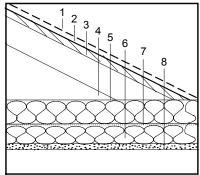
Insulation Tape R-

	Floor
	Wall
✓	Ceiling/Roof

Exterior

List of Construction Components R-Value

1.	Outside Surface Air Film Asphalt shingle roofing			<u>0.170</u> 0.440
2.	Building paper (felt)			0.060
3. 4.	1.50 in polyisocyanurate 0.625 in plywood			10.560 0.780
5. 6.	1.00 in polyisocyanurate 0.625 in gypsum or plaster board			7.040 0.560
7.	Inside Surface Air Film			0.620
Calc	ulation:	From EZFRAME	=	0.030 Total U-factor
		1/0.030 1÷Total U-	=	33.38 Total R-Value



Framing Material:

(check one)

Framing Size: Framing Spacing:

Framing

Floor Wall Ceiling/Roof

Wood

"o.c Wall:

15% 12%

9% (48"o.c.) 10%

Floor/Ceilin

NA

7% (24"o.c.) 4% (48"o.c.)

Sketch of Construction Assembly

Wall Weight / sf: (Packages only)

	Outside Surface Air Film
1.	Asphalt shingle roofing
2.	Building paper (felt)
3.	0.50 in plywood
4.	3.50 in & greater air space; heat flow up
5.	R-27 fiberglass insulation
6.	R-11 fiberglass insulation

7. 2x4 in fir framing 0.50 in avpsum or plaster board

List of Construction Components

Total Unadjusted R-Values:

R-Value		
Cavity (R _c)	Frame (R _f)	
0.170	0.170	
0.440	0.440	
0.060	0.060	
0.630	0.630	
0.800	0.800	
27.000	27.000	
11.000		
	3.465	
0.450	0.450	
0.610	0.610	
41.160	33.625	
R _C	R_f	

Framing Adjustment Calculation:

Inside Surface Air Film

0.025 Total U-factor

40.000

Total R-Value

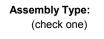
0.170 0.440 0.060 0.630 0.800

Total U-factor

1÷Total Ufactor

Reference Name: R.38.S2x4.24





Framing Material: Framing Spacing: Framing Size:

Cavity Insulation:

Insulation Tape R-

	Floor
	Wall
✓	Ceiling/Roof

Metal 24 Actual Depth 3.625 Actual Width 1.625 R-value 11.000 Knock-out (%) 15.000 Web 0.060

Sketch of Construction Assembly

L

List of Construction Components	R-Value

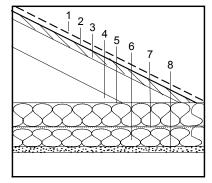
	Outside Surface Air Film		
1.	Asphalt shingle roofing		
2.	Building paper (felt)		
3.	0.50 in Plywood		
4.	3.50 in & greater air space; heat flow up		
5.	R-27 fiberglass insulation		
6.	1.00 in polyisocyanurate		
7.	0.50 in gypsum or plaster board		
	Inside Surface Air Film	_	
Calcu	ulation:		
		From EZFRAME	

27.000 7.040 0.450 0.610 0.023

Interior Flange

Exterior

1/0.023 1÷Total U-**Total R-Value** factor



Floor Wall Ceiling/Roof Wood

Floor/Ceilin

NA

Framing Material: Framing Size: Framing Spacing:

"o.c. Wall:

15% 12%

Framing (check one)

9% (48"o.c.) 10% 7% (24"o.c.)

4% (48"o.c.)

Sketch of Construction Assembly **List of Construction Components**

Wall Weight / sf: (Packages only)

	Outside Surface Air Film	
1.	Asphalt shingle roofing	
2.	Building paper (felt)	
3.	0.50 in plywood	
4.	3.50 in & greater air space; heat flow up	
5.	R-38 fiberglass insulation	
6.	R-11 fiberglass insulation	
7.	2x4 in fir framing	
8.	0.50 in avpsum or plaster board	
-	Inside Surface Air Film	
		Total Unadjusted R-Values:

Total	Unadi	uctad	D Va	عميياه

R-Value			
Cavity (R _C)	Frame (R _f)		
0.170	0.170		
0.440	0.440		
0.060	0.060		
0.630	0.630		
0.800	0.800		
38.000	38.000		
11.000			
	3.465		
0.450	0.450		
0.610	0.610		
52.160	44.625		
R _C	R_f		

0.019

Total R-Value

R-Value

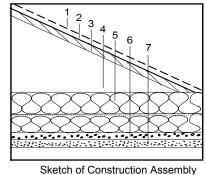
Framing Adjustment Calculation:

1/0.019 1÷Total Ufactor

Total U-factor 52.632

Reference Name:

R.49.S2x4.16



Assembly Type: (check one)

Framing Material: Framing Spacing: Framing Size:

Cavity Insulation:

Insulation Tape R-

	Floor
	Wall
✓	Ceiling/Roof

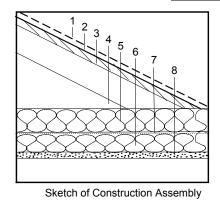
Metal 16 Actual Depth 3.625 Actual Width 1.625 R-value 11.000 Knock-out (%) 15.000 Web 0.060 Interior Flange Exterior

List of Construction Components

Calc	ulation:	<u> </u>	0.019
	Inside Surface Air Film	0	.610
7.	0.50 in gypsum or plaster board	0	.450
6.	1.00 in polvisocyanurate		.040
5.	R-38 fiberglass insulation	38	8.000
4.	3.50 in air space	0	.800
3.	0.50 in plywood	0	.630
2.	Building paper (felt)		.060
1.	Asphalt shingle roofing	0	.440
	Outside Surface Air Film	0	.170

019 From EZFRAME Total U-factor

1/0.019 53.02 1÷Total U-**Total R-Value** factor



Wall Ceiling/Roof Wood

Floor

Framing Material: Framing Size: Framing Spacing: Framing

24 o.c Wall:

Cavity (R_c)

NA

15% 12%

Frame (R_f)

(check one)

9% (48"o.c.) Floor/Ceilin 10% 7% (24"o.c.)

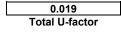
Wall Weight / sf: (Packages only) 4% (48"o.c.)

List of Construction Components

	Outside Surface Air Film	
1.	Asphalt shingle roofing	
2.	Building paper (felt)	
3.	0.50 in plywood	
4.	3.50 in & greater air space; heat flow up	
5.	R-38 fiberglass insulation	
6.	R-11 fiberglass insulation	
7.	2x4 in fir framing	
8.	0.50 in gypsum or plaster board	
	Inside Surface Air Film	
		Total Unadjusted R-Values

0.170	0.170 [°]
0.440	0.440
0.060	0.060
0.630	0.630
0.800	0.800
38.000	38.000
11.000	
	3.465
0.450	0.450
0.610	0.610
52.160	44.625
R _C	R _f

Framing Adjustment Calculation:



52.632 **Total R-Value**

Reference Name:

R.49.S2x4.24

1÷Total Ufactor

Floor Wall Ceiling/Roof

Framing	Material:
Framing	Spacing:
Framing	Size:

Assembly Type:

(check one)

Metal 24 Actual Depth 3.625 Actual Width

Cavity Insulation:

R-value 11.000 Knock-out (%) 15.000 Web 0.060 Interior Flange

Exterior

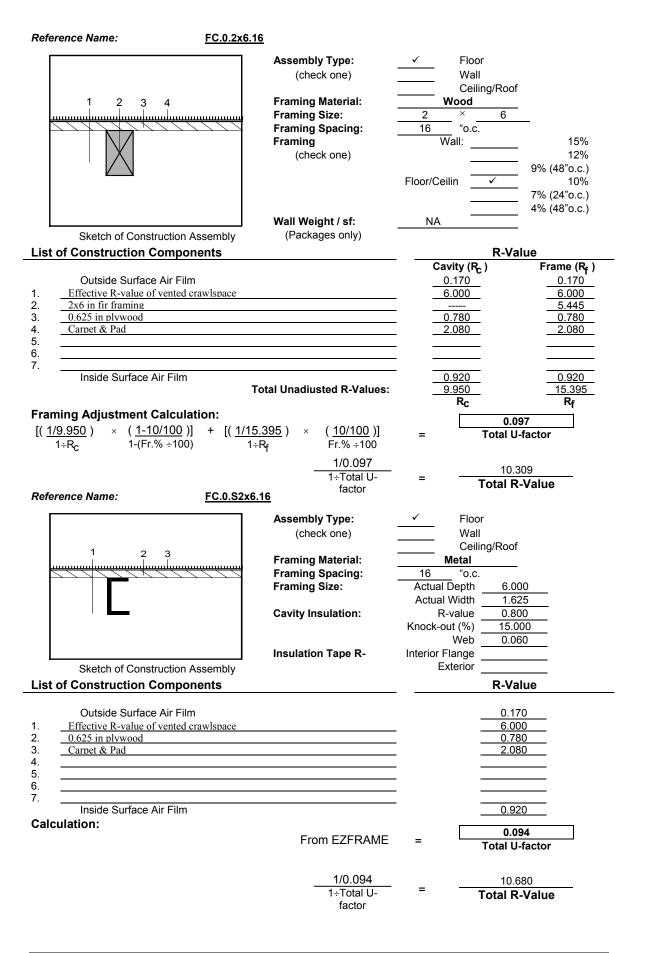
Insulation Tape R-

Sketch of Construction Assembly **List of Construction Components**

R-Value

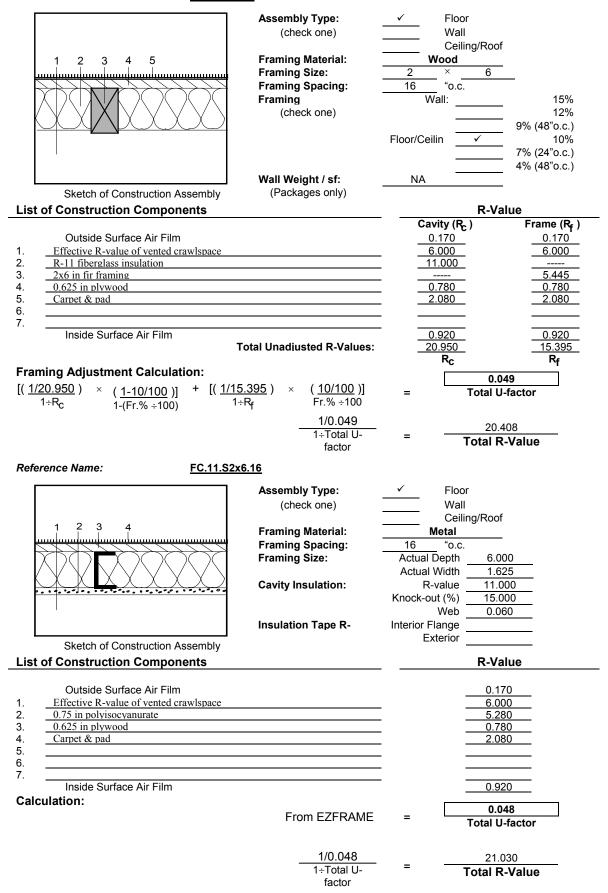
	Outside Surface Air Film			0.170
1.	Asphalt shingle roofing			0.440
2.	Building paper (felt)			0.060
3.	0.50 in Plywood			0.630
4.	3.50 in & greater air space; heat flow up			0.800
5.	R-38 fiberglass insulation			38.000
6.	0.25 in Polyisocyanurate			1.760
7.	0.75 in gypsum or plaster board			0.680
	Inside Surface Air Film			0.610
Calc	ulation:		,	
		From EZFRAME	_ [0.018
		FIUIIIEZFRAME	=	Total II-factor

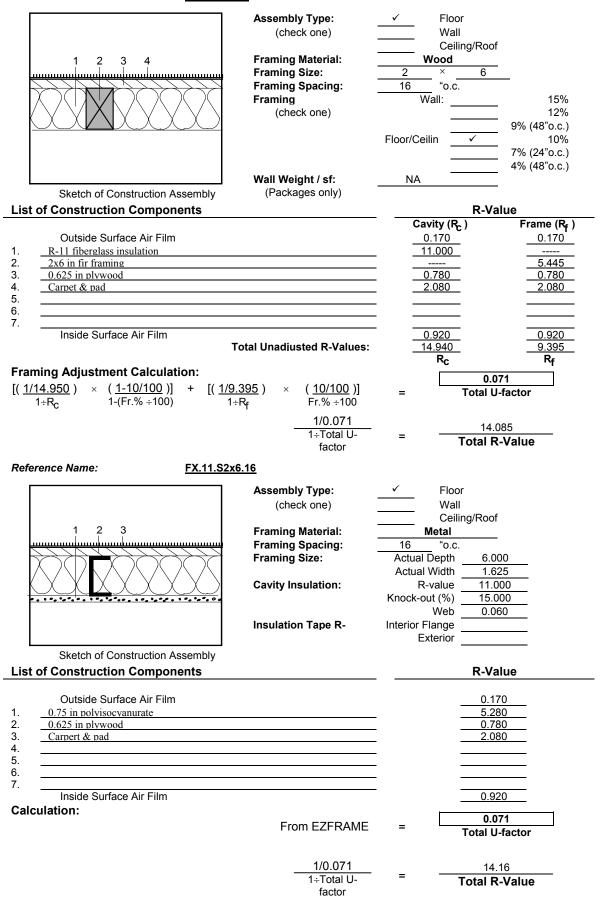
1/0.018 54.250 1÷Total U-**Total R-Value** factor

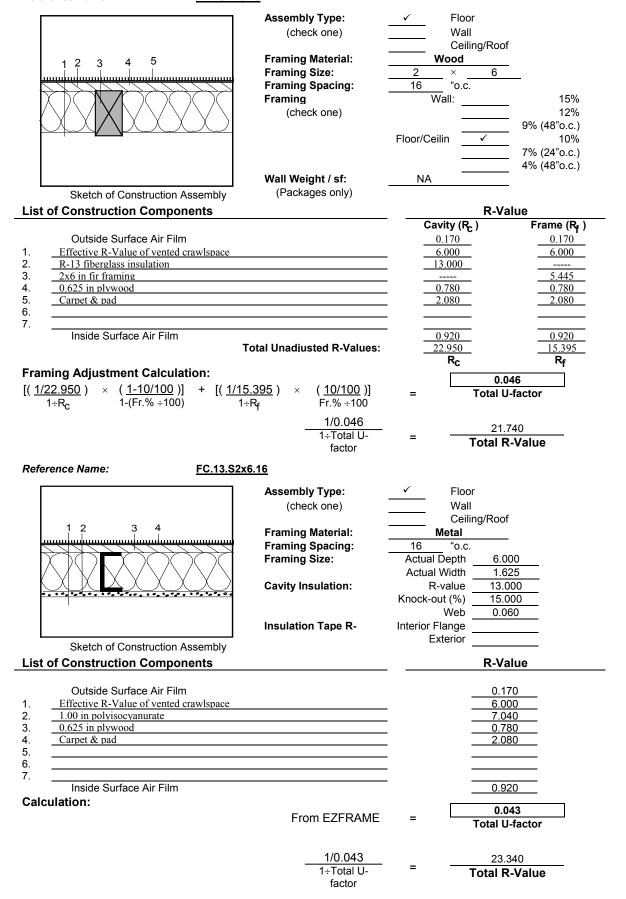


Reference Name:

FX.0.2x6.16







Reference Name: FX.13.2x6.16

Assembly Type:
(check one)

Framing Material: Framing Size: Framing Spacing: Framing

(check one)

✓	Floor	
	Wall	
	Ceiling/Roof	
Wood		
2	×	6

NA

Wall: 15% 12% 9% (48"o.c.) Floor/Ceilin 10% 7% (24"o.c.) 4% (48"o.c.)

Wall Weight / sf: (Packages only)

Sketch of Construction Assembly **List of Construction Components**

R-Value

Outside Surface Air Film	
R-13 fiberglass insulation 2x6 in fir framing	
0.625 in plywood	
Carpet & pad	
Inside Surface Air Film	
	Total Unadjusted R-Valu

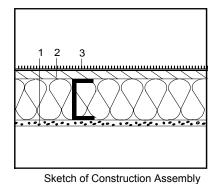
Cavity (R _c)	Frame (R _f)
0.170	0.170
13.000	
	5.445
0.780	0.780
2.080	2.080
0.020	0.020
0.920	0.920
16.950	9.395
R _C	R _f
_	0.064

Framing Adjustment Calculation: $[(\underline{1/16.950}) \times (\underline{1-10/100})]$ [(1/9.395) 1-(Fr.% ÷100) 1÷R_C

(10/100)

Reference Name:

FX.13.S2x6.16



Assembly Type: (check one)

Framing Material: Framing Spacing: Framing Size:

Cavity Insulation:

Insulation Tape R-

\checkmark	Floor
	Wall
	Ceiling/Roof

<u>Metal</u> 16 "o.c. Actual Depth 6.000 Actual Width 1.625 R-value 13.000 Knock-out (%) 15.000 Web 0.060 Interior Flange

R-Value

Exterior

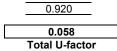
List of Construction Components

Air Film			
ate			

Outside Surface Air Film	
1.00 in polyisocyanurate	
0.625 in plywood	
Carpet & pad	
Inside Surface Air Film	

Calculation:

From EZFRAME

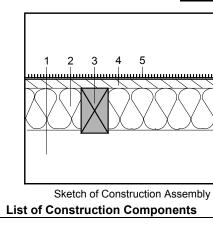


17.340

Total R-Value

0.170 7.040 0.780 2.080

FC.19.2x8.16



Assembly Type:
(check one)

Wa	
Ce	
Wood	

Floor	
Wall	
Ceiling/Ro	of

Framing	Material:
Framing	Size:
Framing	Spacing:

16 "o.c Wall:

15% 12%

Framing (check one)

Floor/Ceilin

9% (48"o.c.) 10% 7% (24"o.c.)

4% (48"o.c.)

Frame (R_f)

0.170

Wall Weight / sf:

NA

Cavity (R_c)

0.170

(Packages only)

R-Value

Outside Surface Air Film	
Effective R-value of vented crawlspace	
R-19 fiberglass insulation	
7.25 in fir framing	
0.625 in plywood	
Carpet & pad	
Inside Surface Air Film	
	Total Unadjusted R-Values

0.170	0.170
6.000	6.000
19.000	
	7.178
0.780	0.780
2.080	2.080
0.920	0.920
28.950	17.128
R _C	R_f
	•

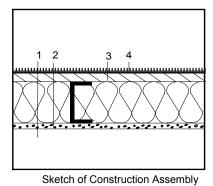
Framing Adjustment Calculation:

+
$$[(\frac{1/17.128}{1+R_f}) \times (\frac{10/100}{Fr.\% + 100})]$$

27.027 Total R-Value

Reference Name:

FC.19.S2x8.16



Assembly Type:
(check one)

Framing Material: Framing Spacing: Framing Size:

Cavity Insulation:

Insulation Tape R-

\checkmark	Floor
	Wall
	Ceiling/Roo

Į.	vietai	
16	"O.C.	
Actual	Depth	8.00
Actual Width		1.625
R-	value	19.000
Knock-o	ut (%)	15.000
	Web	0.060
Land and a mile		

Interior Flange Exterior

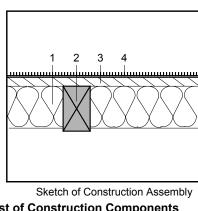
List of Construction Components

	Outside Surface Air Film
	Effective R-value of vented crawlspace
	1.50 in polyisocyanurate
	0.625 in plywood
	Carpet & pad
	Inside Surface Air Film
alcı	ulation:

R-Value

0.920	
2.000	
2.080	
0.780	
10.560	
6.000	
0.170	
0.170	

B-77



Assembly Type: (check one)

Framing Material: Framing Size: Framing Spacing: Framing

(check one)

✓	FIOOL	
Wall		
Ceiling/Roof		
Wood		
2	×	8
16	"o.c.	
	Wall:	

15% 12% 9% (48"o.c.) 10%

> Frame (R_f) 0.170 7.178

Floor/Ceilin 7% (24"o.c.) 4% (48"o.c.)

Wall Weight / sf: (Packages only)

List of Construction Components

	R-	·Va	lue

NΑ

		_	Cavity (R _c)
	Outside Surface Air Film		0.170
1.	R-19 fiberglass insulation		19.000
2.	7.25 in fir framing		
3.	0.625 in plywood		0.780
4.	Carpet & pad		2.080
5.			
6.			
7.			
	Inside Surface Air Film		0.920
		Total Unadjusted R-Values:	22.950

0.780 2.080 0.920 11.128 R_{f}

0.049

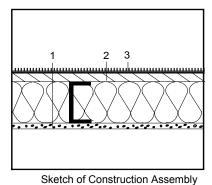
Total U-factor

Framing Adjustment Calculation:

Reference Name:

Calculation:

FX.19.S2x8.16



Assembly Type: (check one)

factor

Framing Material: Framing Spacing: Framing Size:

Cavity Insulation:

Insulation Tape R-

,	
✓	Floor
	Wall
	Ceiling/Roof
Metal	

Exterior

16 Actual Depth 8.000 Actual Width 1.625 R-value 19.000 Knock-out (%) 15.000 Web 0.060 Interior Flange

R-Value

0.170

0.048

List of Construction Components

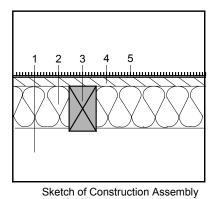
Outside Surface Air Film
1.25 in polvisocyanurate
0.625 in plywood
Carpet & pad
Inside Surface Air Film

 2.080
 0.920

Total U-factor 1/0.048 20.950

From EZFRAME

FC.21.2x8.16



Assembly Type: (check one)

Framing Material: Framing Size: Framing Spacing: Framing

(check one)

✓	Floor				
	Wall				
Ceiling/Roof					
Wood					
2	×	8			
16	"o.c.				
V	/all:				

Floor/Ceilin

NΑ

Wall Weight / sf: (Packages only)

List of Construction Components

R-Value

Cavity (Rc)

0.170

6.000

21.000

0.780

2.080

0.920

30.950

Outside Surface Air Film	
Effective R-value of vented crawlspace	e
R-21 fiberglass insulation	
7.25 in fir framing	
0.625 in plywood	
Carpet & pad	
Inside Surface Air Film	
	Total Unadjusted R-Value

Total Unadjusted R-Values:	
Total Unadjusted R-Values:	
Total Unadjusted R-Values	
Total Unadjusted R-Values	
	Total Unadjusted R-Values

7.178 0.780 2.080 0.920 17.128 \overline{R}_{f}

Frame (R_f)

0.170

6.000

15%

12% 9% (48"o.c.)

10% 7% (24"o.c.) 4% (48"o.c.)

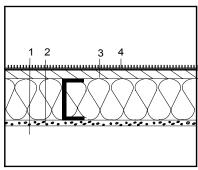
R_C 0.032 Total U-factor

Framing Adjustment Calculation:

31.250 **Total R-Value**

Reference Name:

FC.21.S2x8.16



Framing Spacing: Framing Size: **Cavity Insulation:**

Framing Material:

Assembly Type: (check one)

Insulation Tape R-

✓	Floor
	Wall
	Ceiling/Roof
	Metal

Exterior

16 Actual Depth 8.000 Actual Width 1.625 R-value 21.000 Knock-out (%) 15.000 Web 0.060 Interior Flange

Sketch of Construction Assembly

List of Construction Components

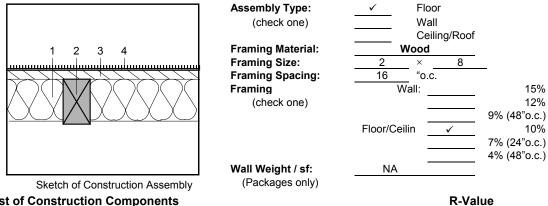
R-Value

0.170 6.000 10.560 0.780 2.080

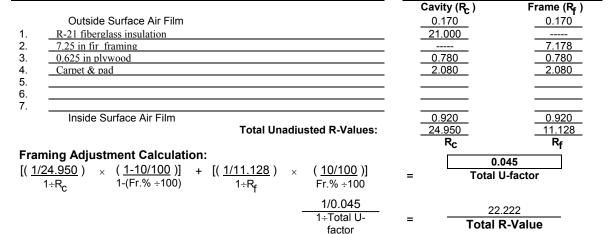
0.920 0.034 Total U-factor

	Outside Surface Air Film			
1.	Effective R-value of vented crawlspace			
2.	1.50 in polyisocyanurate			
3.	0.625 in plywood			
4.	Carpet & pad			
5.				
6.				
7.				
	Inside Surface Air Film			
Calcu	ılation:			
	From EZFRAME			

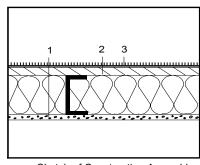
Reference Name:	FX.21.2x8.16
Vererence Manne.	<u> </u>



	_	_	
List of	Construction	Com	ponents



FX.21.S2x8.16 Reference Name:



Assembly Type: (check one)

Framing Material: Framing Spacing: Framing Size:

Insulation Tape R-

Cavity Insulation:

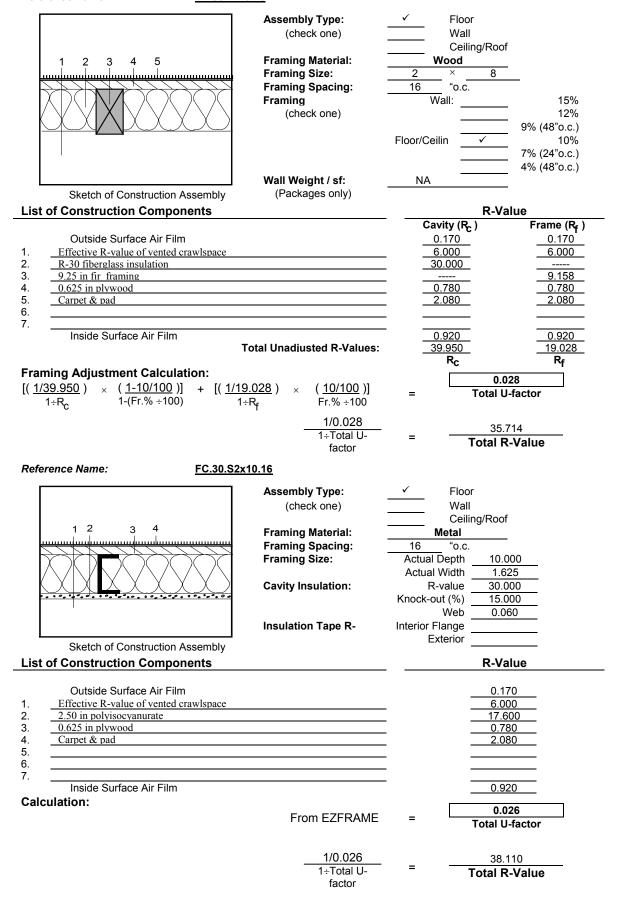
1	Floor
	1 1001
	Wall
	Ceiling/Roof
	Metal

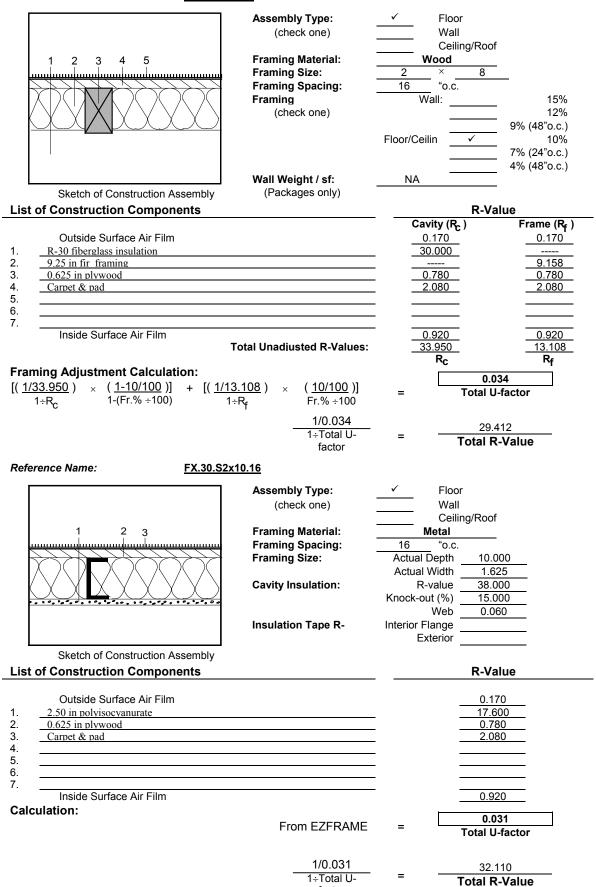
16 "o.c.	
Actual Depth	8.000
Actual Width	1.625
R-value	21.000
Knock-out (%)	15.000
Web	0.060
Interior Flange	
Exterior	<u>.</u>

Sketch of Construction Assembly

List of Construction Components R-Value

1. 2. 3. 4.	Outside Surface Air Film 1.50 in polyisocyanurate 0.625 in plywood Carpet & pad			0.170 10.560 0.780 2.080
5. 6. 7.	Inside Surface Air Film			0.920
Calc	ulation:	From EZFRAME	=	0.043 Total U-factor
		1/0.043 1÷Total U- factor	=	23.080 Total R-Value





factor

Computer Modeling of Framed Assemblies

EZFrame can be purchased by ordering the following:

Publication No.: P400-94-002R

Cost: \$14.00

Address: California Energy Commission

Publications, MS-13 P.O. Box 944295

Sacramento, CA 94244-2950

For Questions call the Energy Hotline at 1-800-772-3300 (California Only) or 916-654-5106

Table B-8A–Fan Motor Efficiencies (< 1 HP)

Nameplate	Standard	NEMA*	
or Brake	Fan Motor	High	Premium
Horsepower	Efficiency	Efficiency	Efficiency
1/20	40%		
1/12	49%		
1/8	55%		
1/6	60%		
1/4	64%		
1/3	66%		
1/2	70%	76.0%	80.0%
3/4	72%	77.0%	84.0%
	1	1	

NOTE: For default drive efficiencies, See Section 4.2.2

*NEMA - Proposed standard using test procedures.

Minimum NEMA efficiency per test IEEE 112b Rating Method.

Table B-8B–Fan Motor Efficiencies (1 HP and over)

	Open Motors				Enclosed Motors			
Number of Poles	2	4	6	8	2	4	6	8
Synchronous Speed 1	3600	1800 82.5	1200 80.0	900	3600 75.5	1800 82.5	1200	900 74.0
•				74.0			80.0	
1.5	82.5	84.0	84.0	75.5	82.5	84.0	85.5	77.0
2	84.0	84.0	85.5	85.5	84.0	84.0	86.5	82.5
3	84.0	86.5	86.5	86.5	85.5	87.5	87.5	84.0
5	85.5	87.5	87.5	87.5	87.5	87.5	87.5	85.5
7.5	87.5	88.5	88.5	88.5	88.5	89.5	89.5	85.5
10	88.5	89.5	90.2	89.5	89.5	89.5	89.5	88.5
15	89.5	91.0	92.0	89.5	90.2	91.0	90.2	88.5
20	90.2	91.0	91.0	90.2	90.2	91.0	90.2	89.5
25	91.0	91.7	91.7	90.2	91.0	92.4	91.7	89.5
30	91.0	92.4	92.4	91.0	91.0	92.4	91.7	91.0
40	91.7	93.0	93.0	91.0	91.7	93.0	93.0	91.0
50	92.4	93.0	93.0	91.7	92.4	93.0	93.0	91.7
60	93.0	93.6	93.6	92.4	93.0	93.6	93.6	91.7
75	93.0	94.1	93.6	93.6	93.0	94.1	93.6	93.0
100	93.0	94.1	94.1	93.6	93.6	94.5	94.1	93.0
125	93.6	94.5	94.1	93.6	94.5	94.5	94.1	93.6
150	93.6	95.0	94.5	93.6	94.5	95.0	95.0	93.6
200	94.5	95.0	94.5	93.6	95.0	95.0	95.0	94.1
250	94.5	95.0	95.4	94.5	95.4	95.0	95.0	94.5
300	95.0	95.4	95.4	_	95.4	95.4	95.0	
350	95.0	95.4	95.4	_	95.4	95.4	95.0	
400	95.4	95.4	_	_	95.4	95.4	_	
450	95.8	95.8	_	_	95.4	95.4	_	
500	95.8	95.8	_	_	95.4	95.8	_	_

Table B-9A- ELECTRICALLY OPERATED UNITARY AIR CONDITIONERS AND CONDENSING UNITS – MINIMUM EFFICIENCY REQUIREMENTS (TABLE 1-C1)

Equipment Type	Size Category	Sub-Category or Rating Condition	Efficiency prior to 10/29/2001 ^a	Efficiency as of 10/29/2001 a	Test Procedure
Air Conditioners,	≥65,000 Btu/h and	Split System and	8.9 EER and	10.3 EER ^b	ARI 210/240
Air Cooled	< 135,000 Btu/h	Single Package	8.3 IPLV		
	≥135,000 Btu/h and	Split System and	8.5 EER and	9.7 EER ^b	ARI 340/360
	< 240,000 Btu/h	Single Package	7.5 IPLV		
	≥ 240,000 Btu/h and	Split System and	8.5 EER and	9.5 EER ^b and	
	<760,000 Btu/h	Single Package	7.5 IPLV	9.7 IPLV ^b	
	≥760,000 Btu/h	Split System and	8.2 EER and	9.2 EER ^b and	
		Single Package	7.5 IPLV	9.4 IPLV ^b	
Air Conditioners, Water and Evaporatively Cooled	> 65,000 Btu/h and < 135,000 Btu/h	Split System and Single Package	10.5 EER and 9.7 IPLV	11.5 EER ^b	ARI 210/240
	≥135,000 Btu/h and	Split System and	9.6 EER	11.0 EER ^b	ARI 340/360
	≤240,000 Btu/h	Single Package	9.0 IPLV		
	> 240,000 Btu/h	Split System and	9.6 EER	11.0 EER ^b and	
		Single Package	9.0 IPLV	10.3 IPLV ^b	
Condensing Units,	≥135,000 Btu/h		9.9 EER	10.1 EER and	ARI 365
Air Cooled			11.0 IPLV	11.2 IPLV	
Condensing Units,	≥135,000 Btu/h		12.9 EER	13.1 EER and	
Water or Evaporatively Cooled			12.9 IPLV	13.1 IPLV	

³ IPLVs are only applicable to equipment with capacity modulation.

b Deduct 0.2 from the required EERs and IPLVs for units with a heating section other than electric resistance heat.

Table B-9B- UNITARY AND APPLIED HEAT PUMPS, ELECTRICALLY OPERATED -MINIMUM EFFICIENCY REQUIREMENTS (TABLE 1-C2)

Equipment Type	Size Category	Sub-Category or Rating Condition	Efficiency prior to 10/29/2001	Efficiency as of 10/29/2001 ^a	Test Procedure
Air Cooled, (Cooling Mode)	≥65,000 Btu/h and < 135,000 Btu/h	Split System and Single Package	8.9 EER 8.3 IPLV	10.1 EER ^b	ARI 210/240
	≥135,000 Btu/h and <240,000 Btu/h	Split System and Single Package	8.5 EER 7.5 IPLV	9.3 EER ^b	ARI 340/360
	≥240,000 Btu/h <760,000 Btu/h	Split System and Single Package	8.5 EER 7.5 IPLV	9.0 EER⁵ 9.2 IPLV⁵	
	≥760,000 Btu/h	Split System and Single Package	8.2 EER 7.5 IPLV	9.0 EER ^b 9.2 IPLV ^b	
Water-Source	< 17,000 Btu/h	85°F Entering Water	10.0 EER		ARI 320
(Cooling Mode)		86°F Entering Water		11.2 EER	ARI/ISO-13256-1
	≥ 17,000 Btu/h and	85°F Entering Water	10.0 EER		ARI 320
	<65,000 Btu/h	86°F Entering Water		12.0 EER	ARI/ISO-13256-1
	≥65,000 Btu/h and	85°F Entering Water	10.5 EER		ARI 320
	< 135,000 Btu/h	86°F Entering Water		12.0 EER	ARI/ISO-13256-1
Groundwater-Source	< 135,000 Btu/h	70°F Entering Water	11.0 EER		ARI 325
(Cooling Mode)		59°F Entering Water		16.2 EER	ARI/ISO-13256-1
Ground Source (Cooling Mode)	< 135,000 Btu/h	77°F Entering Water	N/A	13.4 EER	ARI/ISO-13256-1
Air Cooled (Heating Mode)	≥65,000 Btu/h and < 135,000 Btu/h (Cooling Capacity)	47°F db/43°F wb Outdoor Air	3.0 COP	3.2 COP	ARI 210/240
	≥135,000 Btu/h (Cooling Capacity)	47°F db/43°F wb Outdoor Air	2.9 COP	3.1 COP	ARI 340/360
Water-Source	< 135,000 Btu/h	70°F Entering Water	3.8 COP		ARI 320
(Heating Mode)	(Cooling Capacity)	68°F Entering Water		4.2 COP	ARI/ISO-13256-1
Groundwater-Source	< 135,000 Btu/h	70°F Entering Water	3.5 COP		ARI 325
(Heating Mode)	(Cooling Capacity)	50°F Entering Water		3.6 COP	ARI/ISO-13256-1
Ground Source (Heating Mode)	(Cooling Capacity)	32□F Entering Water	N/A	3.1 COP	ARI/ISO-13256-1

IPLVs and Part load rating conditions are only applicable to equipment with capacity modulation.

Deduct 0.2 from the required EERs and IPLVs for units with a heating section other than electric resistance heat.

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Table B-9C- WATER CHILLING PACKAGES - MINIMUM EFFICIENCY REQUIREMENTS (TABLE 1-C3)

Equipment Type	Size Category	Efficiency prior to 10/29/2001	Efficiency as of 10/29/2001	Test Procedure
Air Cooled, With Condenser,	< 150 Tons	2.70 COP		ARI 550
Electrically Operated		2.80 IPLV	2.80 COP	or
	≥150 Tons	2.50 COP	2.80 IPLV	ARI 590
		2.50 IPLV		as appropriate
Air Cooled,	All Capacities	3.10 COP	3.10 COP	1
Without Condenser,		3.20 IPLV	3.10 IPLV	
Electrically Operated				
Water Cooled, Electrically Operated, Positive Displacement	All Capacities	3.80 COP	4.20 COP	ARI 590
(Reciprocating)		3.90 IPLV	4.65 IPLV	
Water Cooled,	< 150 Tons	3.80 COP	4.45 COP	ARI 550
Electrically Operated,		3.90 IPLV	4.50 IPLV	or
Positive Displacement				ARI 590
(Rotary Screw and Scroll)	≥150 Tons and	4.20 COP	4.90 COP	as appropriate
	< 300 Tons	4.50 IPLV	4.95 IPLV	
	≥300 Tons	5.20 COP	5.50 COP	1
		5.30 IPLV	5.60 IPLV	
Water Cooled, Electrically Operated, Centrifugal	< 150 Tons	3.80 COP	5.00 COP	
		3.90 IPLV	5.00 IPLV	ARI 550
	≥150 Tons and	4.20 COP	5.55 COP	-
	< 300 Tons	4.50 IPLV	5.55 IPLV	
	≥300 Tons	5.20 COP	6.10 COP	1
		5.30 IPLV	6.10 IPLV	
Air Cooled Absorption	All Capacities	N/A	0.60 COP	
Single Effect				
Water Cooled Absorption	All Capacities	N/A	0.70 COP	
Single Effect				
Absorption Double Effect,	All Capacities	N/A	1.00 COP	ARI 560
Indirect-Fired		N/A	1.05 IPLV	
Absorption Double Effect,	All Capacities	N/A	1.00 COP	
Direct-Fired		N/A	1.00 IPLV	

Table B-9D- PACKAGED TERMINAL AIR CONDITIONERS AND PACKAGED TERMINAL HEAT PUMPS - MINIMUM EFFICIENCY REQUIREMENTS (TABLE 1-C4)

Equipment Type	Size Category (Input)	Sub- Category or Rating Condition	Efficiency prior to 10/29/2001 ^a	Efficiency as of 10/29/2001 ^a	Test Procedure
PTAC (Cooling Mode) New Construction	All Capacities	95°F db Outdoor Air	10.0 - (0.16 x Cap/1000) ^a EER	12.5 - (0.213 x Cap/1000) ^a EER	
PTAC (Cooling Mode) Replacements ^c	All Capacities	95°F db Outdoor Air	10.0 - (0.16 x Cap/1000) ^a EER	10.9 - (0.213 x Cap/1000) ^a EER	ARI 310/380
PTHP (Cooling Mode) New Construction	All Capacities	95°F db Outdoor Air	10.0 - (0.16 x Cap/1000) ^a EER	12.3 - (0.213 x Cap/1000) ^a EER	
PTHP (Cooling Mode) Replacements ^c	All Capacities	95°F db Outdoor Air	10.0 - (0.16 x Cap/1000) ^a EER	10.8 - (0.213 x Cap/1000) ^a EER	
PTHP (Heating Mode) New Construction	All Capacities		2.9 - (0.026 x Cap/1000) ^a COP	3.2 - (0.026 x Cap/1000) ^a COP	
PTHP (Heating Mode) Replacements ^b	All Capacities		2.9 - (0.026 x Cap/1000) ^a COP	2.9 - (0.026 x Cap/1000) ^a COP	

Cap means the rated cooling capacity of the product in Btu/h. If the unit's capacity is less than 7000 Btu/h, use 7000 Btu/h in the calculation. If the unit's capacity is greater than 15,000 Btu/h, use 15,000 Btu/h in the calculation.

Table B-9E— WARM AIR FURNACES AND COMBINATION WARM AIR FURNACES/AIR-CONDITIONING UNITS, WARM AIR DUCT FURNACES AND UNIT HEATERS — MINIMUM EFFICIENCY REQUIREMENTS (TABLE 1-C5)

Equipment Type	Size Category (Input)	Sub-Category or Rating Condition	Efficiency prior to 10/29/2001 ^a	Efficiency as of 10/29/2001	Test Procedure
Warm Air Furnace, Gas-Fired	≥225,000 Btu/h (66 kW)	Maximum Capacity	80% E _t	80% E _c ^b	ANSI Z21.47
Sas i lisa	(66 1117)	Minimum Capacity ^c	78% E _t		
Warm Air Furnace,	≥225,000 Btu/h	Maximum Capacity	81% E _t	81% E _t ^a	UL 727
Oil-Fired	(66 kW)	Minimum Capacity ^c	81% E _t		
Warm Air	All Capacities	Maximum Capacity	80% E _t	80% E _c ^b	
Duct Furnaces, Gas-Fired		Minimum Capacity ^c	75% E _t		ANSI Z83.9
Warm Air	All Capacities	Maximum Capacity	80% E _t	80% E _c ^b	ANCL 702.0
Unit Heaters, Gas-Fired		Minimum Capacity ^c	74% E _t		ANSI Z83.8
Warm Air	All Capacities	Maximum Capacity	81% E _t	80% E _c ^b	UL 731
Unit Heaters, Oil-Fired		Minimum Capacity ^c	81% E _t		

^a E_t = Thermal efficiency. See test procedure for detailed discussion.

Replacement units must be factory labeled as follows: "MANUFACTURED FOR REPLACEMENT APPLICATIONS ONLY; NOT TO BE INSTALLED IN NEW

CONSTRUCTION PROJECTS." Replacement efficiencies apply only to units with existing sleeves less than 16-in. high and less than 42-in. wide.

E_c = Combustion efficiency (100% less flue losses). See test procedure for detailed discussion.

Minimum ratings as provided for and allowed by unit's controls.

Table B-9F- BOILERS, GAS- AND OIL-FIRED - MINIMUM EFFICIENCY REQUIREMENTS (TABLE 1-C6)

Equipment Type ^f	Size Category	Sub-Category or Rating Condition	Efficiency prior to 10/29/2001 ^d	Efficiency as of 10/29/2001	Test Procedure
Boilers, Gas- Fired	≥300,000 Btu/h	Maximum Capacity ^a	80% E _c ^b	75% E _t ^c	H.I. Htg Boiler
					Standard
		Minimum Capacity ^a	80% E _c ^b		
	> 2,500,000 Btu/h ^e	Hot Water	80% E _c ^b	80% E _c ^b	
	> 2,500,000 Btu/h ^e	Steam	80% E _c ^b	80% E _c ^b	
Boilers, Oil- Fired	≥300,000 Btu/h and ≤ 2,500,000 Btu/h	Maximum Capacity ^a	83% E _c ^b	78% E _t °	
		Minimum Capacity ^a	83% E _c ^b		H.I. Htg Boiler Standard
	> 2,500,000 Btu/h ^e	Hot Water	83% E _c ^b	83% E _c ^b	
	> 2,500,000 Btu/h ^e	Steam	83% E _c ^b	83% E _c ^b	
Oil-Fired (Residual)	≥300,000 Btu/h and	Maximum Capacity ^a	83% E _c ^b	78% E _t ^c	
	≤2,500,000 Btu/h				
		Minimum Capacity ^a	83% E _c ^b		H.I. Htg Boiler Standard
	> 2,500,000 Btu/h ^e	Hot Water	83% E _c ^b	83% E _c ^b	
	> 2,500,000 Btu/h ^e	Steam	83% E _c ^b	83% E _c ^b	

Minimum and maximum ratings as provided for and allowed by the unit's controls.

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E_c = Combustion efficiency (100% less flue losses). See test procedure for detailed information.

E_t = Thermal efficiency. See test procedure for detailed information.

Alternate test procedures used at the manufacturer's option are ASME PTC-4.1 for units over 5,000,000 Btu/h input, or ANSI Z21.13 for units greater than or equal to 300,000 Btu/h and less than or equal to 2,500,000 Btu/h input.

These requirements apply to boilers with rated input of 8,000,000 Btu/h or less that are not packaged boilers, and to all

packaged boilers. minimum efficiency requirements for boilers cover all capacities of packaged boilers.

Table B-9G- PERFORMANCE REQUIREMENTS FOR HEAT REJECTION EQUIPMENT (TABLE 1-C7)

Equipment Type	Total System Heat Rejection Capacity at Rated Conditions	Sub-Category or Rating Condition	Performance Required as of 10/29/2001 ^{a,b}	Test Procedure
Propeller or Axial Fan Cooling Towers	All	95°F Entering Water	≥38.2 gpm/hp	CTI ATC-105
1 o word		85°F Leaving Water		and
		78°F wb Outdoor Air		CTI STD-201
Centrifugal Fan	All	95°F Entering Water	≥ 20.0 gpm/hp	CTI ATC-105
Cooling Towers		85°F Leaving Water		and
		78°F wb Outdoor Air		CTI STD-201
Air Cooled Condensers	All	125°F Condensing Temperature	≥176,000 Btu/h·hp	ARI 460
		R22 Test Fluid		
		190°F Entering Gas Temperature		
		15°F Subcooling		
		95°F Entering Drybulb		

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For purposes of this table, cooling tower performance is defined as the maximum flow rating of the tower divided by the fan nameplate rated motor power.
For purposes of this table air-cooled condenser performance is defined as the heat rejected from the refrigerant divided by the fan nameplate rated motor power.

Table B-9H- COPS AND IPLVS FOR NON-STANDARD CENTRIFUGAL CHILLERS < 150 TONS (TABLE 1-C8)

			Centrifuç	gal Chillers < 1	50 Tons			
				$COP_{std} = 5.4$				
					Condenser	Flow Rate		
			2 gpm/ton	2.5 gpm/ton	3 gpm/ton	4 gpm/ton	5 gpm/ton	6 gpm/ton
Leaving Chilled Water Temperature (°F)	Entering Condenser Water Temperature (°F)	LIFT ^a (°F)		Requi	ired COP and	I IPLV (IPLV=	COP)	
46	75	29	6.00	6.27	6.48	6.8	7.03	7.20
45	75	30	5.92	6.17	6.37	6.66	6.87	7.02
44	75	31	5.84	6.08	6.26	6.53	6.71	6.86
43	75	32	5.75	5.99	6.16	6.40	6.58	6.71
42	75	33	5.67	5.90	6.06	6.29	6.45	6.57
41	75	34	5.59	5.82	5.98	6.19	6.34	6.44
40	75	35	5.50	5.74	5.89	6.10	6.23	6.33
46	80	34	5.59	5.82	5.98	6.19	6.34	6.44
45	80	35	5.50	5.74	5.89	6.10	6.23	6.33
44	80	36	5.41	5.66	5.81	6.01	6.13	6.22
43	80	37	5.31	5.57	5.73	5.92	6.04	6.13
42	80	38	5.21	5.48	5.64	5.84	5.95	6.04
41	80	39	5.09	5.39	5.56	5.76	5.87	5.95
40	80	40	4.96	5.29	5.47	5.67	5.79	5.86
46	85	39	5.09	5.39	5.56	5.76	5.87	5.95
45	85	40	4.96	5.29	5.47	5.67	5.79	5.86
44	85	41	4.83	5.18	5.40	5.59	5.71	5.78
43	85	42	4.68	5.07	5.28	5.50	5.62	5.70
42	85	43	4.51	4.94	5.17	5.41	5.54	5.62
41	85	44	4.33	4.8	5.05	5.31	5.45	5.53
40	85	45	4.13	4.65	4.92	5.21	5.35	5.44
Condenser D	T⁵		14.04	11.23	9.36	7.02	5.62	4.68

^a LIFT = Entering Condenser Water Temperature – Leaving Chilled Water Temperature

where X = Condenser DT + LIFT

 $COP_{adj} = K_{adj} * COP_{std}$

Condenser DT = Leaving Condenser Water Temperature (F) – Entering Condenser Water Temperature (F)

 $K_{adj} = 6.1507 - 0.30244(X) + 0.0062692(X)^2 - 0.000045595(X)^3$

Table B-9I— COPS AND IPLVS FOR NON-STANDARD CENTRIFUGAL CHILLERS > 150 TONS, \leq 300 TONS (TABLE 1-C9)

	Centrifugal Chillers > 150 Tons, ≤ 300 Tons COP _{std} = 5.55							
					Condenser	Flow Rate		
			2 gpm/ton	2.5 gpm/ton	3 gpm/ton	4 gpm/ton	5 gpm/ton	6 gpm/ton
Leaving Chilled Water Temperature (°F)	Entering Condenser Water Temperature (°F)	LIFT ^a (°F)		Requi	ired COP and	IPLV (IPLV=	COP)	
46	75	29	6.17	6.44	6.66	6.99	7.23	7.40
45	75	30	6.08	6.34	6.54	6.84	7.06	7.22
44	75	31	6.00	6.24	6.43	6.71	6.9	7.05
43	75	32	5.91	6.15	6.33	6.58	6.76	6.89
42	75	33	5.83	6.07	6.23	6.47	6.63	6.75
41	75	34	5.74	5.98	6.14	6.36	6.51	6.62
40	75	35	5.65	5.90	6.05	6.26	6.40	6.51
46	80	34	5.74	5.98	6.14	6.36	6.51	6.62
45	80	35	5.65	5.90	6.05	6.26	6.40	6.51
44	80	36	5.56	5.81	5.97	6.17	6.30	6.40
43	80	37	5.46	5.73	5.89	6.08	6.21	6.30
42	80	38	5.35	5.64	5.80	6.00	6.12	6.20
41	80	39	5.23	5.54	5.71	5.91	6.03	6.11
40	80	40	5.10	5.44	5.62	5.83	5.95	6.03
46	85	39	5.23	5.54	5.71	5.91	6.03	6.11
45	85	40	5.10	5.44	5.62	5.83	5.95	6.03
44	85	41	4.96	5.33	5.55	5.74	5.86	5.94
43	85	42	4.81	5.21	5.42	5.66	5.78	5.86
42	85	43	4.63	5.08	5.31	5.56	5.69	5.77
41	85	44	4.45	4.93	5.19	5.46	5.60	5.69
40	85	45	4.24	4.77	5.06	5.35	5.50	5.59
Condenser D	T⁵		14.04	11.23	9.36	7.02	5.62	4.68

³ LIFT = Entering Condenser Water Temperature – Leaving Chilled Water Temperature

where X = Condenser DT + LIFT

 $COP_{adj} = K_{adj} * COP_{std}$

Condenser DT = Leaving Condenser Water Temperature (F) - Entering Condenser Water Temperature (F)

 $K_{adj} = 6.1507 - 0.30244(X) + 0.0062692(X)^2 - 0.000045595(X)^3$

Table B-9J- COPS AND IPLVS FOR NON-STANDARD CENTRIFUGAL CHILLERS > 300 TONS (TABLE 1-C10)

Table B-9J-	COPS AND IP	LVS FOR NO		RD CENTRIFU		RS > 300 TO	NS (TABLE 1	-C10)
			Centrifuç	gal Chillers > 3	300 Tons			
				COP _{std} = 6.1				
					Condenser	Flow Rate		
			2 gpm/ton	2.5 gpm/ton	3 gpm/ton	4 gpm/ton	5 gpm/ton	6 gpm/ton
Leaving Chilled Water	Entering Condenser Water	a						
	Temperature	LIFT ^a						
(°F)	(°F)	(°F)						
				Requ	ired COP and	IPLV (IPLV=	COP)	
46	75	29	6.80	7.11	7.35	7.71	7.97	8.16
45	75	30	6.71	6.99	7.21	7.55	7.78	7.96
44	75	31	6.61	6.89	7.09	7.40	7.61	7.77
43	75	32	6.52	6.79	6.98	7.26	7.45	7.60
42	75	33	6.43	6.69	6.87	7.13	7.31	7.44
41	75	34	6.33	6.60	6.77	7.02	7.18	7.30
40	75	35	6.23	6.50	6.68	6.91	7.06	7.17
46	80	34	6.33	6.60	6.77	7.02	7.18	7.30
45	80	35	6.23	6.50	6.68	6.91	7.06	7.17
44	80	36	6.13	6.41	6.58	6.81	6.95	7.05
43	80	37	6.02	6.31	6.49	6.71	6.85	6.94
42	80	38	5.90	6.21	6.40	6.61	6.75	6.84
41	80	39	5.77	6.11	6.30	6.52	6.65	6.74
40	80	40	5.63	6.00	6.20	6.43	6.56	6.65
46	85	39	5.77	6.11	6.30	6.52	6.65	6.74
45	85	40	5.63	6.00	6.20	6.43	6.56	6.65
44	85	41	5.47	5.87	6.10	6.33	6.47	6.55
43	85	42	5.30	5.74	5.98	6.24	6.37	6.46
42	85	43	5.11	5.60	5.86	6.13	6.28	6.37
41	85	44	4.90	5.44	5.72	6.02	6.17	6.27
40	85	45	4.68	5.26	5.58	5.90	6.07	6.17
Condenser D	T ^b		14.04	11.23	9.36	7.02	5.62	4.68

^a LIFT = Entering Condenser Water Temperature – Leaving Chilled Water Temperature

where X = Condenser DT + LIFT

 $COP_{adj} = K_{adj} * COP_{std}$

Condenser DT = Leaving Condenser Water Temperature (F) - Entering Condenser Water Temperature (F)

 $K_{adj} = 6.1507 - 0.30244(X) + 0.0062692(X)^2 - 0.000045595(X)^3$

Table B-9K- MINIMUM EFFICIENCY REQUIREMENTS FOR WATER HEATING EQUIPMENT (TABLE 1-C11)

Equipment Type			Performance Required prior to 10/29/2001 ^{a, b}	Performance Required as of 10/29/2001 ^b	Test Procedure
Gas Storage Water Heaters	> 75,000 Btu/h and ≤ 155,000 Btu/h	< 4,000 Btu/h/gal	78% E _t	80% E _t	ANSI Z21.10.3
			7.47V + 655 SL, Btu/h	(Q/800 + 110√V) SL, Btu/h	
	> 155,000 Btu/h	< 4,000 Btu/h/gal	78% E _t	80% E _t	
			7.47V + 546 SL, Btu/h	(Q/800 + 110√V)SL, Btu/h	
Gas Instantaneous Water Heaters	> 200,000 Btu/h ^c	≥ 4,000 Btu/h/gal and < 10 gal	80% E _t	80% E _t	ANSI Z21.10.3
	> 200,000 Btu/h ^c	≥ 4,000 Btu/h/gal and ≥ 10 gal	77% E _t	80% E _t	
			13.22V + 385 SL, Btu/h	(Q/800 + 110√V) SL, Btu/h	
Oil Storage Water Heaters	> 105,000 Btu/h and ≤ 155,000 Btu/h	< 4,000 Btu/h/gal	78% E _t	78% E _t	ANSI Z21.10.3
			7.47V + 655 SL, Btu/h	(Q/800 + 110√V) SL, Btu/h	
	> 155,000 Btu/h	< 4,000 Btu/h/gal	78% E _t	78% E _t	
			7.47V + 546 SL, Btu/h	(Q/800 + 110√V) SL, Btu/h	
Oil Instantaneous Water Heaters	> 210,000 Btu/h ^c	≥ 4,000 Btu/h/gal	80% E _t	80% E _t	ANSI Z21.10.3
		and < 10 gal			
	> 210,000 Btu/h ^c	≥ 4,000 Btu/h/gal	77% E _t	78% E _t	
		and ≥ 10 gal	13.22V + 385 SL, Btu/h	(Q/800 + 110√V) SL, Btu/h	

Thermal efficiency (E_t) is a minimum requirements, while standby loss (SL) is a maximum Btu/h based on a nominal 70°F temperature difference between stored water and ambient requirements. In the EF equation, V is the rated volume in gallons. In the SL equation, V is the measured volume in gallons.

^b Thermal efficiency (E_t) is a minimum requirements, while standby loss (SL) is a maximum Btu/h based on a 70° temperature difference between stored water and ambient requirements. In the EF equation, V is the rated volume in gallons. In the SL equation, V is the rated volume in gallons and Q is the nameplate input rate in Btu/h.

c Instantaneous water heaters with input rates below 200,000 Btu/hmust comply with these requirements if the water heater is designed to heat water to temperatures 180°F or higher.

Table B-10A-Illuminance Categories

NOTE: This table is taken from the *Office Lighting American National Standard Practice*, ANSI/IES RP-1, 1993. The table is produced in its entirely, including captions and footnotes. Permission to reprint is pending. TABLE 3: Currently recommended illuminance categories for lighting design --target maintained values (See Table 4 for

Illuminance Values). These recommendations provide a guide for efficient visual performance in office spaces rather than for safety alone. For a tabulation of minimum levels of illumination required for safety, see Table 7. Illuminance

Veiling

Reflectance Accounting (see individual tasks) Copied Tasks Ditto Copy (6) Micro-fiche reader (1) Photographs, mod. detail Thermal copy, poor copy Xerography, 3rd generation (6) and greater Xerography Drafting Tasks Drafting: Mylar High contrast media; India ink, plastic leads, soft graphite leads Low contrast media, lardia graphite leads Vellum: high contrast I Tracing paper: high contrast Overlays (2) Light Table Overlays Light Table Prints: Blue Line Blue prints Sepia prints F E Category E Accounting E Bue Line Blue prints Sepia prints F F E E E E Bue Line Blue prints Sepia prints F E E E E E E E E E E E E	! !! !! !
Accounting (see individual tasks) Copied Tasks Ditto Copy (6) Micro-fiche reader (1) Photograph Photographs, mod. detail Thermal copy, poor copy Xerography, 3rd generation (6) and greater Xerography, 3rd generation (6) and greater E Xerograph Drafting Tasks Drafting: Mylar High contrast media; India ink, plastic leads, soft graphite leads Low contrast media, hard graphite leads Vellum: high contrast low contrast Tracing paper: high contrast Bue Coverlays (2) Light Table C Prints: Blue Line Blueprints Sepia prints F	!! ! !
Copied Tasks Ditto Copy (6) E Micro-fiche reader (1) B Mimeograph D Photographs, mod. detail E Thermal copy, poor copy F Xerography, 3rd generation (6) and greater E Xerograph D Drafting Tasks Drafting: Mylar High contrast media; India ink, plastic leads, soft graphite leads E Low contrast media, hard graphite leads F Vellum: high contrast low contrast low contrast low contrast low contrast low contrast leads E Low contrast media; India ink, plastic leads F Vellum: high contrast leads F Vellum: high contrast leads F Low contrast low contrast leads E Low contrast low contrast leads E Low contrast low contrast E Low contrast leads Low leads l	!! ! !
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Ditto Copy (6)	!! ! !
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Photographs, mod. detail	! ! !
Xerography, 3rd generation (6) and greater Xerograph Drafting Tasks Drafting: Mylar High contrast media; India ink, plastic leads, soft graphite leads Low contrast media, hard graphite leads Vellum: high contrast low contrast Tracing paper: high contrast Tracing paper: high contrast E Overlays (2) Light Table Prints: Blue Line Blueprints Sepia prints E Sepia prints E D D E D D E D D D D D D	! ! !
Xerograph Drafting Tasks Drafting Tasks Drafting: Mylar High contrast media; India ink, plastic leads, soft graphite leads Low contrast media, hard graphite leads Vellum: high contrast low contrast Tracing paper: high contrast E Overlays (2) Light Table Prints: Blue Line Blueprints Sepia prints D C	!!!
Drafting Tasks Drafting: Mylar High contrast media; India ink, plastic leads, soft graphite leads Low contrast media, hard graphite leads Vellum: high contrast low contrast Tracing paper: high contrast I bow contrast Tracing paper: high contrast E Overlays (2) Light Table Prints: Blue Line Blueprints Sepia prints F	!!!
Drafting: Mylar High contrast media; India ink, plastic leads, soft graphite leads Low contrast media, hard graphite leads Vellum: high contrast low contrast Tracing paper: high contrast low contrast F Overlays (2) Light Table Prints: Blue Line Blueprints Sepia prints F C E Blue Sepia prints F C E Blue Sepia prints	!!!
High contrast media; India ink, plastic leads, soft graphite leads Low contrast media, hard graphite leads Vellum: high contrast low contrast F Tracing paper: high contrast low contrast F Overlays (2) Light Table Prints: Blue Line Blueprints Sepia prints F F F F F F F F F F F F F F F F F F F	!!!
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Low contrast media, hard graphite leads Vellum: high contrast low contrast F Tracing paper: high contrast E Overlays (2) Light Table Prints: Blue Line Blueprints Sepia prints F Contract Contract E E Blueprints E Sepia prints	!!!
Vellum: high contrast low contrast F Tracing paper: high contrast low contrast F Overlays (2) Light Table Prints: Blue Line Blueprints Sepia prints E E E E E F C F C F C F F F C F F F	!!!
low contrast Tracing paper: high contrast E Overlays (2) Light Table C Prints: Blue Line Blueprints Sepia prints F F C F C F C F C F C F C F C	!
Tracing paper: high contrast E low contrast F Overlays (2) Light Table C Prints: Blue Line Blueprints E Sepia prints F	!
low contrast Overlays (2) Light Table Prints: Blue Line Blueprints Sepia prints F C E F F F C F F F F F F F F F	!
Overlays (2) Light Table C Prints: Blue Line E Blueprints E Sepia prints F	
Light Table C Prints: Blue Line E Blueprints E Sepia prints F	
Prints: Blue Line E Blueprints E Sepia prints F	
Blueprints E Sepia prints F	
Sepia prints F	
T T	
	!!
CRT Screens (1) B Impact printer: good ribbon D	!!
poor ribbon (6)	
2nd carbon and greater (6)	
Ink jet printer D	
Keyboard reading D	
Machine rooms: active operations D	
tape storage D	
machine area C	
equipement service (3)	
Thermal print E	!
Filing	
(see individual tasks)	
General and Public Areas	
AV areas D	
Conference rooms D	
(critical seeing, refer to individual tasks)	
Display areas (4) C	
Duplicating and off-set printing area D	
Elevators	
Escalators C	
First aid areas E	
Food service (7)	
Hallways	
Janitorial spaces C	
Libraries (7)	
Lobbies and lounges C	
Model making F	
Mail sorting E	
Mechanical rooms: operation B	
equipment service (3)	
Reception area C Rest rooms C	
Rest rooms C Stairs B	
,	
Graphic Design and Material Color selection (5)	

Charting and mapping F	
Graphs E	
Keylining F	
Layout and artwork F	
Photographs, mod. detail E	!!
Handwritten Tasks	
#2 pencil and softer leads D	!
#3 pencil E	!
#4 pencil and harder leads (6)	!
Ball-point pen D	!
Felt-tip pen D	
Handwritten carbon copies (6)	
Non photographically reproducible colors	
Printed Tasks	
6 pt (6) see 2.4 E	!
8 & 10 pt D	!
Glossy magazines D	!!
Maps E	
Newsprint D	
Typed Originals D	
Typed 2nd carbon and later (6)	
Telephone books E	

NOTES:

- 1. Veiling reflections may be produced on glass surfaces. It may be necessary to treat plus weighting factors as minus in order to obtain proper light balance.
- Degradation factors: Overlays--add 1 weighing factor for each overlay
 Used material--estimate additional factors
 See Table 4
- 3. Only when actual equipment service is in progress. May be achieved by a general lighting system or by localized lighting or by portable equipment.
- 4. For details on the lighting of display refer to Recommended Practice for Lighting Merchandise Areas. (10)
- 5. For color matching, the quality of the color of the light source may be important.
- 6. Designing to higher levels to accommodate poor quality tasks should be undertaken only after it is determined that task quality cannot be improved. If a poor quality task cannot be eliminated, its "time-andimportance" factor should be carefully considered before allowing it to govern the illuminance level selection.
- 7. See Reference 9.
- ! Task subject to veiling reflections. Illuminance listed is not an ESI value. Currently, insufficient experience in the use of ESI target values precludes the direct use of Equivalent Sphere Illumination in the present consensus approach recommend illuminance values. Equivalent Sphere Illumination may be used as a tool in determining the effectiveness of controlling veiling reflections and as part of the evaluation of lighting systems.
- !! Especially subject to veiling reflectances. It may be necessary to shield the task or to reorient it.

Definition of Merchandising and Associated Service Areas in Stores

NOTE: This table is taken from the *Recommended Practice for Lighting Merchandising Areas*, IES RP-2. The table is produced in its entirety, including captions and footnotes. Permission to reprint is pending.

Table B-10B–Currently Recommended Illuminance for Lighting Design in Merchandising and Associated Areas -- Target Maintained Levels

		Type of		
Foot- Areas or Tasks candles	Description	Activity Area*	Lux	
Circulation	Area not used for display or	High activity	300	30
	appraisal of merchandise	Medium activity	400	20
	for sales transactions	Low activity	100	10
Merchandise***	That plane area, horizontal	High activity	1000	100
(including	to vertical, where	Medium activity	750	75
showcases & wall	merchandise is displayed and Low	activity	300	30
displays)	readily accessible for			
	customer examination			
Show windows Daytime lighting				
General			2000	200
Feature			10000	1000
Nighttime lighting Main business districts- highly competitive				
General			2000	200
Feature			10000	1000
Secondary business districts				
or small towns				
General			1000	100
Feature			5000	500
Sales Transactions	Areas used for employee price	Reading of	See	
	verification and for	copied, written,	Table 2	
	recording transactions	printed or EDP information		
Support Services	Store spaces where	Alteration fitting	See	
	merchandising is a prime	stock, wrapping and	Table 2	
	consideration	packaging rooms		

NOTES:

One store may encompass all three types within the building: High Activity area -- where merchandise displayed has recognizable usage. Evaluation and viewing time is rapid, and merchandise is sown to attract and stimulate the impulse buying decision; Medium Activity -- where merchandise is familiar in type or usage, but the customer may require time and/or help in evaluation of quality, usage, or for the decision to buy; and Low Activity -- where merchandise is displayed that is purchased less frequently by the customer, who may be unfamiliar with the inherent quality, design, value or usage. Where assistance and time is necessary to reach a buying decision.

^{**} Maintained on the task or in the area at any time.

^{***} Lighting levels to be maintained in the plane of the merchandise.

Fig. 2-1_Currently Recommended Illuminance Categories and Illuminance Values for Lighting Design -Targeted Maintenance Levels

The tabulation that follows is a consolidated listing of the Society's current illuminance recommendations. This listing is intended to guide the lighting designer in selecting an appropriate illuminance for design and evaluation of lighting systems.

Guidance is provided in two forms: (1), in Parts I, II and III as an *Illuminance Category*, representing a range of illuminances (see page 2-3 for a method of selecting a value within each illuminance range); and (2), in parts IV, V and VI as an *Illuminance Value*. Illuminance Values are given in *lux* with an approximate equivalence in footcandles and as such are intended as *target* (nominal) values with deviations expected. These target values also represent maintained values (see page 2-23).

This table has been divided into the six parts for ease of use. Part I provides a listing of both Illuminance Categories and Illuminance Values for generic types of interior activities and normally is to be used when Illuminance Categories for a specific Area/Activity cannot be found in parts II and III. Parts IV, V and VI provide target maintained Illuminance Values for outdoor facilities sports and recreational areas, and transportation vehicles where special considerations apply as discussed on page 2-4.

In all cases the recommendations in this table are based on the assumption that the lighting will be properly designed to take into account the visual characteristics of the task. See the design information in the particular application sections in this Application Handbook for further recommendations.

Table B-10C–Illuminance Categories (Commercial, Institutional, Residential and Public Assembly Interiors)

NOTE: This table is taken from the Figure 2-2 of the <u>IES Lighting Handbook 1982 Application Volume</u>. Part II of the table is produced in its entirety, with captions and footnotes.

Area/Activity	Illuminance
Area/Activity	
Association (see Deading)	Category
Accounting (see Reading)	
Air terminals (see Transportation terminals)	
Armories	C ¹
Art galleries (see Museums)	
Auditoriums	
Assembly	C ¹
Social activity	В
Coolai dolivity	
Banks	
Lobby	
General	С
Writing area	D
Tellers' stations	F ³
Tellers stations	<u> </u>
Barber shops and beauty parlors	E
Barber shops and beauty pariors	
Churches and synagogues	(see page 7-2) ⁴
Charches and Synagogaes	(000 pago / 2)
Club and lodge rooms	
Lounge and reading	D
3	
Conference rooms	
Conferring	D
Critical seeing (refer to individual task)	
3(*************************************	
Court rooms	
Seating area	С
Court activity area	F ³
Court downly area	
Dance halls and discotheques	В
· ·	
Study halls (see Reading)	
Typing (see Reading)	
Sports facilities (see Part V, Sports and	
Recreational Areas)	
Cafeterias (see Food service facilities)	
Dormitories (see Residences)	
Elevator, freight and passenger	С
- 1 11 12 1 1	2 1
Exhibition halls	C ¹
Filing (refer to individual tools)	
Filing (refer to individual task)	

Financial facilities (see Banks)	
Fine halls (see Municipal huildings)	
Fire halls (see Municipal buildings)	
Food service facilities	
Dining areas	
Cashier	D
Cleaning	C
Dining	B^{6}
Food displays (see Merchandising spaces)
Kitchen	Е
Garages parking (see page	14-28)
Constitute stations (see Complex stations)	
Gasoline stations (see Service stations)	
Graphic design and material	
Color selection	F ¹¹
Charting and mapping	F
Graphs	<u>г</u> Е
Keylining	 F
Layout and artwork	 F
Photographs, moderate detail	E ¹³
Health care facilities	
Ambulance (local)	Е
Anesthetizing	E
Autopsy and morgue ^{17, 18}	
Autopsy, general	E
Autopsy table	G
Morgue, general	D
Museum	Е
Cardiac function lab	Е
Central sterile supply	
Inspection, general	E
Inspection	F
At sinks	Е
Work areas, general	D
Processed storage	D
Corridors ¹⁷	
Nursing areas day	С
Nursing areas night	В
Operating areas, delivery, recovery,	
and laboratory suites and service	E
Critical care areas ¹⁷	
General	C
Examination	E
Surgical task lighting	H
Hand washing Cystoscopy room ^{17,18}	F
Dental suite 17	
General	D
Instrument tray	E
Oral Cavity	
Prosthetic laboratory, general	D D
Prosthetic laboratory, work bench	E
Prosthetic laboratory, work benching	F
Recovery room, general	C
reserving room, general	

Recovery room, emergency	
examination	F
	E
Dialysis unit, medical ¹⁷	F
Elevators	С
EKG and specimen room ¹⁷	
General	В
On equipment	С
Emergency outpatient ¹⁷	
General	E
Local	
Endoscopy rooms 17, 18	·
General	E
	D
Peritoneoscopy	
Culdoscopy	D
Examination and treatment rooms 17	
General	D
Local	E
Eye surgery ^{17, 18}	F
Fracture room ¹⁷	
General	E
Local	
Inhalation therapy	
Laboratories ¹⁷	
Specimen collecting	E
Tissue laboratories	F
Microscopic reading room	D
Gross specimen review	F
Chemistry rooms	E
Bacteriology rooms	
General	E
Reading culture plates	F
Hematology	E
Linens	-
Sorting soiled linen	D
Central (clean) linen room	D
Sewing room, general	D
Sewing room, work area	
Linen closet	В
Lobby	C
Locker rooms	C
Medical illustration studio 17, 18	
Medical records	<u>'</u> E
Nurseries ¹⁷	
General ¹⁸	С
Observation and treatment	
Nursing stations ¹⁷	
General	D
Desk	E
Corridors, day	C
Corridors, day Corridors, night	
Medication station	
Obstetric delivery suite ¹⁷	
Labor rooms	
General	C
Local	E
Birthing room	
Delivery area	ı
Scrub, general	F
General	G
Delivery table	(see page 7-19)
Delivery table	(300 page 1-10)

Resuscitation	G
Post delivery recovery area	F F
	<u>=</u>
Substerilizing room	В
Occupational therapy ¹⁷	
Work area, general	<u>D</u>
Work tables or benches	E
Patients' rooms ¹⁷	
General ¹⁸	В
Observation	Α
Critical examination	E
Reading	D
Toilets	D
Pharmacy ¹⁷	
General	E
Alcohol vault	D
Laminar flow bench	F
Night light	A
Parenteral solution room	D
Physical therapy departments	
Gymnasiums	D
Tank rooms	D
Treatment cubicles	D
Postanesthetic recovery room ¹⁷	
General ¹⁸	E
Local	
Pulmonary function laboratories ¹⁷	:
Pullionary function laboratories	
Radiological suite ¹⁷	
Diagnostic section	
General ¹⁸	Α
Waiting area	Α
Radiographic/fluoroscopic room	Α
Film sorting	F
Barium kitchen	E
Radiation therapy section	
General ¹⁸	В
Waiting area	В
Isotope kitchen, general	E
Isotope kitchen, benches	<u>_</u>
Computerized radiotomography section	
Scanning room	<u>B</u>
Equipment maintenance room	E
Solarium	
General	С
Local for reading	D
Stairways	С
Surgical suite ¹⁷	
Operating room, general ¹⁸	F
Operating table (see page	7-15)
Scrub room	F
Instruments and sterile supply room	D
Clean up room, instruments	E E
Anesthesia	C
Substerilizing room	С
Surgical induction room ^{17, 18}	E
Surgical holding area ^{17, 18}	E
Toilets	С
Utility room	D
Waiting areas ¹⁷	
General	С
Local for reading	D
Homes (see Residences)	
Hospitality facilities	
Hospitality lacilities	

(see Hotels, food service facilities)	
Hospitals (see Health care facilities)	
Hotels	
Bathrooms, for grooming	D
Bedrooms, for reading	D
Corridors, elevators and stairs	C
Front desk	E ³
Linen room	
Sewing	F
General	С
Lobby	
General lighting	С
Reading and working areas	D
Canopy (see Part IV, Outdoor Facilities	5)
Have a favorable	(7.5)
Houses of worship	(see page 7-5)
Kitchens (see Food service facilities or R	esidences)
(00000000000000000000000000000000000000	
Libraries	
Reading areas (see Reading)	
Libraries	
Book stacks [vertical 760 millimeters	
(30 inches) above floor]	
Active stacks	D
Inactive stacks	В
Book repair and binding	D
Cataloging	D^{3}
Card files	E
Carrels, individual study areas	
(see Reading) Circulation desks	D
Map, picture and print rooms (see Gra	phic design
and material)	
Audiovisual areas	D
Audio listening areas	D
Microform areas (see Reading)	
Locker rooms	С
Merchandising spaces	
Alteration room	F
Fitting room	
Dressing areas	D
Fitting areas	F
Locker rooms	С
Stock rooms, wrapping and packaging	D
Sales transaction area (see Reading)	
Circulating	(see page 8-7)8
Merchandise	(see page 8-7)8
Feature display	(see page 8-7)8
Show windows	(see page 8-7)8
Motels (see Hotels)	
Municipal buildings fire and police	
Police	
Identification records	F
Jail cells and interrogation rooms	D
Fire hall	D
Museums	
Displays of non-sensitive materials	D
Displays of sensitive materials	(see page 7-34) ²
Lobbies, general gallery areas, corrido	
, g ganor, areas, comac	·

Restoration or conservation shops	
and laboratories	F
and laboratories	
Nursing homes (see Health care facilities	s)
ivaring nomes (see Health care lacinities	3)
Offices	
Accounting (see Reading)	
Audio-visual areas	D
Conference areas (see Conference re	bollis)
Drafting (see Drafting)	lin a)
General and private offices (see Read	iing)
Libraries (see Libraries)	
Lobbies, lounges and reception areas	C E
Mail sorting Off-set printing and duplicating area	
Spaces with VDTs	(see page 5-13)
Parking facilities	(see page 14-28)
Don't officer (see Officer)	
Post offices (see Offices)	
Do a dire se	
Reading	
Copied tasks	a
Ditto copy	E ³
Micro-fiche reader	B ^{12, 13}
Mimeograph	D_
Photograph, moderate detail	E ¹³
Thermal copy, poor copy	F ³
Xerography	D
Xerography, 3rd generation and	
greater	E
Electronic data processing tasks	
CRT screens	B ^{12, 13}
Impact printer	
good ribbon	D
poor ribbon	E
2nd carbon and greater	E
Ink jet printer	D
Keyboard reading	D
Machine rooms	
Active operations	D
Tape storage	D
Machine area	С
Equipment service	E ¹⁰
Thermal print	E
Handwritten tasks	
#2 pencil and softer leads	D^3
#3 pencil	E ³
#4 pencil and harder leads	F ³
Ball-point pen	D ³
Felt-tip pen	D
Handwritten carbon copies	E
Non photographically reproducible	le colors F
Chalkboards	E^3
Printed tasks	
6 point type	E ₃
8 and 10 point type	${D^3}$
Glossy magazines	D ¹³
Maps	E
Newsprint	D
Typed originals	<u>D</u>
Typed Originals Typed 2nd carbon and later	E E
Telephone books	E
Totophone books	

Residences	
General lighting	
Conversation, relaxation and entertainment	: В
Passage areas	В
Specific visual tasks ²⁰	
Dining	С
Grooming	
Makeup and shaving	D
Full-length mirror	D
Handcrafts and hobbies	
Workbench hobbies	
Ordinary tasks	D
Difficult tasks	Е
Critical tasks	F
Easel hobbies	E
Ironing	D
Kitchen duties	
Kitchen counter	
Critical seeing	E
Noncritical	D
Kitchen range	
Difficult seeing	E
Noncritical	D
Kitchen sink	
Difficult seeing	E
Noncritical	D
Laundry	
Preparation and tubs	D
Washer and dryer	D
Music study (piano or organ)	
Simple scores	D
Advanced scores	Е
Substandard size scores	F
Reading	
In a chair	
Books, magazines and newspapers	s D
Handwriting, reproductions and	
poor copies	E
In bed	
Normal	D
Prolonged serious or critical	Е
Desk	
Primary task plane, casual	D
Primary task plane, study	Е
Sewing	
Hand sewing	
Dark fabrics, low contrast	F
Light to medium fabrics	E
Occasional, high contrast	D
Machine sewing	
Dark fabrics, low contrast	F
Light to medium fabrics	E
Occasional, high contrast	D
Table games	D
Restaurants (see Food service facilities)	
Safety (see pag	ge 2-45)
Schools (see Educational facilities)	·
,	
Service spaces (see also Storage rooms)	
Stairways, corridors	С
Elevators, freight and passenger	С
Toilet and washroom	C
<u> </u>	

Service stations	
Service bays (see Part III, Industrial	Group)
Sales room (see Merchandising sp	paces)
Show windows	(see page 8-7)
Stairways (see Service spaces)	
Storage rooms (see Part III, Industrial G	iroup)
Stores (see Merchandising spaces and	Show windows)
Television	(see Section 11)
Theater and motion picture houses	(see Section 11)
Toilets and washrooms	С
Transportation terminals	
Waiting room and lounge	С
Ticket counters	E
Baggage checking	D
Rest rooms	С
Concourse	В
Boarding area	С

Notes:

- ¹Include provisions for higher levels for exhibitions.
- ²Specific limits are provided to minimize deterioration effects.
- ³Task subject to veiling reflections. Illuminance listed is not an Equivalent Sphere Illumination (ESI) value. Currently, insufficient experience in the use of ESI target values precludes the direct use of ESI in the present consensus approach to recommend illuminance values. ESI may be used as a tool in determining the effectiveness of controlling veiling reflections and as a part of the evaluation of lighting systems.
- ⁴Illuminance values are listed based on experience and consensus. Values relate to needs during various religious ceremonies.
- ⁵Degradation factors: Overlays -- add 2 weighting factor for each overlay; Used material -- estimate additional factors.
- ⁶Provide higher level over food service or selection areas.
- ⁷Supplementary illumination as in delivery room must be available.
- 8Illuminance values developed for various degrees of store area activity.
- ⁹Or not less than 1/5 the level in the adjacent areas.
- ¹⁰Only when actual equipment service is in process. May be achieved by a general lighting system or by localized or portable equipment.
- ¹¹For color matching, the spectral quality of the color of the light source is important.
- ¹²Veiling reflections may be produced on glass surfaces. It may be necessary to treat plus weighting factors as minus in order to obtain proper illuminance.
- ¹³Especially subject to veiling reflections. It may be necessary to shield the task or to reorient it.
- 14Vertica
- ¹⁵Illuminance values may vary widely, depending upon the effect desired, the decorative scheme, and the use made of the room.
- ¹⁶Supplementary lighting should be provided in this space to produce the higher levels required for specific seeing tasks involved.
- ¹⁷Good to high color rendering capability should be considered in these areas. As lamps of higher luminous efficacy and higher color rendering capability become available and economically feasible, they should be applied in all areas of health care facilities.
- ¹⁸Variable (dimming or switching).
- ¹⁹Values based on a 25 percent reflectance, which is average for vegetation and typical outdoor surfaces. These figures must be adjusted to specific reflectances of materials lighted for equivalent brightness. Levels give satisfactory brightness patterns when viewed from dimly lighted terraces or interiors. When viewed from dark areas they may be reduced by at least 1/2; or they may be doubled when a high key is desired.
- ²⁰General lighting should not be less than 1/3 of visual task illuminance nor less than 200 lux [20 footcandles]. ²¹Industry representatives have established a table of single illuminance values which, in their opinion, can be used in preference to employing reference 6. Illuminance values for specific operations can also be determined using illuminance categories of similar tasks and activities found in this table and the application of the appropriate weighting factors in Fig. 2-3.
- appropriate weighting factors in Fig. 2-3.

 ²²Special lighting such that (1) the luminous area is large enough to cover the surface, which is being inspected and (2) the luminance is within the limits necessary to obtain comfortable contrast conditions. This involves the use of sources of large area and relatively low luminance in which the source luminance is the principal factor rather than the illuminance produced at a given point.
- ²³Maximum levels -- controlled system.
- ²⁴Additional lighting needs to be provided for maintenance only.
- ²⁵Color temperature of the light source is important for color matching.
- ²⁶ Select upper level for high speed conveyor systems. For grading redwood lumber 3000 lux [300 footcandles] is required.
- ²⁷Higher levels from local lighting may be required for manually operated cutting machines.
- ²⁸If color matching is critical, use illuminance category G.

	Lamp			Ballast	Watts/	
No.	Designation	No.	Abbreviation	Description	Luminaire	Comments
Fluc	orescent Circli	ne				
Fluo	rescent Circline, R	apid	Start (22 W)			
1	FC8T9	1	MAG STD	Magnetic Standard	27	8" OD
Fluo	rescent Circline, R	apid	Start (32 W)			
1	FC12T9	1	MAG STD	Magnetic Standard	45	12" OD
Fluo	rescent Circline, R	apid	Start (40 W)			
1	FC16T9	1	MAG STD	Magnetic Standard	57	16" OD
	orescent 2D					
Com	pact Fluorescent 2	2D (10	0W, GR10q-4 F	our Pin Base)		
1	CFS10W/GR10q	1	MAG STD	Magnetic Standard	16	3.6" across
1	CFS10W/GR10q	1	ELECT	Electronic	13	
2	CFS10W/GR10q	1	ELECT	Electronic	26	
Com	pact Fluorescent 2					
1	CFS16W/GR10q	1	MAG STD	Magnetic Standard	23	5.5" across
1	CFS16W/GR10q	1	ELECT	Electronic	15	
2	CFS16W/GR10q	1	ELECT	Electronic	30	
	pact Fluorescent 2					
1	CFS21W/GR10q	1	MAG STD	Magnetic Standard	31	5.5" across
1	CFS21W/GR10q	1	ELECT	Electronic	21	
2	CFS21W/GR10q	1	ELECT	Electronic	42	
	pact Fluorescent 2			•		
1	CFS28W/GR10q	1	MAG STD	Magnetic Standard	38	8.1" across
1	CFS28W/GR10q	1	ELECT	Electronic	28	
2	CFS28W/GR10q	1	ELECT	Electronic	56	
	pact Fluorescent 2					
1	CFS38W/GR10q	1	ELECT	Electronic	37	8.1" across
2	CFS38W/GR10q	1	ELECT	Electronic	74	
Com	pact Fluorescent	Twin	(5 W, G23 Two	Pin Base - F5TT Lamp)		
1	CFT5W/G23	1	MAG STD	Magnetic Standard	9	4.1" MOL
2	CFT5W/G23	2	MAG STD	Magnetic Standard	18	
Com	pact Fluorescent 7	<u>Twin</u>	(7 W, G23 Two	Pin Base - F7TT Lamp)		
1	CFT7W/G23	1	MAG STD	Magnetic Standard	11	5.3" MOL
2	CFT7W/G23	2	MAG STD	Magnetic Standard	22	

	Lamp			Ballast	Watts/				
No.	Designation	No.	Abbreviation	Description	Luminaire	Comments			
Com	Compact Fluorescent Twin (9 W, G23 Two Pin Base - F9TT Lamp)								
1	CFT9W/G23	1	MAG STD	Magnetic Standard	13	6.5" MOL			
2	CFT9W/G23	2	MAG STD	Magnetic Standard	26				
Com	pact Fluorescent	Γwin ((13 W, GX23 T	wo Pin Base - F13TT)					
1	CFT13W/GX23	1	MAG STD	Magnetic Standard	17	7.5" MOL			
2	CFT13W/GX23	2	MAG STD	Magnetic Standard	34				
Com	pact Fluorescent (Duad	(9 W. G23-2 T	wo Pin Base - F9DTT Lar	nn)				
1	CFQ9W/G23-2	1	MAG STD 120	120 V Magnetic Standard		4.4" MOL			
2	CFQ9W/G23-2	2	MAG STD 120	120 V Magnetic Standard		4.4 MOL			
	pact Fluorescent (_	(13 W. G24d-	1 Two Pin Base - F13DTT					
1	CFQ13W/G24d-1	1	MAG STD 120	120 V Magnetic Standard		6.0" MOL			
2	CFQ13W/G24d-1	2	MAG STD 120	120 V Magnetic Standard		0.002			
$1 \bar{1}$	CFQ13W/G24d-1	1	MAG STD 277	227 V Magnetic Standard					
2	CFQ13W/G24d-1	2	MAG STD 277	227 V Magnetic Standard					
Com	pact Fluorescent (Quad	(13 W, GX23-	2 Two Pin Base)					
1	CFQ13W/GX23-2	1	MAG STD	Magnetic Standard	17	4.8" MOL			
2	CFQ13W/GX23-2	2	MAG STD	Magnetic Standard	34				
Com	pact Fluorescent (Quad	(16W GX32d-	1 Two Pin Base)					
1	CFQ16W/GX32d-1	1	MAG STD	Magnetic Standard	20	5.5" MOL			
2	CFQ16W/GX32d-1	2	MAG STD	Magnetic Standard	40				
Com	pact Fluorescent (Quad		2 Two Pin Base - F18DTT	Lamp)				
1	CFQ18W/G24d-2	1	MAG STD 120	120 V Magnetic Standard		6.8" MOL			
2	CFQ18W/G24d-2	2	MAG STD 120	120 V Magnetic Standard					
1	CFQ18W/G24d-2	1	MAG STD 277	227 V Magnetic Standard					
2	CFQ18W/G24d-2	2	MAG STD 277	227 V Magnetic Standard	44				
_	pact Fluorescent (Two Pin Base)					
1	CFQ22W/GX32d-2	1	MAG STD	Magnetic Standard	27	6.0" MOL			
2	CFQ22W/GX32d-2	2.	MAG STD	Magnetic Standard	. 54				
		-		3 Two Pin Base - F26DTT		- 0" 1401			
1	CFQ26W/G24d-3	1	MAG STD 120	120 V Magnetic Standard		7.6" MOL			
2	CFQ26W/G24d-3	2	MAG STD 120 MAG STD 277	120 V Magnetic Standard					
1	CFQ26W/G24d-3	1	MAG STD 277	227 V Magnetic Standard					
2	CFQ26W/G24d-3	2		227 V Floatronia					
1	CFQ26W/G24d-3	1	ELECT 277V	277 V Electronic	27 54				
2	CFQ26W/G24d-3	2	ELECT 277V	277 V Electronic	54				

	Lamp			Ballast	Watts/	
No.	Designation	No.	Abbreviation	Description	Luminaire	Comments
Com	pact Fluorescent (Quad	(28W GX32d	Two Pin Base)		
1	CFQ28W/GX32d-3	1	MAG STD	Magnetic Standard	34	6.8" MOL
2	CFQ28W/GX32d-3	2	MAG STD	Magnetic Standard	68	
Com	noot Eluorooont (Juga	(10 W C24a	1 Four Din Book		
	pact Fluorescent (MAG STD 120	1 Four Pin Base)	40	4.011.84.01
1	CFQ10W/G24q-1	1	MAG STD 120 MAG STD 120	120 V Magnetic Standard		4.6" MOL
2	CFQ10W/G24q-1	2	MAG STD 120 MAG STD 277	120 V Magnetic Standard	32	
1	CFQ10W/G24q-1	1	MAG STD 277	227 V Magnetic Standard	13	
2		2.		227 V Magnetic Standard	26	
	pact Fluorescent (•	1 Four Pin Base)		
1		1	MAG STD 120	120 V Magnetic Standard		6.0" MOL
2		2	MAG STD 120	120 V Magnetic Standard	36	
1	CFQ13W/G24q-1	1	MAG STD 277	227 V Magnetic Standard	16	
2	CFQ13W/G24q-1	2	MAG STD 277	227 V Magnetic Standard	32	
Com	pact Fluorescent (Quad	(13 W, GX7 F	our Pin Base)		
1	CFQ13W/GX7	1	MAG STD	Magnetic Standard		4.8" MOL
2	CFQ13W/GX7	2	MAG STD	Magnetic Standard	34	
Com	pact Fluorescent (Quad		2 Four Pin Base)		
1	CFQ18W/G24q-2	1	MAG STD 120	120 V Magnetic Standard	25	6.8" MOL
2	CFQ18W/G24q-2	2	MAG STD 120	120 V Magnetic Standard	50	
1	CFQ18W/G24q-2	1	MAG STD 277	227 V Magnetic Standard	22	
2	CFQ18W/G24q-2	2	MAG STD 277	227 V Magnetic Standard	44	
Com	pact Fluorescent ¹	Triple	(13 W. GX24c	-1 Four Pin Base)		
1	CFM 13W/GX24q-1	1	MAG STD	Magnetic Standard	18	4.2" MOL
2	CFM 13W/GX24q-1	2	MAG STD	Magnetic Standard	36	
_	pact Fluorescent					
1	CFM 18W/GX24q-2	1	MAG STD	Magnetic Standard	25	5.0" MOL
2	CFM 18W/GX24q-2	2	MAG STD	Magnetic Standard	50	
	pact Fluorescent			•	- -	
1	CFM 26W/GX24q-3	1	MAG STD	Magnetic Standard	37	4.9 to 5.4" MOL
2	CFM 26W/GX24q-3	2	MAG STD	Magnetic Standard	74	

	Lamp			Ballast	Watts/	
No.	Designation	No.	Abbreviation	Description	Luminaire	Comments
Fluore	scent Twin (18W	/ - F18	BTT Lamp)			
1	FT18W/2G11	1	MAG EE	Magnetic Energy Efficient	23	
2	FT18W/2G11	1	MAG EE	Magnetic Energy Efficient	46	
3	FT18W/2G11	1.5	MAG EE	Magnetic Energy Efficient	69	Tandem wired
3	FT18W/2G11	2	MAG EE	Magnetic Energy Efficient	69	
4	FT18W/2G11	2	MAG EE	Magnetic Energy Efficient	92	(2) Two-lamp
						ballasts
1	FT18W/2G11	1	ELECT	Electronic	17	
2	FT18W/2G11	1	ELECT	Electronic	35	
3	FT18W/2G11	1.5	ELECT	Electronic	52	Tandem wired
3	FT18W/2G11	2	ELECT	Electronic	52	
4	FT18W/2G11	2	ELECT	Electronic	70	(2) Two-lamp
						ballasts
	escent Twin (24-2	27W- F		T Lamp)		
1	FT24W/2G11	1	MAG EE	Magnetic Energy Efficient	32	
2	FT24W/2G11	1	MAG EE	Magnetic Energy Efficient	66	
3	FT24W/2G11	1.5	MAG EE	Magnetic Energy Efficient	99	Tandem wired
3	FT24W/2G11	2	MAG EE	Magnetic Energy Efficient	98	
4	FT24W/2G11	2	MAG EE	Magnetic Energy Efficient	132	(2) Two-lamp
						ballasts
1	FT24W/2G11	1	ELECT	Electronic	21	
2	FT24W/2G11	1	ELECT	Electronic	43	
3	FT24W/2G11	1.5	ELECT	Electronic	64	Tandem wired
3	FT24W/2G11	2	ELECT	Electronic	64	
4	FT24W/2G11	2	ELECT	Electronic	86	(2) Two-lamp
 _ .	. =					ballasts
	escent Twin (36-3			• •		
1	FT36W/2G11	1	MAG EE	Magnetic Energy Efficient	51	
2	FT36W/2G11	1	MAG EE	Magnetic Energy Efficient	66	Tour days wine d
3	FT36W/2G11	1.5	MAG EE	Magnetic Energy Efficient	99	Tandem wired
3	FT36W/2G11	2	MAG EE	Magnetic Energy Efficient	117	(O) T I
4	FT36W/2G11	2	MAG EE	Magnetic Energy Efficient	132	(2) Two-lamp
4	ET26\\\\\20044	1	ELECT	Floatrania	27	ballasts
1	FT36W/2G11	1	ELECT	Electronic	37 70	
2	FT36W/2G11	1	ELECT	Electronic	70 105	Tandem wired
3 3	FT36W/2G11 FT36W/2G11	1.5	ELECT	Electronic	105 107	Tandom Willou
4		2 2	ELECT	Electronic		(2) Two lamp
4	FT36W/2G11	2	ELECT	Electronic	140	(2) Two-lamp ballasts
						บลแลงเจ

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	Lamp			Ballast	Watts/	
No.	Designation	No.	Abbreviation	Description	Luminaire	Comments
Fluore	escent Twin (40 V	V - F4	0TT Lamp)			
1	FT40W/2G11	1	MAG EE	Magnetic Energy Efficient	43	
2	FT40W/2G11	1	MAG EE	Magnetic Energy Efficient	86	
3	FT40W/2G11	1.5	MAG EE	Magnetic Energy Efficient	123	Tandem wired
3	FT40W/2G11	2	MAG EE	Magnetic Energy Efficient	130	
4	FT40W/2G11	2	MAG EE	Magnetic Energy Efficient	172	(2) Two-lamp ballasts
1	FT40W/2G11	1	ELECT	Electronic	36	
2	FT40W/2G11	1	ELECT	Electronic	71	
2	FT40W/2G11	1	ELECT	Electronic	70	
3	FT40W/2G11	1	ELECT	Electronic	98	
3	FT40W/2G11	1.5	ELECT	Electronic	100	Tandem wired
3	FT40W/2G11	2	ELECT	Electronic	107	
4	FT40W/2G11	2	ELECT	Electronic		(2) Two-lamp ballasts
2	FT40W/2G11	1	ELECT RO	Elec. Reduce Output (75%)	59	
3	FT40W/2G11	1.5	ELECT DIM	Electronic Dimming (to 1%)	105	Tandem wired
4	FT40W/2G11	2	ELECT DIM	Electronic Dimming (to 1%)		(2) two-lamp ballasts
Fluore	escent Twin (50 V	V - F5	0TT Lamp)			
1	FT50W/2G11	1	ELECT	Electronic	54	
2	FT50W/2G11	1	ELECT	Electronic	106	
3	FT50W/2G11	1	ELECT	Electronic	98	
3	FT50W/2G11	1.5	ELECT	Electronic	159	Tandem wired
3	FT50W/2G11	2	ELECT	Electronic	160	
4	FT50W/2G11	2	ELECT	Electronic	212	(2) Two-lamp
Fluore	escent Twin (55 V	V - F5	5TT Lamp)			ballasts
1	FT55W/2G11	1	ELECT	Electronic	62	
2 ft [luorooont II Tub	0 Oc	tio (22)M ED ()24T0 amp)		
2 π. FI	luorescent U-Tub FB31T8	0.5	MAG EE	Magnetic Energy Efficient	35	Tandem wired
	FB31T8	0.5	MAG EE	Magnetic Energy Efficient	36	
1 2	FB31T8	-	MAG EE		69	
3	FB31T8	1 1.5	MAG EE	Magnetic Energy Efficient Magnetic Energy Efficient		Tandem wired
3	FB31T8	2	MAG EE	Magnetic Energy Efficient	104	
	1 00110		IVIAG LL	Magnetic Energy Emclent	100	

	Lamp			Ballast	Watts/	
No.	Designation	No.	Abbreviation	Description	Luminaire	Comments
1	FB31T8	0.5	ELECT	Electronic	31	Tandem wired
1	FB31T8	1	ELECT	Electronic	39	
2	FB31T8	1	ELECT	Electronic	62	
3	FB31T8	1	ELECT	Electronic	92	
3	FB31T8	1.5	ELECT	Electronic	93	Tandem wired
3	FB31T8	2	ELECT	Electronic	101	
2	FB31T8	1	ELECT IS	Electronic Instant Start	61	
3	FB31T8	1	ELECT IS	Electronic Instant Start	88	
2 ft. Fl	luorescent U-Tul	be Ene	ergy-Saving (3			
1	FB40T12/ES	0.5	MAG EE	Magnetic Energy Efficient	36	Tandem wired
1	FB40T12/ES	1	MAG EE	Magnetic Energy Efficient	43	
2	FB40T12/ES	1	MAG EE	Magnetic Energy Efficient	72	
3	FB40T12/ES	1	MAG EE	Magnetic Energy Efficient	105	
3	FB40T12/ES	1.5	MAG EE	Magnetic Energy Efficient	108	Tandem wired
3	FB40T12/ES	2	MAG EE	Magnetic Energy Efficient	115	
1	FB40T12/ES	0.5	ELECT	Electronic	30	Tandem wired
1	FB40T12/ES	1	ELECT	Electronic	31	
2	FB40T12/ES	1	ELECT	Electronic	59	
3	FB40T12/ES	1	ELECT	Electronic	90	
3	FB40T12/ES	1.5	ELECT	Electronic	88	Tandem wired
3	FB40T12/ES	2	ELECT	Electronic	90	
	luorescent U-Tul					
1	FB40T12	0.5	MAG EE	Magnetic Energy Efficient	43	Tandem wired
1	FB40T12	1	MAG EE	Magnetic Energy Efficient	48	
2	FB40T12	1	MAG EE	Magnetic Energy Efficient	86	
3	FB40T12	1	MAG EE	Magnetic Energy Efficient	127	
3	FB40T12	1.5	MAG EE	Magnetic Energy Efficient	129	Tandem wired
3	FB40T12	2	MAG EE	Magnetic Energy Efficient	134	
1	FB40T12	0.5	ELECT	Electronic	35	Tandem wired
1	FB40T12	1	ELECT	Electronic	36	
2	FB40T12	1	ELECT	Electronic	67	
3	FB40T12	1	ELECT	Electronic	100	
3	FB40T12	1.5	ELECT	Electronic	101	Tandem wired
3	FB40T12	2	ELECT	Electronic	103	

	Lamp			Ballast	Watts/					
No.	Designation	No.	Abbreviation	Description	Luminaire	Comments				
Fluore	Fluorescent Preheat T5 (4W)									
1	F4T5	1	MAG STD	Magnetic Standard	8	6" MOL				
Fluore	escent Preheat T	5 (6W)								
1	F6T5	1	MAG STD	Magnetic Standard	10	9" MOL				
Fluore	escent Preheat T	5 (8W)								
1	F8T5	1	MAG STD	Magnetic Standard	12	12" MOL				
	escent Preheat T	8 (1 5W								
1	F15T8	1	MAG STD	Magnetic Standard	19	18" MOL				
Fluore	escent Preheat T	12 (15 ¹	•							
1	F15T12	1	MAG STD	Magnetic Standard	19	18" MOL				
Fluore	escent Preheat T	12 (20)								
1	F20T12	1	MAG STD	Magnetic Standard		24" MOL				
2	F20T12	1	MAG STD	Magnetic Standard	50	24" MOL				
Fluore	escent Preheat T	8 (30W	/)							
1	F30T8	1	MAG STD	Magnetic Standard	46	30" MOL				
2	F30T8	1	MAG STD	Magnetic Standard	79	30" MOL				
Fluore	escent Preheat T	12 (30)	W)							
1	F30T12	1	MAG STD	Magnetic Standard	46	30" MOL				
2	F30T12	1	MAG STD	Magnetic Standard	79	30" MOL				
2	F30T12	1	MAG EE	Magnetic Energy Efficient	74	30" MOL				
1	F30T12	1	ELECT	Electronic	31	30" MOL				
2	F30T12	2	ELECT	Electronic	63	30" MOL				
2 foot	: Fluorescent Rap	id Sta	rt T8 (17W)							
1	F17T8	1	MAG EE	Magnetic Energy Efficient	24					
2	F17T8	1	MAG EE	Magnetic Energy Efficient	45					
1	F17T8	1	ELECT	Electronic	22					
2	F17T8	1	ELECT	Electronic	33					
3	F17T8	1	ELECT	Electronic	53					
3	F17T8	2	ELECT	Electronic	55					
4	F17T8	1	ELECT	Electronic	63					
4	F17T8	2	ELECT	Electronic	66	(2) two-lamp ballasts				

	Lamp			Ballast	Watts/			
No.	Designation	No.	Abbreviation	Description	Luminaire	Comments		
3 foot Fluorescent Rapid Start T8 (25W)								
1	F25T8	1	MAG EE	Magnetic Energy Efficient	33			
2	F25T8	1	MAG EE	Magnetic Energy Efficient	65			
1	F25T8	1	ELECT	Electronic	27			
2	F25T8	1	ELECT	Electronic	48			
3	F25T8	1	ELECT	Electronic	68			
3	F25T8	2	ELECT	Electronic	75			
4	F25T8	1	ELECT	Electronic	89			
4	F25T8	2	ELECT	Electronic	96	(2) two-lamp		
						ballasts		
4 foot l	Fluorescent Rap	oid Sta	ert Octic (32W)				
1	F32T8	0.5	MAG EE	Magnetic Energy Efficient	35	Tandem wired		
1	F32T8	1	MAG EE	Magnetic Energy Efficient	39			
2	F32T8	1	MAG EE	Magnetic Energy Efficient	70			
3	F32T8	1.5	MAG EE	Magnetic Energy Efficient		Tandem wired		
3	F32T8	2	MAG EE	Magnetic Energy Efficient	109			
4	F32T8	2	MAG EE	Magnetic Energy Efficient	140	(2) two-lamp		
				3 3		ballasts		
1	F32T8	0.5	ELECT	Electronic	31	Tandem wired		
1	F32T8	1	ELECT	Electronic	32			
2	F32T8	1	ELECT	Electronic	62			
3	F32T8	1	ELECT	Electronic	93			
3	F32T8	1.5	ELECT	Electronic	50	Tandem wired		
3	F32T8	2	ELECT	Electronic	94			
4	F32T8	1	ELECT	Electronic	114			
4	F32T8	2	ELECT	Electronic	124	(2) two-lamp		
						ballasts		
2	F32T8	1	ELECT IS	Electronic Instant Start	63			
3	F32T8	1	ELECT IS	Electronic Instant Start	96			
3	F32T8	1.5	ELECT IS	Electronic Instant Start	30	Tandem wired		
4	F32T8	1	ELECT IS	Electronic Instant Start	124			
4	F32T8	2	ELECT IS	Electronic Instant Start	126	(2) two-lamp ballasts		

	Lamp			Ballast	Watts/				
No.	Designation	No.	Abbreviation	Description		Comments			
	Ü								
4 foot	4 foot Fluorescent Rapid Start Octic (32W) (cont.)								
2	F32T8	1	ELECT RO	Electronic Reduce Output (75%)	51				
3	F32T8	1	ELECT RO	Electronic Reduce Output (75%)	76				
3	F32T8	1.5	ELECT RO	Electronic Reduce Output (75%)	77	Tandem wired			
4	F32T8	1	ELECT RO	Electronic Reduce Output (75%)	100				
4	F32T8	2	ELECT RO	Electronic Reduce Output (75%)	102	(2) two-lamp ballasts			
2	F32T8	1	ELECT TL	Electronic Two Level (50 & 100%)	65				
3	F32T8	1.5	ELECT TL	Electronic Two Level (50 & 100%)	98	Tandem wired			
4	F32T8	2	ELECT TL	Electronic Two Level (50 & 100%)	130	(2) two-lamp ballasts			
2	F32T8	1	ELECT AO	Electronic Adjustable Output (to 15%)	73				
3	F32T8	1.5	ELECT AO	Electronic Adjustable Output (to 15%)	110	Tandem wired			
4	F32T8	2	ELECT AO	Electronic Adjustable Output (to 15%)	146	(2) two-lamp ballasts			
2	F32T8	1	ELECT DIM	Electronic Dimming (to 1%)	75				
3	F32T8	1.5	ELECT DIM	Electronic Dimming (to 1%)	113	Tandem wired			
4	F32T8	2	ELECT DIM	Electronic Dimming (to 1%)	150	(2) two-lamp ballasts			
5 foot	Fluorescent Rap	oid Sta	art (40W)						
1	F40T8	1	MAG EE	Magnetic Energy Efficient	50				
2	F40T8	1	MAG EE	Magnetic Energy Efficient	92				
1	F40T8	1	ELECT	Electronic	46				
2	F40T8	1	ELECT	Electronic	79				
3	F40T8	2	ELECT	Electronic	109				
3 foot	Fluorescent Rap	id Sta	art Energy-Sa	ving (25W)					
1	F30T12/ES	1	MAG STD	Magnetic Standard	42				
2	F30T12/ES	1	MAG STD	Magnetic Standard	74				
3	F30T12/ES	1.5	MAG STD	Magnetic Standard	111	Tandem wired			
3	F30T12/ES	2	MAG STD	Magnetic Standard	116				
2	F30T12/ES	1	MAG EE	Magnetic Energy Efficient	66				
1	F30T12/ES	1	ELECT	Electronic	26				
2	F30T12/ES	1	ELECT	Electronic	53				

	Lamp			Ballast	Watts/	
No.	Designation	No.	Abbreviation	Description	Luminaire	Comments
3 foot	t Fluorescent Rap	id Sta	art Standard (3	80W)		
1	F30T12	1	MAG STD	Magnetic Standard	46	
2	F30T12	1	MAG STD	Magnetic Standard	79	
3	F30T12	1.5	MAG STD	Magnetic Standard	118	Tandem wired
3	F30T12	2	MAG STD	Magnetic Standard	125	
4 foot	t Fluorescent Rap	id Sta	art Energy-Sav	ving Plus (32W)		
1	F40T12/ES Plus	0.5	MAG EE	Magnetic Energy Efficient	34	Tandem wired
1	F40T12/ES Plus	1	MAG EE	Magnetic Energy Efficient	41	
2	F40T12/ES Plus	1	MAG EE	Magnetic Energy Efficient	68	
3	F40T12/ES Plus	1	MAG EE	Magnetic Energy Efficient	99	
3	F40T12/ES Plus	1.5	MAG EE	Magnetic Energy Efficient	102	Tandem wired
3	F40T12/ES Plus	2	MAG EE	Magnetic Energy Efficient	109	
4	F40T12/ES Plus	2	MAG EE	Magnetic Energy Efficient	136	(2) Two-lamp
						ballasts
4 foot	t Fluorescent Rap	id Sta		ring (34W)		
1	F40T12/ES	0.5	MAG STD**	Magnetic Standard	42	Tandem wired
1	F40T12/ES	1	MAG STD**	Magnetic Standard	48	
2 3	F40T12/ES	1	MAG STD**	Magnetic Standard	82	
	F40T12/ES	1.5	MAG STD**	Magnetic Standard	122	Tandem wired
3	F40T12/ES	2	MAG STD**	Magnetic Standard	130	
4	F40T12/ES	2	MAG STD**	Magnetic Standard	164	(2) Two-lamp
						ballasts
1	F40T12/ES	0.5	MAG EE	Magnetic Energy Efficient	36	Tandem wired
1	F40T12/ES	1	MAG EE	Magnetic Energy Efficient	43	
2	F40T12/ES	1	MAG EE	Magnetic Energy Efficient	72	
3	F40T12/ES	1	MAG EE	Magnetic Energy Efficient	105	
3	F40T12/ES	1.5	MAG EE	Magnetic Energy Efficient	108	Tandem wired
3	F40T12/ES	2	MAG EE	Magnetic Energy Efficient	112	
4	F40T12/ES	2	MAG EE	Magnetic Energy Efficient	144	(2) Two-lamp ballasts
2	F40T12/ES	1	MAG HC	Magnetic Heater Cutout	58	
3	F40T12/ES	1.5	MAG HC	Magnetic Heater Cutout	87	Tandem wired
4	F40T12/ES	2	MAG HC	Magnetic Heater Cutout	116	(2) Two-lamp ballasts
2	F40T12/ES	1	MAG HC FO	Mag. Heater Cutout Full Light	66	
3	F40T12/ES	1.5	MAG HC FO	Mag. Heater Cutout Full Light	99	Tandem wired
4	F40T12/ES	2	MAG HC FO	Mag. Heater Cutout Full Light	132	(2) Two-lamp ballasts

	Lamp			Ballast	Watts/			
No.	Designation	No.	Abbreviation	Description	Luminaire	Comments		
4 foot Fluorescent Rapid Start Energy-Saving (34W) (cont.)								
1	F40T12/ES	0.5	ELECT	Electronic	30	Tandem wired		
1	F40T12/ES	1	ELECT	Electronic	31			
2	F40T12/ES	1	ELECT	Electronic	62			
3	F40T12/ES	1	ELECT	Electronic	90			
3	F40T12/ES	1.5	ELECT	Electronic	93	Tandem wired		
3	F40T12/ES	2	ELECT	Electronic	93			
4	F40T12/ES	1	ELECT	Electronic	121			
4	F40T12/ES	2	ELECT	Electronic	124	(2) Two-lamp ballasts		
2	F40T12/ES	1	ELECT AO	Elec. Adjustable Output (to 15%)	60			
3	F40T12/ES	1.5	ELECT AO	Elec. Adjustable Output (to 15%)	90	Tandem wired		
4	F40T12/ES	2	ELECT AO	Elec. Adjustable Output (to 15%)	120	(2) Two-lamp ballasts		
4 foot	Fluorescent Rap	oid Sta	art Standard (40W)				
1	F40T12	0.5	MAG STD**	Magnetic Standard	26	Tandem wired		
1	F40T12	1	MAG STD**	Magnetic Standard	52			
2	F40T12	1	MAG STD**	Magnetic Standard	96			
3	F40T12	1.5	MAG STD**	Magnetic Standard	144	Tandem wired		
3	F40T12	2	MAG STD**	Magnetic Standard	148			
4	F40T12	2	MAG STD**	Magnetic Standard	192	(2) Two-lamp ballasts		
1	F40T12	0.5	MAG EE	Magnetic Energy Efficient	44	Tandem wired		
1	F40T12	1	MAG EE	Magnetic Energy Efficient	46			
2	F40T12	1	MAG EE	Magnetic Energy Efficient	88			
3	F40T12	1	MAG EE	Magnetic Energy Efficient	127			
3	F40T12	1.5	MAG EE	Magnetic Energy Efficient	132	Tandem wired		
3	F40T12	2	MAG EE	Magnetic Energy Efficient	134			
4	F40T12	2	MAG EE	Magnetic Energy Efficient	176	(2) Two-lamp ballasts		
2	F40T12	1	MAG HC	Magnetic Heater Cutout	71			
3	F40T12	1.5	MAG HC	Magnetic Heater Cutout	107	Tandem wired		
4	F40T12	2	MAG HC	Magnetic Heater Cutout	142	(2) Two-lamp ballasts		

	Lamp			Ballast	Watts/	
No.	Designation	No.	Abbreviation	Description	Luminaire	Comments
4 foot	Fluorescent Rap	oid Sta	art Standard (, , ,		
2	F40T12	1	MAG HC FO	Magnetic Heater Cutout Full Light	80	
3	F40T12	1.5	MAG HC FO	Magnetic Heater Cutout Full Light	120	Tandem wired
4	F40T12	2	MAG HC FO	Magnetic Heater Cutout Full Light	160	(2) Two-lamp
						ballasts
1	F40T12	0.5	ELECT	Electronic	00	Tandem wired
1	F40T12	1	ELECT	Electronic	37	
2	F40T12	1	ELECT	Electronic	72	
3	F40T12	1	ELECT	Electronic	107	
3	F40T12	1.5	ELECT	Electronic	100	Tandem wired
3	F40T12	2	ELECT	Electronic	109	
4	F40T12	1	ELECT	Electronic	135	(a) = 1
4	F40T12	2	ELECT	Electronic	144	(2) Two-lamp
	E40E40		EL EOT DO	Flacture is Dadwar Outrast (750)	0.4	ballasts
2	F40T12	1	ELECT RO	Electronic Reduce Output (75%)	61	
3	F40T12	1	ELECT RO	Electronic Reduce Output (75%)	90	Tandem wired
3	F40T12	1.5	ELECT RO	Electronic Reduce Output (75%)	32	
4	F40T12	2	ELECT RO	Electronic Reduce Output (75%)	122	(2) Two-lamp ballasts
2	F40T12	1	ELECT TL	Elec. Two Level (50 & 100%)	69	
3	F40T12	1.5	ELECT TL	Elec. Two Level (50 & 100%)	10-	Tandem wired
4	F40T12	2	ELECT TL	Elec. Two Level (50 & 100%)	138	(2) Two-lamp ballasts
2	F40T12	1	ELECT AO	Elec. Adjustable Output (to 15%)	73	
3	F40T12	1.5	ELECT AO	Elec. Adjustable Output (to 15%)	110	Tandem wired
4	F40T12	2	ELECT AO	Elec. Adjustable Output (to 15%)		(2) Two-lamp ballasts
2	F40T12	1	ELECT DIM	Electronic Dimming (to 1%)	83	
3	F40T12	1.5	ELECT DIM	Electronic Dimming (to 1%)	125	Tandem wired
4	F40T12	2	ELECT DIM	Electronic Dimming (to 1%)	166	(2) Two-lamp ballasts

	Lamp			Ballast	Watts/	
No.	Designation	No.	Abbreviation	Description	Luminaire	Comments
4 foot	Fluorescent Rap	id Sta	art Extended (Output (42W)		
2	F40T10/EO	1	MAG EE	Magnetic Energy Efficient	92	
3	F40T10/EO	1.5	MAG EE	Magnetic Energy Efficient	138	Tandem wired
4	F40T10/EO	2	MAG EE	Magnetic Energy Efficient	184	(2) Two-lamp ballasts
2	F40T10/EO	1	MAG HC	Magnetic Heater Cutout	74	
3	F40T10/EO	1.5	MAG HC	Magnetic Heater Cutout	111	Tandem wired
4	F40T10/EO	2	MAG HC	Magnetic Heater Cutout	148	(2) Two-lamp ballasts
2	F40T10/EO	1	ELECT	Electronic	74	
3	F40T10/EO	1.5	ELECT	Electronic	111	Tandem wired
4	F40T10/EO	2	ELECT	Electronic	148	(2) Two-lamp ballasts
2	F40T10/EO	1	ELECT RO	Electronic Reduce Output (75%)	63	
3	F40T10/EO	1.5	ELECT RO	Electronic Reduce Output (75%)	95	Tandem wired
4	F40T10/EO	2	ELECT RO	Electronic Reduce Output (75%)	126	(2) Two-lamp ballasts
2	F40T10/EO	1	ELECT TL	Elec. Two Level (50 & 100%)	72	
3	F40T10/EO	1.5	ELECT TL	Elec. Two Level (50 & 100%)	108	Tandem wired
4	F40T10/EO	2	ELECT TL	Elec. Two Level (50 & 100%)	144	(2) Two-lamp ballasts
2	F40T10/EO	1	ELECT AO	Elec. Adjustable Output (to 15%)	73	
3	F40T10/EO	1.5	ELECT AO	Elec. Adjustable Output (to 15%)	110	Tandem wired
4	F40T10/EO	2	ELECT AO	Elec. Adjustable Output (to 15%)		(2) Two-lamp ballasts
2	F40T10/EO	1	ELECT DIM	Electronic Dimming (to 1%)		
3	F40T10/EO	1.5	ELECT DIM	Electronic Dimming (to 1%)	128	Tandem wired
4	F40T10/EO	2	ELECT DIM	Electronic Dimming (to 1%)	170	(2) Two-lamp ballasts

	Lamp			Ballast	Watts/	
No.	Designation	No.	Abbreviation	Description	Luminaire	Comments
8 foo	t Fluorescent Rap	id St	art High Outpu	it Energy-Saving (86W)		
2	F96T8/HO	1	ELECT	Electronic	160	
8 foo	t Fluorescent Rap	id Sta	art High Outpu	it Energy-Saving (95W)		
1	F96T12/HO/ES	1	MAG STD	Magnetic Standard	125	
2	F96T12/HO/ES	1	MAG STD**	Magnetic Standard	227	
2	F96T12/HO/ES	1	MAG EE	Magnetic Energy Efficient	208	
4	F96T12/HO/ES	2	MAG EE	Magnetic Energy Efficient	416	(2) Two-lamp ballasts
2	F96T12/HO/ES	1	ELECT	Electronic	160	
4	F96T12/HO/ES	2	ELECT	Electronic	320	(2) Two-lamp ballasts
8 foo	t Fluorescent Rap	id Sta	art High Outpu	ıt (110W)		
1	F96T12/HO	1	MAG STD	Magnetic Standard	140	
2	F96T12/HO	1	MAG STD**	Magnetic Standard	252	
2	F96T12/HO	1	MAG EE	Magnetic Energy Efficient	237	
4	F96T12/HO	2	MAG EE	Magnetic Energy Efficient	474	(2) Two-lamp ballasts
2	F96T12/HO	1	ELECT	Electronic	190	
4	F96T12/HO	2	ELECT	Electronic	380	(2) Two-lamp ballasts
8 foo	t Fluorescent Rap	id Sta	art Very High C	Output Energy-Saving (19	5W)	
1	F96T12/VHO/ES	1	MAG STD	Magnetic Standard	200	
2	F96T12/VHO/ES	1	MAG STD	Magnetic Standard	325	
4	F96T12/VHO/ES	2	MAG STD	Magnetic Standard		(2) Two-lamp
				U		ballasts
8 foo	t Fluorescent Rap	id St	art Very High (
1	F96T12/VHO	1	MAG STD	Magnetic Standard	230	
2	F96T12/VHO	1	MAG STD	Magnetic Standard	440	
4	F96T12/VHO	2	MAG STD	Magnetic Standard	880	

	Lamp			Ballast	Watts/							
No.	Designation	No.	Abbreviation	Description	Luminaire	Comments						
4 foot	Fluorescent Slin	nline	Energy-Saving	g T12 (32W)								
1	F48T12/ES	1	MAG STD	Magnetic Standard	51							
2	F48T12/ES	1	MAG STD	Magnetic Standard	82							
4 foot	Fluorescent Slin			• ,								
1	F48T12	1	MAG STD	Magnetic Standard	59							
2	F48T12	1	MAG STD	Magnetic Standard	98							
8 foot Fluorescent Instant Start T8 (Slimline with Rare Earth Phosphors)												
1	F96T8	1	ELECT	Electronic	7 1							
2	F96T8	1	ELECT	Electronic	115							
8 foot	Fluorescent Slin	nline	Energy-Saving	g (60W)								
1	F96T12/ES	1	MAG STD	Magnetic Standard	83							
2	F96T12/ES	1	MAG STD**	Magnetic Standard	138							
2	F96T12/ES	1	MAG EE	Magnetic Energy Efficient	123							
4	F96T12/ES	2	MAG EE	Magnetic Energy Efficient	246	(2) Two-lamp						
	F00T40/F0		FLEOT	FI (:	405	ballasts						
2	F96T12/ES	1	ELECT	Electronic	105	(O) T						
4	F96T12/ES	2	ELECT	Electronic	210	(2) Two-lamp ballasts						
8 foot	Fluorescent Slin	nline (Standard (75W	Λ		Dallasis						
1	F96T12	1	MAG STD	Magnetic Standard	100							
2	F96T12	1	MAG STD**	Magnetic Standard	173							
	· -	•										
2	F96T12	1	MAG EE	Magnetic Energy Efficient	158							
4	F96T12	2	MAG EE	Magnetic Energy Efficient	316	(2) Two-lamp						
						ballasts						
2	F96T12	1	ELECT	Electronic	130							
4	F96T12	2	ELECT	Electronic	260	(2) Two-lamp						
	500510				400	ballasts						
2	F96T12	1	ELECT IS	Electronic Instant Start	130	T						
3	F96T12	1.5	ELECT IS	Electronic Instant Start		Tandem						
1	FOCT10	2	EL ECT IO	Floatrania Instant Ctart		wired						
4	F96T12	2	ELECT IS	Electronic Instant Start	260	(2) Two-lamp ballasts						
						บสแสอเอ						

	Lamp			Ballast	Watts/	
No.	Designation	No.	Abbreviation	Description	Luminaire	Comments
Mercu	ry Vapor					
1	MV40	1	MAG STD	Magnetic Standard	51	
1	MV50	1	MAG STD	Magnetic Standard	63	
1	MV75	1	MAG STD	Magnetic Standard	88	
1	MV100	1	MAG STD	Magnetic Standard	119	
1	MV175	1	MAG STD	Magnetic Standard	197	
1	MV250	1	MAG STD	Magnetic Standard	285	
1	MV400	1	MAG STD	Magnetic Standard	450	
1	MV1000	1	MAG STD	Magnetic Standard	1080	
Metal	Halide					
1	MH32	1	MAG STD	Magnetic Standard	42	
1	MH70	1	MAG STD	Magnetic Standard	95	
1	MH100	1	MAG STD	Magnetic Standard	142	
1	MH175	1	MAG STD	Magnetic Standard	210	
1	MH250	1	MAG STD	Magnetic Standard	295	
1	MH400	1	MAG STD	Magnetic Standard	461	
1	MH1000	1	MAG STD	Magnetic Standard	1080	
luinto E		_				
-	Pressure Sodiun		NAAC OTD		4.4	
1	HPS35	1	MAG STD	Magnetic Standard	44	
1	HPS50	1	MAG STD	Magnetic Standard	61	
1	HPS70	1	MAG STD	Magnetic Standard	93	
1	HPS100	1	MAG STD	Magnetic Standard	116	
1	HPS150	1	MAG STD	Magnetic Standard	173	
1	HPS200	1	MAG STD	Magnetic Standard	240	
1	HPS250	1	MAG STD	Magnetic Standard	302	
1	HPS400	1	MAG STD	Magnetic Standard	469	
1	HPS1000	1	MAG STD	Magnetic Standard	1090	
_	ressure Sodium		NAA O OTD			
1 1	LPS18	1	MAG STD	Magnetic Standard	30	
1	LPS35	1	MAG STD	Magnetic Standard	60	
1	LPS55	1	MAG STD	Magnetic Standard	80	
1	LPS90	1	MAG STD	Magnetic Standard	125	
1	LPS135	1	MAG STD	Magnetic Standard	178	
1	LPS180	1	MAG STD	Magnetic Standard	220	

	Lamp			Ballast	Watts/							
No.	Designation	No.	Abbreviation	Description	Luminaire	Comments						
12 Volt Tungsten Halogen, MR 16 & Electronic Transformer												
1	Q20MR16(12V)	1	ELECT	Electronic	23							
1	Q35MR16(12V)	1	ELECT	Electronic	39							
1	Q50MR16(12V)	1	ELECT	Electronic	55							
1	Q70MR16(12V)	1	ELECT	Electronic	78							
	, ,											

* US Energy Policy Act of 1992 affect on lamps

Beginning in April 1994, many common wattage lamp types can no longer be manufactured or imported into the U.S. Federal Energy Legislation has decreed that these lamp types must be eliminated to reduce energy consumption. Lamp Types affected include the following fluorescent lamps:

Fluorescent Lamps	F40U/3 Cool White	F96T12/	W
F40 CW	F40U/3 Warm White	F96T12/	WW
F40 D	F40U/6 Cool White	F96T12/	WWX
F40 D/WM	F40U/6 Warm White Deluxe	F96T12/	WWX/WM
F40 W	F40U/6 Warm White	F96T12/	HO/D
F40 WW	F96T1 CW	F96T12/	HO/CW
	2/		
F40 WWX	F96T1 D	F96T12/	HO/W
	2/		
F40 WWX/WM	F96T1 D/WM	F96T12/	HO/WW
	2/		
Incandescent PAR La	mps	Inc. Refle	ctor Lamps
75PAR38	150PAR38	75R40	200R40
75/65PAR38	150/120PAR38	75R30	
100/80PAR38		150R40	
100 PAR38		100R40	

** US National Appliance Energy Conservation Act of 1988 affect on ballasts

In 1991 using the following Standard Magnetic ballasts was not permitted in the US.

- -Single and two-lamp ballasts for 4' T12 Rapid Start Lamps, 120V & 277V 60Hz
- -Two-lamp ballasts for 8' T-12 Slimline lamps
- -Two-lamp ballasts for 8' T12 high-output rapid start lamps

ALTERNATIVE CALCULATION METHOD For Nonresidential BuildingsSolar Heat Gain Coefficient Compliance

APPLICABLE STANDARD: Energy Efficiency Standards for Nonresidential Buildings

AUDIENCE: Building Officials, Architects, Engineers, Designers and Energy

Documentation Consultants

EFFECTIVE DATE: July 1, 1999 **AVAILABILITY**: July 1, 1999 **LEVEL OF CHANGE**: Optional

Summary:

The California Energy Commission approved a new Alternative Calculation Method (ACM) for energy consultants, designers, architects, and builders to demonstrate compliance with Solar Heat Gain Coefficient (SHGC) values required by the Efficiency Standards for Nonresidential Buildings. This method specifically applies to fenestration products, including glass and frame, that do not have SHGC values published by the National Fenestration Rating Council (NFRC) in their Certified Products Directory. For information on other shading alternatives and how to apply the results of this calculation method, see the *1998 Nonresidential Manual*. Recently the Energy Commission updated the regulations for 1998 nonresidential buildings to express the shading requirements for fenestration products in terms of SHGC of the entire product, including frame. This update only allowed use of the default SHGC for products without certified SHGC values. The SHGC values in the Energy Commission's default table are intended to be conservative and do not represent the types of products typically used in a large portion of nonresidential construction. The majority of products typically used also do not have SHGC values published by NFRC and cannot be used with the 1998 standards unless the Commission

This alternative calculation methodology expands available shading alternatives by providing a method to use the SHGC for the glass alone, which can be used to determine compliance for manufactured, site-assembled, and field-fabricated fenestration products. Instructions are separately provided below for Prescriptive or Performance compliance approaches along with a description of responsibilities for energy consultants/designers/architects, builders, installers, and building department plan and field inspectors.

Compliance Using the Prescriptive and Performance Approach

provides an alternative calculation method for determining compliance.

Site-Assembled Fenestration Products and Field-fabricated Fenestration

This section describes the alternative calculation method for determining compliance for site-assembled and field-fabricated products.

Site-assembled fenestration includes both field-fabricated fenestration and fenestration whose frame is previously cut or formed by a manufacturer with the specific intention of being used with a glass assembly to create a complete fenestration product. Field-fabricated fenestration is a fenestration product whose frame is made at the construction site of standard dimensional lumber or other materials that were not previously cut, or otherwise formed with the specific intention of being used to fabricate a fenestration product.

Use the following equation to calculate the shading value for fenestration that is used to determine compliance. Convert the center of glass shading value, SHGC_c, from the manufacturer's documentation to a shading value for the fenestration product including framing,

SHGCfen

SHGC_{fen} = 0.08 + 0.86 X SHGC_c

Where:

SHGC_c is the SHGC for the center of glass alone, and SHGC_{fen} is the SHGC for the fenestration including glass and frame.

Manufactured Fenestration Products

This section describes the alternative calculation method for determining compliance for manufactured products that do not have SHGC values published by the National Fenestration Rating Council (NFRC) in their Certified Products Directory.

Manufactured Fenestration Products without a SHGC certified to National Fenestration Rating Council, NFRC, are similar to those that have a SHGC certified to NFRC. They are complete products, shipped from the manufacturer with the frame and glazing already assembled. These products may be listed in the *NFRC Certified Products Directory* with their U-factor, but not with a SHGC. To determine compliance with the building efficiency standards the center of glass SHGC from the manufacturer's documentation for the proposed glazing must be converted to an SHGC for the fenestration that includes the framing effect.

Use the following equation to calculate the shading value for fenestration that is used to determine compliance. Convert the center of glass shading value, $SHGC_c$ from the manufacturer's documentation to a shading value for the fenestration product including framing, $SHGC_{fen}$

 $SHGC_{fen} = 0.11 + 0.81 \times SHGC_{c}$

Where:

SHGC_c is the SHGC for the center of glass alone, and

SHGC_{fen} is the SHGC for the fenestration including glass and frame.

Solar Heat Gain Coefficient (SHGC)

Responsibilities for Compliance

This section describes the responsibilities of energy consultants, designers, architects, builders, installers, and building departments when determining compliance with SHGC requirements.

Energy Consultants, Designers, Architects

Products with SHGCs Certified to NFRC

SHGCs can be found in the NFRC *Certified Products Directory*, SV section. Contact NFRC at 301-589-6372 for a copy of the directory or go to NFRC's website at www.nfrc.org for an online database of the directory.

Field-Fabricated Fenestration, Site-Assembled Fenestration and Fenestration Products without SHGC Certified to NFRC

The procedure described below does not apply to site-assembled vertical glazing in buildings with (a) 100,000 sf or more of conditioned floor area and (b) 10,000 sf or more of vertical fenestration area. For these glazing assemblies, use the NFRC 100SB Label Certificate procedure described above. (For projects where the building has 100,000 sf or more of conditioned space and 10,000 sf or more of vertical fenestration area, the SHGC of the vertical glazing must be obtained using NFRC 100SB and must be verified by a Label Certificate for Site-Built Products. The Label Certificate must be included with the plans or be provided on site at the time of inspection.) To determine compliance with the efficiency standards, the center of glass SHGC from the manufacturer's documentation for the proposed glazing must be converted to an SHGC_{fen} for the fenestration that includes the framing effect. For the Prescriptive compliance method, the SHGC_{fen} is then entered into the prescriptive ENV-1 form, Part 2 of 2 and must appear on the plans.

For the Performance compliance method, the $SHGC_{fen}$ output information printed on the Performance ENV-1 form must be listed on the building plans. The PERF-1 and Performance

ENV-1 forms must appear on the plans. The building plan window schedule list must indicate the proposed total $SHGC_{fen}$ values for each fenestration assembly, and these values must be equal to the SHGCs listed on the Performance ENV-1 computer form. (Note: an under-calculation of space conditioning energy can result from entering either too low or too high an $SHGC_{fen}$ for the product.) The proposed design $SHGC_{fen}$ values are entered into the computer program to automatically generate the energy budget of the standard design and the energy use of the proposed design. The building complies if the total energy use of the proposed design is the same or less than the standard design energy budget.

Permit applications must include heat gain documentation for the Building Plan Checker. This documentation must include a copy of the manufacturer's documentation showing the $SHGC_c$, center of glass alone and the calculation used to determine the $SHGC_{fen}$. If the proposed design uses multiple fenestration products or site-assembled fenestration products, a calculation for each different $SHGC_{fen}$ must be attached to the plans along with each glass unit manufacturer's documentation.

Mixed Fenestration Types

If mixed fenestration is included in the compliance analysis, then the compliance submittal must demonstrate which are certified fenestration products and which are non-certified fenestration or site-assembled fenestration products. The manufacturer's documentation and calculations for each product must be included in the submittal, and either the ENV-1 or PERF-1 form must be included on the building plans.

Builder and Installer Responsibilities

The builder is responsible for assuring that the glass documentation showing the SHGC used for determining compliance is provided to the installer. The builder is responsible for obtaining an NFRC Label Certificate for Site-Built Products for the building's vertical glazing if the building is 100,000 sf or more and has 10,000 sf or more of vertical glazing.

The builder is also responsible for assuring that the persons preparing compliance documentation are specifying products that the builder intends to install. The builder must assure that the glazing contractor installs the glass with the same $SHGC_c$ as used for compliance and that the building inspector is provided with manufacturers' documentation showing the $SHGC_c$ for the actual glass product installed. The builder should verify that these fenestration products are clearly shown on the building plans before fenestration products are purchased and installed.

Building Department Responsibilities - Plan Checker

The building department plan checker is responsible for assuring that the plans identify which fenestration is site-assembled and which is not. The plan-checker is responsible for verifying that the SHGC $_{\rm fen}$ and SHGC $_{\rm c}$ for non-certified fenestration products or site-assembled products is identified on the plans, that calculations have been provided showing the conversion from SHGC $_{\rm c}$ to SHGC $_{\rm fen}$, and that manufacturer documentation of the SHGC $_{\rm c}$ has been provided for the fenestration to be installed. Plans should be consistent with the compliance documentation, the calculations showing the conversion from SHGC $_{\rm c}$ to SHGC $_{\rm fen}$, and Prescriptive ENV-1 Part 2 of 2 or Performance ENV-1.

Building Inspector

The building department field inspector is responsible for assuring that manufacturer's documentation has been provided for the installed fenestration. The inspector is responsible for checking the NFRC label for manufactured fenestration products, or the NFRC 100SB Label Certificate for site-built products where appropriate as described below [see "Energy Consultants, Designers, Architects: Products with SHGCs Certified to NFRC" above].

All manufactured fenestration products must have either an NFRC label or manufacturer's label with default SHGCs from Table 1-E.

All site-assembled fenestration products in buildings 100,000 sf of conditioned floor area or more and 10,000 sf of vertical fenestration area or more must have either an NFRC Label Certificate for

Site-Built Fenestration Products or a manufacturer's certificate with a default SHGC from Table 1-E.

Site-assembled vertical fenestration products in buildings less than 100,000 sf, or buildings with less than 10,000 sf of vertical glazing, may use either of the rating/labeling methods described in (b) above, or the SHGC_{fen} calculation method described in this section.

Horizontal glazing that does not have a certified NFRC SHGC may use any of the above methods for determining and labeling or certifying the SHGC.

The field inspector is responsible for assuring that the certified SHGC, or SHGC $_c$ and SHGC $_{fen}$, for the installed fenestration is consistent with the plans, the Prescriptive ENV-1 Part 2 of 2 or the Performance PERF-1 and Performance ENV-1, and that manufacturer documentation is consistent with the product installed in the building. Plans shall indicate which fenestration is site-assembled or is a fenestration product without SHGCs certified to the NFRC.

Thermal Transmittance (U-Factor)

Responsibilities for Compliance

This section describes the responsibilities of energy consultants, designers, architects, builders, installers, and building departments when determining U-factor compliance.

Table I-1 provides default U-factors for skylights and site-built fenestration in buildings covered by the Nonresidential Energy Standards. The default table may be used only for the following: Site-assembled and field-fabricated glazed wall systems in buildings covered by the Nonresidential Energy Standards that have less than 100,000 square feet of conditioned floor area or less than 10,000 square feet of vertical glazing.

Skylights in buildings covered by the Nonresidential Energy Standards.

The default Table I-1 is consistent with default U-factors published in Table 5, Chapter 29, ASHRAE Fundamentals Handbook, 1997, which is referenced in the Energy Standards. Fenestration products fitting the two descriptions above may still use U-factors obtained through NFRC if available.

Responsibilities for Compliance

This section describes the responsibilities of energy consultants, designers, architects, builders, installers, and building departments when Table I-1 is used for determining compliance with the U-factor requirements of the Efficiency Standards.

Energy Consultants, Designers, Architects

Products with U-Factor Certified to NFRC

U-factor values can be found in the *NFRC Certified Products Directory*. Contact NFRC at 301-589-6372 for a copy of the directory or go to NFRC's website at www.nfrc.org for an online database of the directory.

Field-Fabricated Fenestration, Site-Assembled Fenestration and Fenestration Products without U-factor Certified to NFRC

To determine compliance with the efficiency standards, the Glazing Type and Frame Type shown in Table I-1 must be identified from the manufacturer's documentation for the proposed glazing. For the Prescriptive compliance method, the U-factor must be selected from Table I-1 for this Glazing Type and Frame Type and entered into the prescriptive ENV-1 form, Part 2 of 2, and must appear on the plans.

For the Performance compliance method, the U-factor output information printed on the Performance ENV-1 form must be listed on the building plans. The PERF-1 and Performance ENV-1 forms must appear on the plans. The building plan window schedule list must indicate the

proposed total U-factors for each fenestration assembly, and these values must be equal to or less than the U-factors listed on the Performance ENV-1 computer form. The proposed design U-factors are entered into the computer program to automatically generate the energy use of the proposed design. The building complies if the total energy use of the proposed design is the same or less than the standard design energy budget.

Permit applications must include fenestration U-factor documentation for the Building Plan Checker. This documentation must include a copy of the manufacturer's documentation showing the Glazing Type information – number of panes, spacing of panes, glass type, gas fill type, coating emissivity and location – and the Frame Type – frame material type, presence of thermal breaks, and identification of structural glazing (glazing with no frame) that is used to determine the U-factor. If the proposed design uses multiple fenestration products or site-assembled fenestration products, manufacturer's documentation for each different U-factor must be attached to the plans for each glass unit. Manufacturer's documentation must be provided for each U-factor used for compliance.

Mixed Fenestration Types

If mixed fenestration is included in the compliance analysis, then the compliance submittal must demonstrate which are certified fenestration products and which are non-certified fenestration or site-assembled fenestration products. The manufacturer's documentation and calculations for each product must be included in the submittal, and either the ENV-1 or PERF-1 form must be included on the building plans.

Builder and Installer Responsibilities

The builder is responsible for assuring that the glass documentation showing the U-factor used for determining compliance is provided to the installer. The builder is responsible for assuring that the persons preparing compliance documentation are specifying products that the builder intends to install. The builder is also responsible for assuring that the installer installs glass with the same U-factor as used for compliance and assuring that the field inspector for the building department is provided with manufacturer's documentation showing the U-factor and method of determining U-factor for the actual fenestration product installed. The builder should verify that these fenestration products are clearly shown on the building plans before fenestration products are purchased and installed.

Building Department Responsibilities

Plan Checker

The building department plan checker is responsible for assuring that the plans identify which fenestration is site-assembled and which is not. The plan-checker is responsible for verifying that the U-factor for non-certified fenestration products or site-assembled products is identified on the plans, that Glazing Type and Frame Type and Table 1-I have been provided showing the method of determining the U-factor, and that manufacturer documentation of the U-factor has been provided for the fenestration to be installed. Plans should be consistent with the compliance documentation, the Glazing Type and Frame Type and Table I-1 values, and Prescriptive ENV-1 Part 2 of 2 or Performance ENV-1.

Building Inspector

The building department field inspector is responsible for assuring that manufacturer's documentation has been provided for the installed fenestration. The field inspector is responsible for assuring that the U-factor for the installed fenestration is consistent with the plans, the Prescriptive ENV-1 Part 2 of 2 or the Performance PERF-1, and Performance ENV-1, and that manufacturer documentation is consistent with the product installed in the building. Plans shall indicate which fenestration is site-assembled or is a fenestration product without U-factor certified to NFRC.

Table B-13A –Complete Building Occupancy Assumptions When Lighting Plans are Submitted for the Entire Building or When Lighting Compliance is not Performed.

Occupancy Type	No. Occ./ 1000 sf	Sensible/ occ. (Btu)	Latent/ occ. (Btu)	Recept (Watts/sf)	Hot Water (Btuh/occ.)	Lighting (Watts/sf)	Vent. (cfm/sf)
Complete Building: Industrial Storage	5	268	403	0.43	108	0.7	0.15
Complete Building: Grocery	29	252	225	0.91	113	1.5	0.23
Complete Building: Industrial Work							
High Bay	7	375	625	1.00	120	1.2	0.15
Low Bay	7	375	625	1.00	120	1.0	0.15
Complete Building: Medical	10	250	213	1.18	110	1.2	0.15
Complete Building: Office	10	250	206	1.34	106	1.2	0.15
Complete Building: Other	10	250	200	1.00	120	0.6	0.15
Complete Building: Religious							
Worship, Auditorium, Convention	136	245	112	0.96	57	1.8	1.03
Complete Building: Restaurant	45	274	334	0.79	366	1.2	0.38
Complete Building: Retail/Wholesale	29	252	224	0.94	116	1.7	0.23
Complete Building: School	40	246	171	1.00	108	1.4	0.32
Complete Building: Theater	130	268	403	0.54	60	1.3	0.98
Complete Building: Unknown	10	250	200	1.00	120	1.2	0.15

Table B-13B – Area Category Occupancy Assumptions When Lighting Plans are Submitted for Portions or for the Entire Building or When Lighting Compliance is not Performed.

Occupancy Type	No.	Sensible/	Latent/	Recept	Hot	Lighting	Vent
	Occ./	occ. (Btu)	OCC.	(Watts/	Water	(Watts/	(cfm/
	1000 sf		(Btu)	sf)	(Btuh/ occ.)	sf)	sf)
All Others	10	250	200	1.00	120	0.6	0.15
Auditorium	143	245	105	1.00	60	2.0	1.07
Auto Repair Workshop	10	275	475	1.00	120	1.2	1.50
Bank/Financial Institution	10	250	250	1.50	120	1.4	0.15
Bar/Cocktail	67	275	275	1.00	120	1.1	1.50
Lounge/Casino							
Barber & Beauty Shop	10	250	200	2.00	120	1.0	0.40
Classroom	50	245	155	1.00	120	1.6	0.38
Courtrooms	25	250	200	1.50	120	1.1	0.19
Commercial/Industrial Storage	3	275	475	0.20	120	0.6	0.15
Comm./Ind. Work- General High Bay	10	275	475	1.00	120	1.2	0.15
Comm./Ind. Work- General Low Bay	10	275	475	1.00	120	1.0	0.15
Commercial/Ind. Work- Precision	10	250	200	1.00	120	1.5	0.15
Convention/Conference/ Meeting Center	67	245	155	1.00	60	1.6	0.50
Corridor/Restroom and Support Area	10	250	250	0.20	0	0.6	0.15
Dining Area	67	275	275	0.50	385	1.1	0.50
Dry Cleaning (Coin)	10	250	250	3.00	120	1.0	0.30
Dry Cleaning (Full)	10	250	250	3.00	120	1.0	0.45
Electrical and Mechanical	3	250	250	0.20	0	0.7	0.15
Room							
Exercising Centers and Gymnasium	20	255	875	0.50	120	1.0	0.15
Exhibit Display Area and Museum	67	250	250	1.50	60	2.0	0.50
Grocery Sales Area	33	250	200	1.00	120	1.6	0.25
High-Rise Residential	5	245	155	0.50	n/a	0.5	0.15
Hotel Function Area	67	250	200	0.50	60	2.2	0.50
Hotel/Motel Guest Room	5	245	155	0.50	2800	0.5	0.15
Kitchen and Food Preparation	5	275	475	1.50	385	1.7	0.15
Laundry	10	250	250	3.00	385	0.9	0.15
Library - Reading Areas	20	250	200	1.50	120	1.2	0.15
Library - Stacks	10	250	200	1.50	120	1.5	0.15
Lobby (Hotel)	10	250	250	0.50	120	2.2	0.15
Lobby (Main Entry and Assembly)	143	250	250	0.50	60	1.5	1.07
Lobby (Office Reception and Waiting)	10	250	250	0.50	120	1.1	0.15
Locker and Dressing	20	255	475	0.50	385	0.9	0.15
Room Mall/Arando/Atrium	22	250	250	0.50	120	1 2	0.25
Mall/Arcade/Atrium	33	250	250	0.50	120	1.2	0.25
Medical/Clinical Care	10	250	200	1.50	160	1.4	0.15
Office	10	250	200	1.50	120	1.3	0.15
Police Station and Fire Station	10	250	200	1.50	120	0.9	0.15
Religious Worship	143	245	105	0.50	60	2.1	1.07

Occupancy Type	No. Occ./ 1000 sf	Sensible/ occ. (Btu)	Latent/ occ. (Btu)	Recept (Watts/ sf)	Hot Water (Btuh/ occ.)	Lighting (Watts/ sf)	Vent (cfm/ sf)
Retail Sales and Wholesale Showroom	33	250	200	1.00	120	2.0	0.25
Smoking Lounge	67	275	275	0.50	120	1.1	1.50
Theater (Motion Picture)	143	245	105	0.50	60	0.9	1.07
Theater (Performance)	143	245	105	0.50	60	1.4	1.07
Unknown Nonresidential	10	250	200	1.00	120	0.8	0.15

Table B-14 – Assembly U-Factors for Unlabeled Glazed Wall Systems (Site-Built Windows) and Unlabeled Skylights

Product Type		Vertical Installation				Sloped Installation						
			Unlabeled Glazed		tems		abeled Skyligl			Unlabeled Skylight without Curb (includes glass/plastic, flat/domed, fixed/operable)		
		(include	(Site Built W	,	un anlu daan	(includes gla	ss/plastic, flat/d	lomed, fixed/o	perable)			
		(include	e site assembled fixe not include operal								iixeu/operai	ole)
Fram	е Туре	Alumin Aluminum with Wood/			Structural	Aluminum	Aluminum	Reinforced	Wood/	Aluminum	Aluminum	Structural
		um	Thermal Break	Vinyl	Glazing	without	with Thermal	Vinyl/	Vinyl	without	with	Glazing
		without Therm				Thermal Break	Break	Aluminum Clad Wood		Thermal Break	Thermal Break	
		al				D. Gail		0.00 11000		2.00	D. Gail	
	lo: -	Break										
ID	Glazing Type											
1	Single Glazing 1/8" glass	1.22	1.11	0.98	1.11	1.98	1.89	1.75	1.47	1.36	1.25	1.25
2	1/4" acrylic/polycarb	1.08	0.96	0.84	0.96	1.82	1.73	1.60	1.31	1.21	1.10	1.10
3	1/8" acrylic/polycarb	1.15	1.04	0.91	1.04	1.90	1.81	1.68	1.39	1.29	1.18	1.18
	Double Glazing											1.10
4	1/4" airspace	0.79	0.68	0.56	0.63	1.31	1.11	1.05	0.84	0.82	0.70	0.66
5	1/2" airspace	0.73	0.62	0.50	0.57	1.30	1.10	1.04	0.84	0.81	0.69	0.65
6	1/4" argon space	0.75	0.64	0.52	0.60	1.27	1.07	1.00	0.80	0.77	0.66	0.62
7	1/2" argon space	0.70	0.59	0.48	0.55	1.27	1.07	1.00	0.80	0.77	0.66	0.62
	Double Glazing, e=0.60 on	surface										
8	2 or 3	0.76	0.65	0.53	0.64	1.07	1.00	1.01	0.04	0.70	0.67	0.00
11	1/4" airspace	0.76	0.65	0.53	0.61	1.27	1.08	1.01	0.81	0.78	0.67	0.63
9 10	1/2" airspace 1/4" argon space	0.69 0.72	0.58 0.61	0.47 0.49	0.54 0.56	1.27 1.23	1.07 1.03	1.00 0.97	0.80 0.76	0.77 0.74	0.66 0.63	0.62 0.58
11	1/2" argon space	0.72	0.56	0.49	0.56	1.23	1.03	0.97	0.76	0.74	0.63	0.58 0.58
' '	Double Glazing, e=0.40 on s	I	0.50	0.44	0.51	1.20	1.03	0.91	0.70	0.74	0.00	0.56
	2 or 3	Janaco										
12	1/4" airspace	0.74	0.63	0.51	0.58	1.25	1.05	0.99	0.78	0.76	0.64	0.60
13	1/2" airspace	0.66	0.55	0.44	0.51	1.24	1.04	0.98	0.77	0.75	0.64	0.59
14	1/4" argon space	0.69	0.57	0.46	0.53	1.18	0.99	0.92	0.72	0.70	0.58	0.54
15	1/2" argon space	0.63	0.51	0.40	0.47	1.20	1.00	0.94	0.74	0.71	0.60	0.56
	Double Glazing, e=0.20 on s 2 or 3	surface										
16	1/4" airspace	0.70	0.59	0.48	0.55	1.20	1.00	0.94	0.74	0.71	0.60	0.56
17	1/2" airspace	0.62	0.51	0.39	0.46	1.20	1.00	0.94	0.74	0.71	0.60	0.56
18	1/4" argon space	0.64	0.53	0.42	0.49	1.14	0.94	0.88	0.68	0.65	0.54	0.50
19	1/2" argon space	0.57	0.46	0.35	0.42	1.15	0.95	0.89	0.68	0.66	0.55	0.51
	Double Glazing, e=0.10 on s	surface										
	2 or 3	1										
20	1/4" airspace	0.68	0.57	0.45	0.52	1.18	0.99	0.92	0.72	0.70	0.58	0.54
21	1/2" airspace	0.59	0.48	0.37	0.44	1.18	0.99	0.92	0.72	0.70	0.58	0.54
22 23	1/4" argon space	0.62	0.51	0.39	0.46	1.11	0.91	0.85	0.65	0.63	0.52	0.47
23	1/2" argon space	0.55	0.44	0.33	0.39	1.13	0.93	0.87	0.67	0.65	0.53	0.49
	Double Glazing, e=0.05 on surface 2 or 3											
24	1/4" airspace	0.67	0.56	0.44	0.51	1.17	0.97	0.91	0.70	0.68	0.57	0.52
25	1/2" airspace	0.57	0.46	0.35	0.42	1.17	0.98	0.91	0.71	0.69	0.58	0.53
26	1/4" argon space	0.60	0.49	0.38	0.44	1.09	0.89	0.83	0.63	0.61	0.50	0.45
27	1/2" argon space	0.53	0.42	0.31	0.38	1.11	0.91	0.85	0.65	0.63	0.52	0.47
	Triple Glazing											
28	1/4" airspaces	0.63	0.52	0.41	0.47	1.12	0.89	0.84	0.64	0.64	0.53	0.48
29	1/2" airspaces	0.57	0.46	0.35	0.41	1.10	0.87	0.81	0.61	0.62	0.51	0.45
30	1/4" argon spaces	0.60	0.49	0.38	0.43	1.09	0.86	0.80	0.60	0.61	0.50	0.44
31	1/2" argon spaces	0.55	0.45	0.34	0.39	1.07	0.84	0.79	0.59	0.59	0.48	0.42
	Triple Glazing, e=0.20 on surface 2,3,4, or 5	l										
32	1/4" airspaces	0.59	0.48	0.37	0.42	1.08	0.85	0.79	0.59	0.60	0.49	0.43
33	1/2" airspaces	0.52	0.41	0.30	0.35	1.05	0.82	0.77	0.57	0.57	0.46	0.41
34 25	1/4" argon spaces	0.54	0.44	0.33	0.38	1.02	0.79	0.74	0.54	0.55	0.44	0.38
35	1/2" argon spaces	0.49	0.38	0.28	0.33	1.01	0.78	0.73	0.53	0.54	0.43	0.37
36	Triple Glazing, e=0.20 on su 1/4" airspaces	ласеs 2 (0.55	or 3 and 4 or 5 0.45	0.34	0.39	1.03	0.80	0.75	0.55	0.56	0.45	0.20
36 37	1/4" airspaces	0.55	0.45	0.34	0.39	1.03	0.80	0.75	0.55	0.56	0.45	0.39 0.37
57	1/2 allapaces	0.40	0.01	0.20	0.01	1.01	0.70	0.13	0.00	0.04	U. 1 U	0.31

Prod	uct Type		Vertical Inst	allation				Slop	oed Insta	llation		
Unlabeled Glazed Wall Systems (Site Built Windows) (include site assembled fixed windows only, does not include operable windows)					Unlabeled Skylight with Curb (includes glass/plastic, flat/domed, fixed/operable) Unlabeled Skylight without Curb (includes glass/plastic, flat/domed, fixed/operable)						ic, flat/domed,	
Frame Type		Alumin um without Therm al Break	Aluminum with Thermal Break	Wood/ Vinyl	Structural Glazing	Aluminum without Thermal Break	Aluminum with Thermal Break	Reinforced Vinyl/ Aluminum Clad Wood	Wood/ Vinyl	Aluminum without Thermal Break	Aluminum with Thermal Break	Structural Glazing
38	1/4" argon spaces	0.50	0.39	0.29	0.34	0.99	0.75	0.70	0.50	0.51	0.40	0.35
39	1/2" argon spaces	0.45	0.34	0.24	0.29	0.97	0.74	0.69	0.49	0.50	0.39	0.33
	Triple Glazing, e=0.10 on su	rfaces 2 d	or 3 and 4 or 5									
40	1/4" airspaces	0.54	0.43	0.32	0.37	1.01	0.78	0.73	0.53	0.54	0.43	0.37
41	1/2" airspaces	0.46	0.35	0.25	0.29	0.99	0.76	0.71	0.51	0.52	0.41	0.36
42	1/4" argon spaces	0.48	0.38	0.27	0.32	0.96	0.73	0.68	0.48	0.49	0.38	0.32
43	1/2" argon spaces	0.42	0.32	0.21	0.26	0.95	0.72	0.67	0.47	0.48	0.37	0.31
	Quadruple Glazing, e=0.10	on surface	es 2 or 3 and 4 or 5									
44	1/4" airspaces	0.49	0.38	0.28	0.33	0.97	0.74	0.69	0.49	0.50	0.39	0.33
45	1/2" airspaces	0.43	0.32	0.22	0.27	0.94	0.71	0.66	0.46	0.47	0.36	0.30
46	1/4" argon spaces	0.45	0.34	0.24	0.29	0.93	0.70	0.65	0.45	0.46	0.35	0.30
47	1/2" argon spaces	0.41	0.30	0.20	0.24	0.91	0.68	0.63	0.43	0.44	0.33	0.28
48	1/4" krypton spaces	0.41	0.30	0.20	0.24	0.88	0.65	0.60	0.40	0.42	0.31	0.25